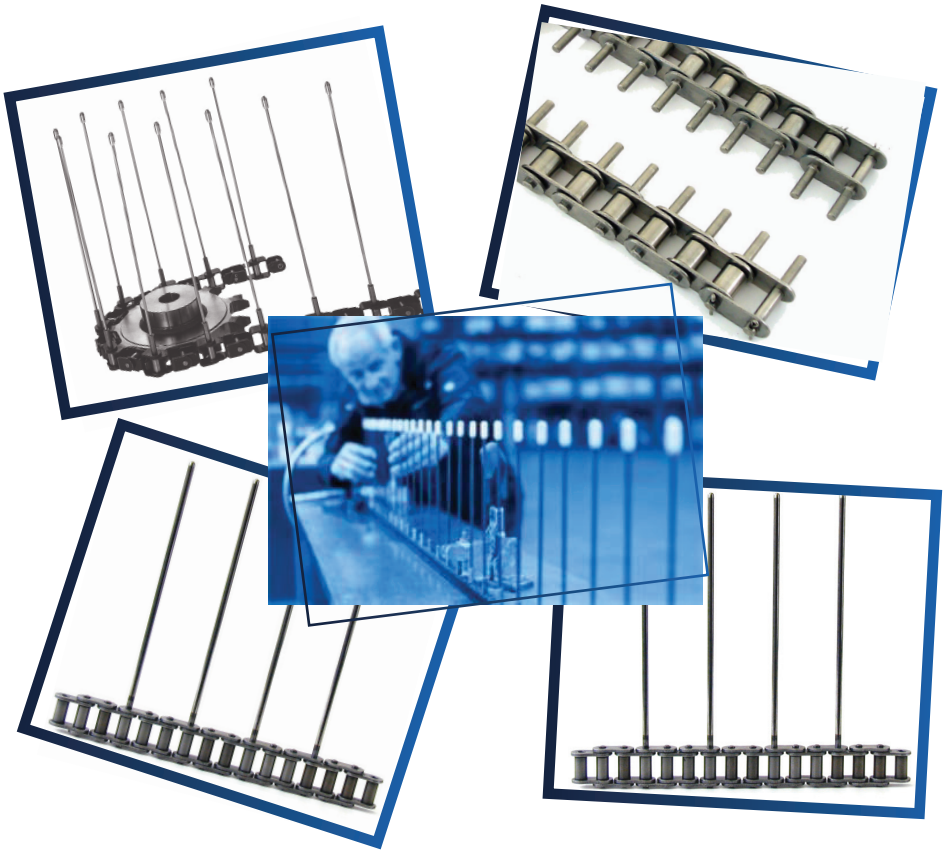
INDUSTRIE-KONTOR

SINCE 1971

CHAINS



CONTACT US
+ 49 - (0) 7246 - 7004 0
sales@industrie-kontor.com
www.industrie-kontor.com

How to use this catalogue:

All parts in the catalogue are presented by a drawing or by a photograph. As many parts depend on size and pitch and thus can be offered with different measures the concerned technical data are listed in a table.

You will identify your spare part quickly and undoubtedly. For your inquiry or your order, it is sufficient to mention the referring **article number** thus we will exactly know what you need and you will have not much work to describe the needed part.

In case you cannot find the requested spare part in our catalogue, please send us a simple sketch of the part in question so that we can check the possibility of delivery within short notice.

Información general

Como utilizar este catálogo:

Todas las piezas están representadas en el catálogo por medio de un dibujo o una foto. Ya que muchas piezas dependen del tamaño o del paso y pueden ser ofrecidas con diferentes dimensiones de conexión, indicamos los datos técnicos necesarios en forma de cuadro.
Encontrará rápidamente y de manera segura la pieza de repuesto requerida. En su solicitud o su pedido es suficiente indicar el **número del árticulo** para determinar exactamente la pieza necesaria sin que se tenga que describir detalladamente la pieza.
En caso de que, contra todo lo esperado, no haya encontrado su pieza de repuesto en nuestro catálogo, rogamos enviarnos un simple croquis, para que podamos verificar rápidamente la posibilidad de suministro.

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Comment utiliser notre catalogue:

Toutes les pièces sont représentées dans le catalogue comme dessin ou photo. Etant donné que nombre de pièces dépendent de la dimension ou du pas et qu'elles peuvent être offertes sous différentes dimensions de raccord nous avons indiqué les données techniques concernées sous forme de tableaux. Vous trouverez rapidement et sûrement votre pièce de rechange. Pour votre demande d'offre ou commande, il suffit de donner **la référence** indiquée. Ainsi vos besoins seront déterminés sans perte de temps.
Si contre toute attente votre pièce de rechange n'a pas été repérée, nous vous prions de faire un simple croquis afin que nous puissions rapidement vérifier si une livraison est possible.

Общая информация

Как работать с каталогом:

Все детали представлены в каталоге или в форме схемы, или сопровождены фотографией. По причине того, что исполнение многих деталей зависит от их размера, деления, и они могут быть предложены с различными соединительными элементами, в таблицах приводятся соответствующие технические характеристики. Таким образом Вы сможете быстро и безошибочно определить необходимую Вам деталь. Для запроса или заказа достаточно будет назвать соответствующий **каталожный номер детали**, сэкономив время на подробном описании.
Если же вопреки Вашим ожиданиям Вы не нашли необходимую Вам запчасть в нашем каталоге, пришлите нам схематичный набросок с указанием технических характеристик, чтобы мы могли быстро проверить возможности её поставки.

