



Trimming and brushing machine for aluminum aerosol cans

HERLAN - BDZ



Information

Machine no.:	3200-D20
Make:	HERLAN
Type:	BDZ
Category:	machines for the manufacturing of aluminum aerosol cans
Year / Condition:	1974/Gebraucht
Control unit:	
Country of origin:	Germany
Freight basis:	ex warehouse
Item location:	Malsch
Delivery time:	on request/ t.b.a.
Link to website:	https://industrie-kontor.com/en/detailview/3200-d20

Details

power:	kW
operation voltage:	380 V
frequency:	50 Hz
dimensions:	295x125x140 cm
weigh:	800 kg



Description

HERLAN BDZ TRIMMING MACHINE D1453

Machine is for trimming, or trimming and beading of hollow bodies, like alu condenser cans, zinc-cans

Range of application

(according to manufacturer's brochure)

Number of strokes per min. max: 140

Untrimmed length: max. 120 mm

Diameter:

For trimming of comb. trimming/beading of alu cans: 13-25 mm

of zinc cans: 25-45 mm

Wall thickness:

Aluminium cans: max. 0,4 mm

Zinc cans: max. 0,6 mm

Infeed height at infeed channel, adjustable: 690-750 mm

Motor power: 1,5 kW

Machine is equipped with:

Double spindle system for machining 2 cans simultaneously.

Can infeed is made via a special double infeed channel to the infeed drum which positions 2 cans in front of the working station.

The mechanically controlled push-on device pushes the cans onto the mandrels.

The cut is made by swivelling circular knife or by combined tool for cutting and beading.

After that the cans are blown back into the drum by controlled compressed air.

The waste is fed out separately.

The motor drive is equipped with an adjustable belt pulley.

The switch cabinet is mounted at the machine, central lubrication for all important bearings available, for each diameter an easily and quickly exchangeable drum is necessary.

For the automatic in-line operation together with an impact extrusion press, additional parts and adjusting works are necessary.

ALL PARAMETERS ARE WITHOUT ENGAGEMENT FROM OUR SIDE



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