Article group	Article name	Specification
ANNEALING	**(HOLLOW BOLT CHAIN = HB)**	
# 1100....	HB-Chain for Sprimag TGO	Pitch 20 mm
# 1101....	HB-Chain for Sprimag TGO with (roller type)	Pitch 25 to 40 mm
# 1103....	HB-Chain for Sprimag TGO with (bushing type)	Pitch 25 to 40 mm
# 1105....	Pin-Chain for Herlan GOA-GAA oven	Pitch 50/54 and 60/60
# 1107....	HB-Chain pitch 1"	Inner width 14mm and 17mm
# 1108....	HB-Chain for oven modification	Carbon-Graphite-Chain
# 1109....	Pin-Chain for Metzger & Becker ovens	Pitch 19,05mm (3/4")
# 1111....	Pin-Chain with guiding roller	Pitch 19,05mm (3/4")
INTERNAL LACQUERING MACHINE CHAINS		
# 1114....	Spindle-Chain for HIL-50/52	Original Sprimag
# 1115....	Spindle-Chain for HIL-26/28	Original Sprimag
POLYMERISATION OVEN - HOLLOW BOLT CHAINS		
# 1200....	HB-Chain for Sprimag TIT	Pitch 20 mm
# 1201....	HB-Chain for Sprimag TIT with (roller type)	Pitch 25 to 60 mm
# 1203....	HB-Chain for Sprimag TIT with (bushing type)	Pitch 25 to 60 mm
# 1205...	HB-Chain for AISA ovens (with big roller, Ø28mm)	Pitch 40 to 60 mm
# 1207....	HB-Chain pitch 1"	Inner width 14 mm and 17 mm
# 1208....	HB-Chain for AISA ovens	Carbon-Graphite-Chain
# 1209....	Fixing bolts for Basket cahins	Type 43mm and 49 mm
CHAINS & BASKETS ASSEMBLED		
# 1301....	HB-Chains & Baskets for annealing ovens	Pitch 25 to 40 mm
# 1303....	HB-Chains & Baskets for polymerisation ovens	Pitch 25 to 50 mm
# 1305....	HB-Chains & Baskets with long baskets For 2-line and 3-line ovens	Pitch 35 to 50 mm

Article group	Article name	Specification
WASHING MACHINES, STAINLESS OR NICKEL PLATED CHAINS		
# 1401....	Pin-Chain stainless steel, non twistable	ANSI 60, with threaded pin
# 1403....	Chain only stainless steel, non twistable	ANSI 60, for threaded pin
# 1405....	Pin-Chain stainless steel, non twistable	ANSI 60, pressure fitted pin
# 1407....	Pin-Chain nickel plated, twistable	ANSI 60, with threaded pin
# 1409....	Chain only nickel plated, twistable	ANSI 60, for threaded pin
# 1411....	Pin-Chain nickel plated, twistable	ANSI 60, with crimped pin
# 1413....	Pin-Chain nickel plated, non twistable	ANSI 60, with threaded pin
# 1415....	Pin-Chain stainless steel, non twistable	DIN 8187, pin in hollow bolt
WASHING MACHINES, CROSS LINK CHAINS		
# 1417....	Cross link chain with pins (thread fitting)	Pitch 1 1/2" and 1 1/8"
# 1419....	Cross link chain only	Pitch 1 1/2" and 1 1/8"
# 1421....	Cross link chain with pins (pressed fitting)	Pitch 1 1/2" and 1 1/8"
PIN CHAINS FOR DECORATION OVENS AND ACCUMULATORS		
# 1500....	Pin-Chain for Wesco units	Pitch 19,05 mm (3/4")
# 1501....	Pin-Chain, economical type	Pin in hollow bolt of chain
# 1503....	Pin-Chain, IWIS type	Pin on extended bolt on chain
# 1504....	Pin-Chain, long life version, custom made	Pin on extended bolt on chain
# 1505....	Pin-Chain, master link type	Pins mounted on master links
# 1507....	Pin-Chain for MALL Decoration lines	Pich 20 mm, pin=chain bolt
# 1509....	Pin-Chain for MALL Decoration lines	Pich 20 mm, pin fixed in HB
# 1511....	Double strand Pin-Chain	Pressure fitted pins

Article group	Article name	Specification
PINS		
# 1601....	Pins for deco ovens and accumulators	Spring steel or stainless steel
# 1603....	Pins for washing machine chains, threaded ends	Stainless spring steel
# 1605....	Pins for washing machine chains, pressed fitting	Stainless spring steel
# 1607....	Pins for annealing ovens, Metzger&Becker, Herlan	Spring steel or stainless steel
PIN ENDS AND CAPS		
# 1609....	For all pins	all forms and materials
BASKETS FOR ANNEALING OVENS		
# 1700....	Baskets for small tube annealing ovens	Chain pitch 20mm
# 1701....	Baskets for tube annealing ovens	Chain pitch 25mm up to 40mm
BASKETS FOR POLYMERISATION OVENS		
# 1702....	Baskets for small tube polymerisation ovens	Chain pitch 20mm
# 1703....	Baskets for tube polymerisation ovens	Chain pitch 25mm up to 40mm
# 1705....	Long baskets for 2-line and 3-line ovens	Chain pitch 35mm up to 50mm
TILTABLE TRAYS		
# 1707-1	Trays for cooling zones and conveyors	V-type with bearings
# 1707-2	Trays for cooling zones	For compressed air positioning
# 1707-3	Trays for cooling zones	L-Type with bearings

Article group	Article name	Specification
SPROCKETS		
# 1801....	Sprockets for baskets chains	Pitch 20mm to 50mm and 1"
# 1803-1	Sprockets for cross link chains	Two seats for bearings
# 1803-2	Sprockets for cross link chains	Hub and keyway
# 1803-3	Sprockets for cross link chains	Flat form
# 1805....	Sprockets, standard ISO and ANSI norm	Hub form
# 1609....	Sprockets, standard ISO and ANSI norm	Flat form
# 1807...	Sprockets with ball bearing	For chain tensioning
# 1809....	Sprockets with bearing and shaft	For chain guide and turning
# 1811....	Bearing block for decoration ovens	With housing
STANDARD ROLLER CHAINS		
# 1901....	Standard roller chain	ISO and ANSI type
# 1902....	Standard roller chains with attachments	Angle form attachments
# 1905....	Standard roller chains with extended bolts	Duplex and triplex chains
# 1907....	Hollow bolt chains, roller type	ISO and ANSI type
# 1908....	Hollow bolt chains, bushing type	ISO and ANSI and OEM type
# 1909....	Stainless steel chains	ISO and ANSI type
CHAIN RAILS		
# 1911....	Chain rails	Polyethylene (green)
CONTACT US		
#	FAX REQUEST FORM	Send to +49.7246.700.420

ANNEALING

Chain for Sprimag TGO

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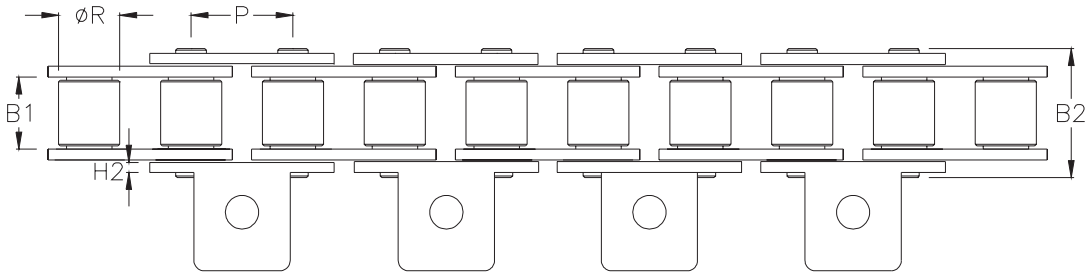
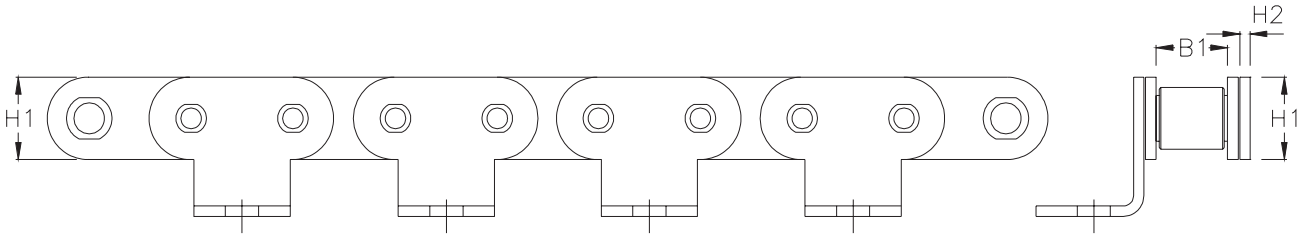
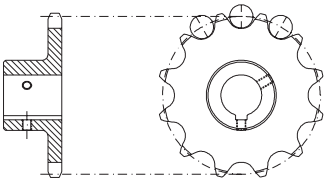
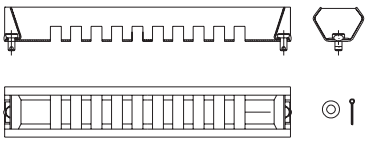




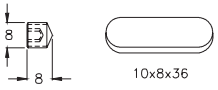
Chains for annealing ovens are made for temperatures up to 600° C
We supply this chains pre-lubricated with WOLFRAKOTE TOP FLUID high-temp. lubricant or with LUBCON Fluorid based oil



Sprocket for this chain see art. group # 1801



Basket for this chain see art. group # 1700



Small pitch with angle form attachment

mm when not indicated

Article ID. No	Pitch	Roller	Inner width	Link dim.	Chain width	Load
	P	**Ø R**	**B1**	**H1 x H2**	**B2**	**kN max.**
# 1100.020.000	20	12	14	16 x 2,0	25	22.000

Article group: # 1100

ANNEALING

Chain for Sprimag TGO

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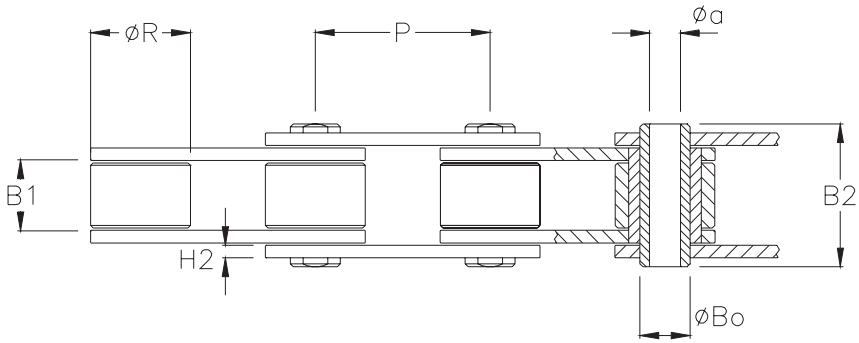
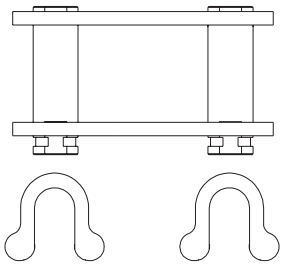
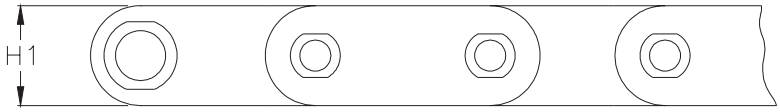
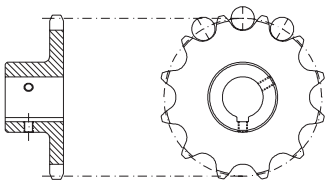
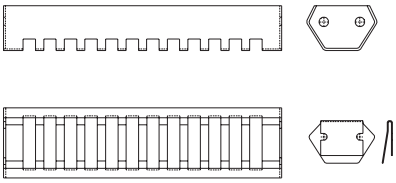


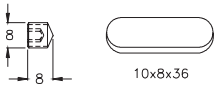




Chains for annealing ovens are made for temperatures up to 600° C
We supply this chains pre-lubricated with WOLFRAKOTE TOP FLUID high-temp. lubricant or with LUBCON Fluorid based oil







Sprocket for this chain
see art. group # 1801

Basket for this chain
see art. group # 1701

mm when not indicated

Article ID. No	Pitch	Roller	Inner width	Link dim.	Chain width	Bolt	Bore	Load
	P	**Ø R**	**B1**	**H1 x H2**	**B2**	**Ø Bo**	**Ø a**	**kN max.**
# 1101.025.000	25	18	14	20 x 2,5	28,5	9	6,2	30.000
# 1101.030.000	30	20	14	20 x 2,5	28,5	9	6,2	30.000
# 1101.035.000	35	20	14	20 x 2,5	28,5	9	6,2	30.000
# 1101.040.000	40	20	14	20 x 2,5	28,5	9	6,2	30.000

Article group: # 1101

ANNEALING

Chain for Sprimag TGO

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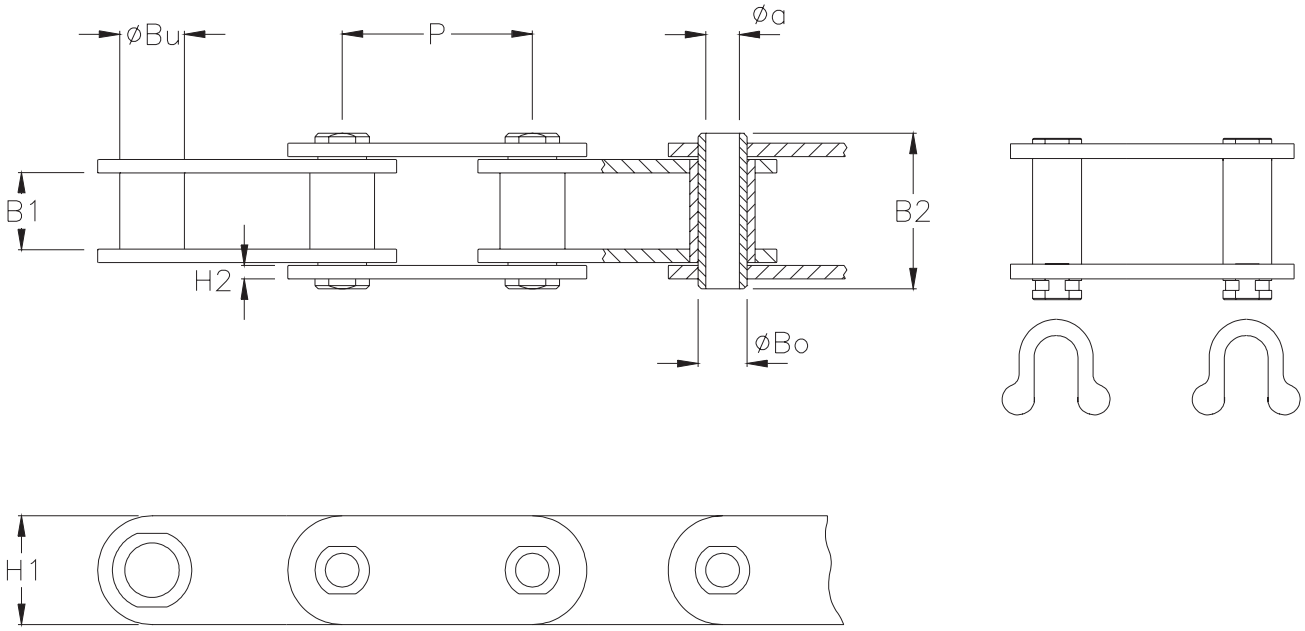
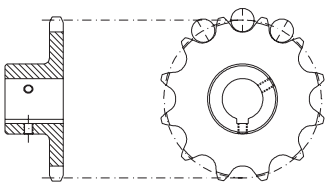
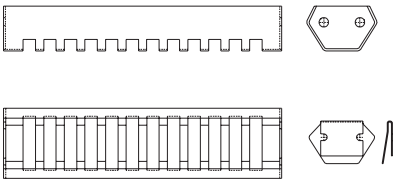


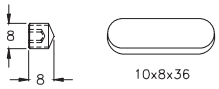
Chains for annealing ovens are made for temperatures up to 600° C
We supply this chains pre-lubricated with WOLFRAKOTE TOP FLUID high-temp. lubricant or with LUBCON Fluorid based oil



Sprocket for this chain
see art. group # 1801



Basket for this chain
see art. group # 1701

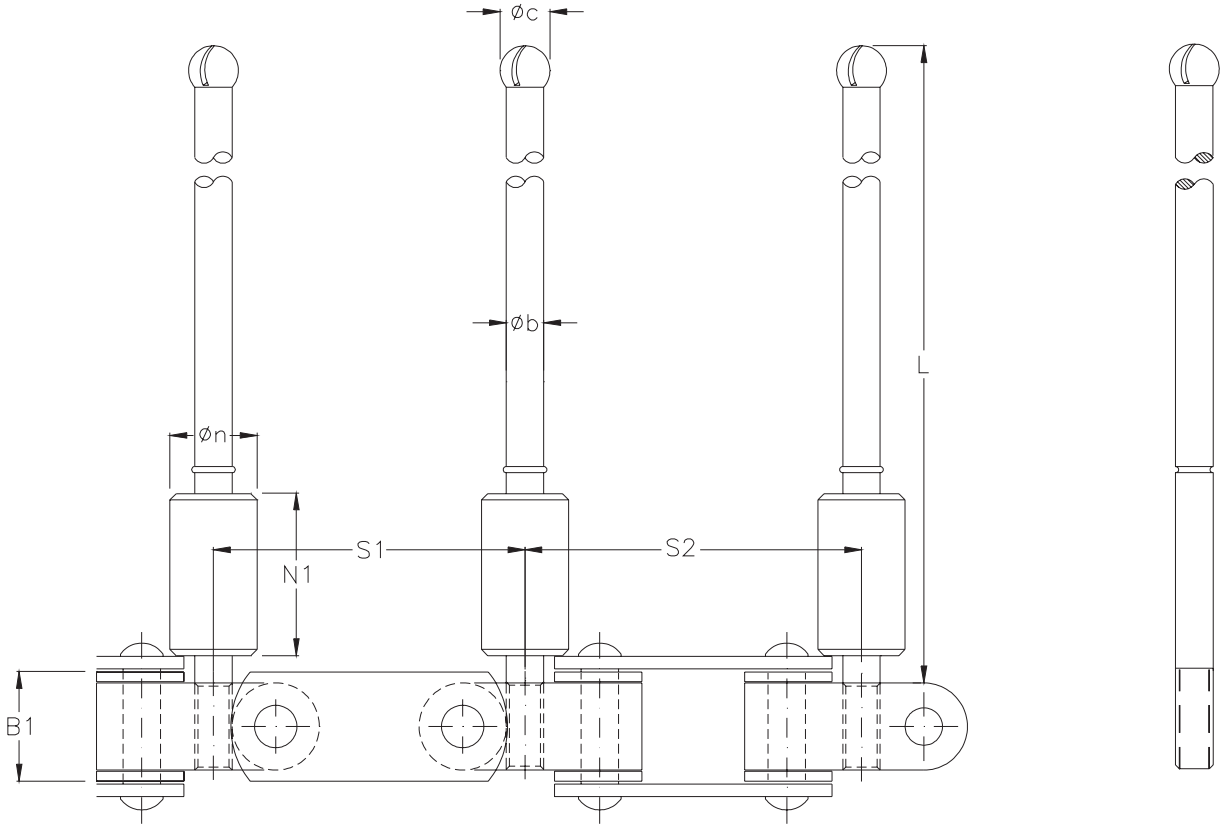


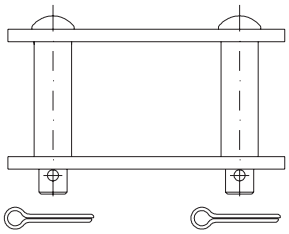
mm when not indicated

Article ID. No	Pitch	Bushing	Inner width	Link dim.	Chain width	Bolt	Bore	Load
	P	**Ø Bu**	**B1**	**H1 x H2**	**B2**	**Ø Bo**	**Ø a**	**kN max.**
# 1103.025.000	25	12	14	20 x 2,5	28,5	9	6,2	30.000
# 1103.030.000	30	12	14	20 x 2,5	28,5	9	6,2	30.000
# 1103.035.000	35	12	14	20 x 2,5	28,5	9	6,2	30.000
# 1103.040.000	40	12	14	20 x 2,5	28,5	9	6,2	30.000

Article group: # 1103

Chain for Herlan GOA-GAA





Chains for annealing ovens are made for temperatures up to 550° C
We supply sprockets for this chain with special tooth form

Pins for this chain
see art. group # 1607

mm when not indicated

Article ID. No	Pitch		Inner width	Bolt	Pin	Pin Length	Head
	S1	**S2**	**B1**	**N1 x Ø n**	**Ø b**	**L**	**Ø c**
# 1105.050.054	50	54	18,5	25 x 15	-	-	-
# 1105.060.060	60	60	18,5	25 x 15	-	-	-
# 1105.050.006	50	54	18,5	25 x 15	6	300	rounded
# 1105.050.008	50	54	18,5	25 x 15	6	300	8
# 1105.050.010	50	54	18,5	25 x 15	6	300	10
# 1105.050.012	50	54	18,5	25 x 15	6	300	12
# 1105.060.006	60	60	18,5	25 x 15	6	300	rounded
# 1105.060.008	60	60	18,5	25 x 15	6	300	8
# 1105.060.010	60	60	18,5	25 x 15	6	300	10
# 1105.060.012	60	60	18,5	25 x 15	6	300	12

ANNEALING

Chain with 1" pitch

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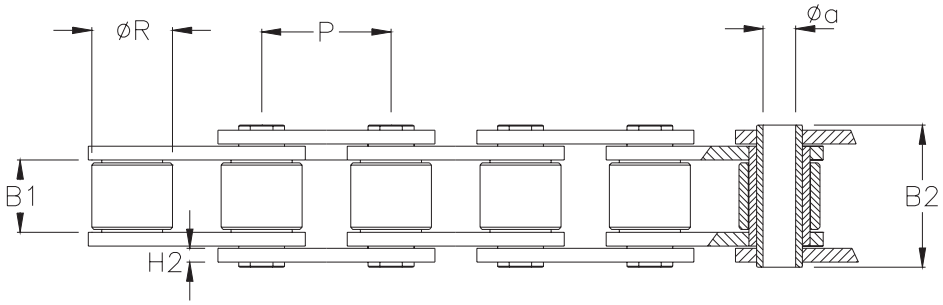
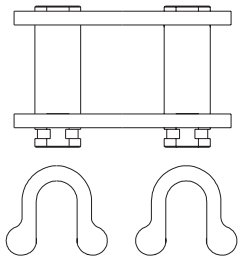
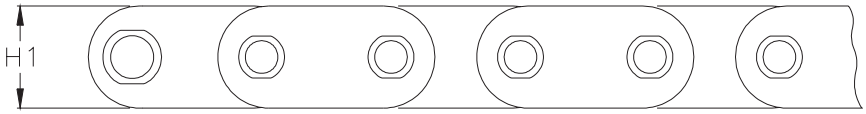
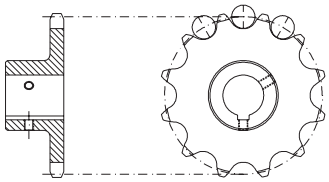
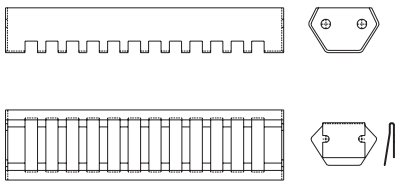


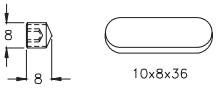




Chains for annealing ovens are made for temperatures up to 500° C
We supply this chains pre-lubricated with WOLFRAKOTE TOP FLUID high-temp. lubricant or with LUBCON Fluorid based oil







Sprocket for this chain
see art. group # 1801

Basket for this chain
see art. group # 1701

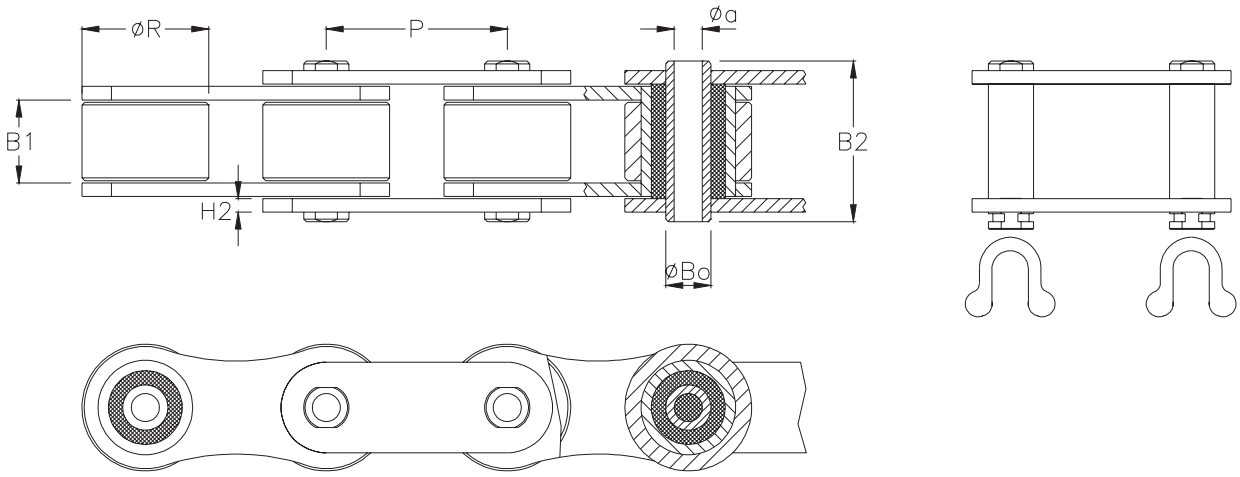
mm when not indicated

Article ID. No	Pitch	Roller	Inner width	Link dim.	Chain width	Bore	Load
	P	**Ø R**	**B1**	**H1 x H2**	**B2**	**Ø a**	**kN max.**
# 1107.014.000	25,4	15,88	14	20 x 2,5	31	6,2	40.000
# 1107.017.000	25,4	15,88	17	20 x 2,5	31	6,2	40.000

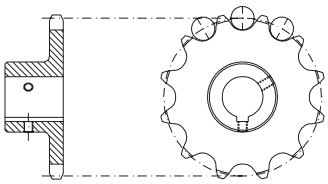
Article group: # 1107

Chain for oven modification

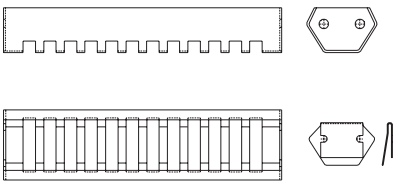
The new and patented long life chain with a special designed carbon-graphite bushing.
Nearly lubrication free and smooth running.
Needs oven modification (other sprocket form)



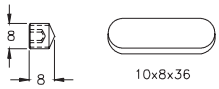
This special designed chain is made for temperatures up to 750° C
We supply this chains pre-lubricated on surface.



Sprocket for this chain
see art. group # 1801



Basket for this chain
see art. group # 1701



mm when not indicated

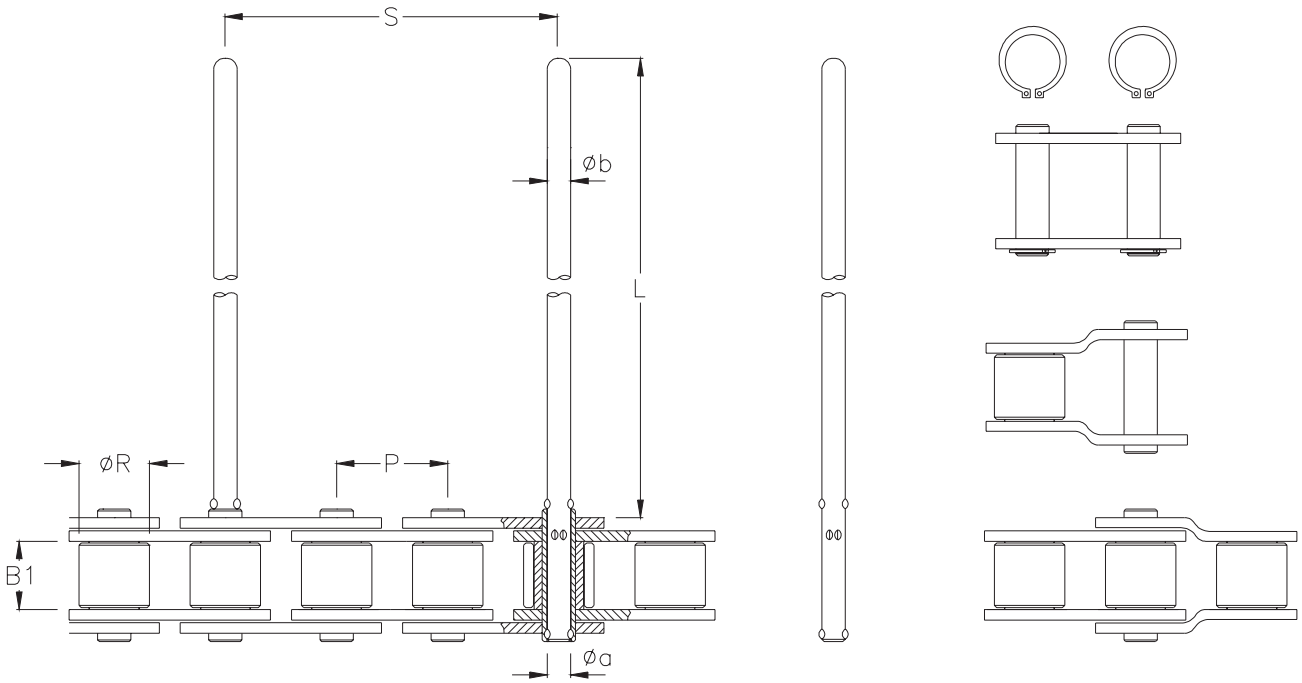
Article ID. No	Pitch	Roller	Inner width	Chain width	Bore	Bolt
	P	**Ø R**	**B1**	**B2**	**Ø a**	**Ø Bo**
# 1108.030.000	30	Please request for detailed information				
# 1108.035.000	35	Please request for detailed information				
# 1108.040.000	40	28	18	35,5	6,2	9
# 1108.045.000	45	28	18	35,5	6,2	9
# 1108.050.000	50	28	18	35,5	6,2	9
# 1108.060.000	60	28	18	35,5	6,2	9

Article group: # 1108

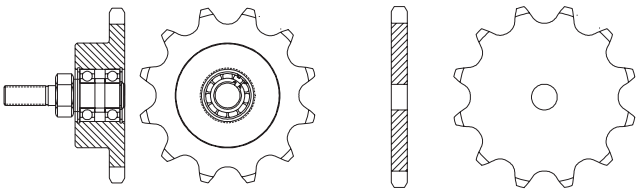
ANNEALING

Metzger & Becker oven chain

INDUSTRIE-KONTOR
SINCE 1971



Pin chain for annealing ovens are made for temperatures up to 500° C
We supply this chains pre-lubricated with WOLFRASYN lubricant or with LUBCON Fluorid based oil



Sprocket for this chain
see art. group # 1809

mm when not indicated

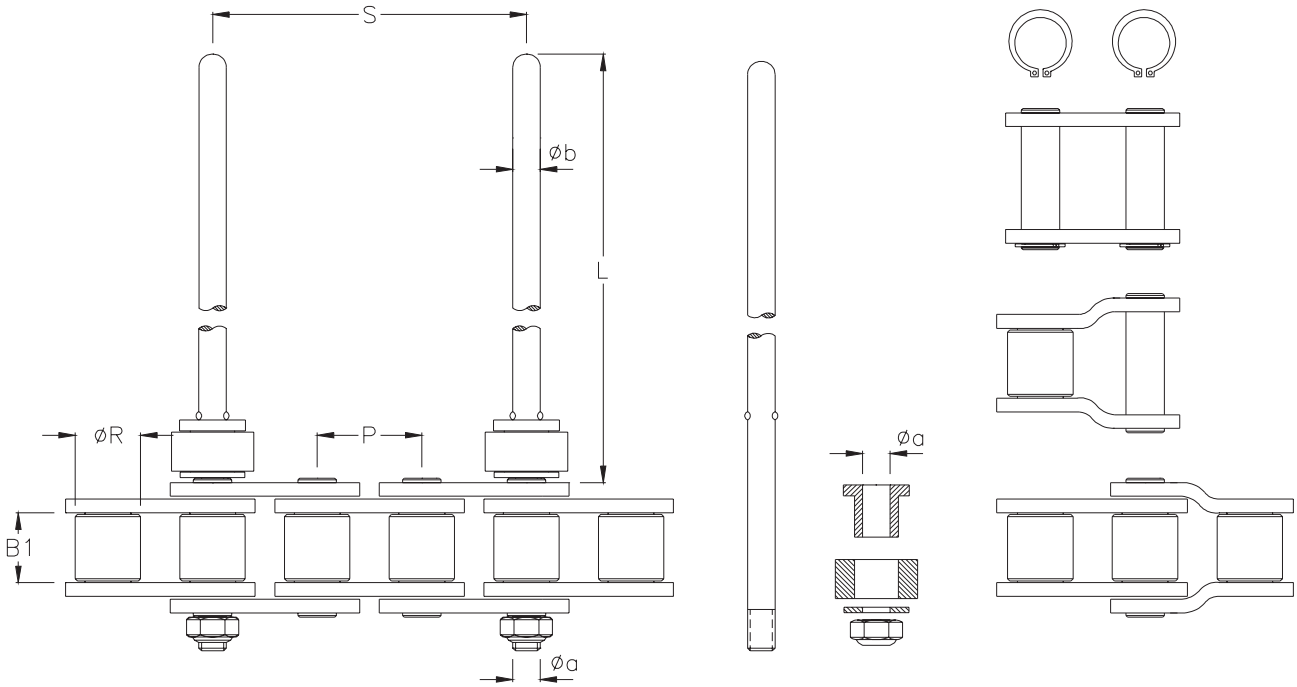
Article ID. No	Pitch	Roller	Inner width	Pin distance	Bore	Pin	Pin length	Load
	P	**Ø R**	**B1**	**S**	**Ø a**	**Ø b**	**L**	**kN max.**
# 1109.034.002	19,05	12,07	11,68	2xP = 38,1	4	4	variable	21.000
# 1109.034.003	19,05	12,07	11,68	3xP = 57,15	4	4	variable	21.000
# 1109.034.004	19,05	12,07	11,68	4xP = 76,2	4	4	variabel	21.000

Article group: # 1109

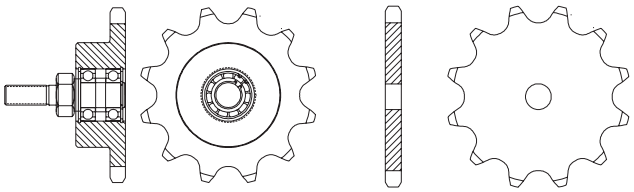
ANNEALING

Chain with guiding roller

INDUSTRIE-KONTOR
SINCE 1971



Pin chain for annealing ovens are made for
temperatures up to 500° C
We supply this chains
pre-lubricated with
WOLFRASYN lubricant or with
LUBCON Fluorid based oil



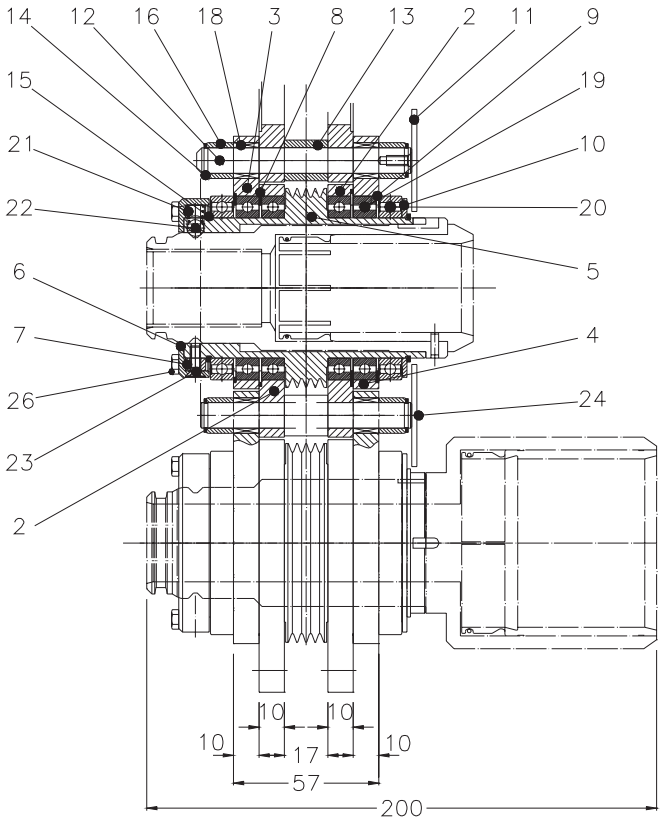
Sprocket for this chain
see art. group # 1809

mm when not indicated

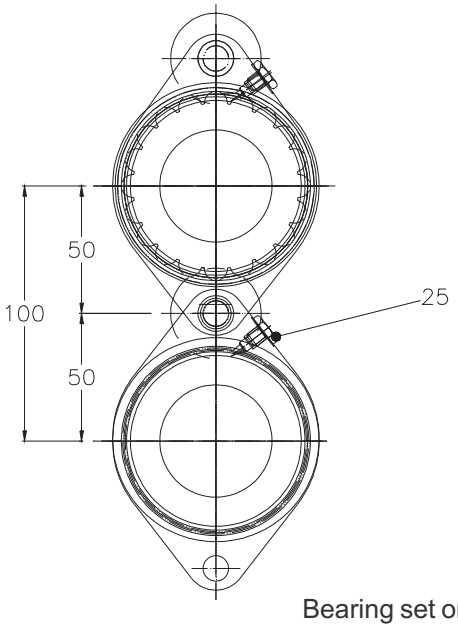
Article ID. No	Pitch	Roller	Inner width	Pin distance	Bore	Pin	Pin length	Load
	P	**Ø R**	**B1**	**S**	**Ø a**	**Ø b**	**L**	**kN max.**
# 1111.034.002	19,05	11,91	12,7	2xP = 38,1	5	5	variable	28.500
# 1111.034.003	19,05	11,91	12,7	3xP = 57,15	5	5	variable	28.500
# 1111.034.004	19,05	11,91	12,7	4xP = 76,2	5	5	variable	28.500

Article group: # 1111

Spindle chain HIL-50/52



sprimag



Bearing set only
also available

Lubrication: Ball bearing (Pos. 19) Klüber Isoflex Topas L32
Ball bearing is to be filled with less quantity of grease
Successive lubrication: Every 200 operating hours with less quantity

mm when not indicated

Article ID. No	Article	Pos.	Art. ID. No	Article	Pos.
# 1114.400.000	**Complete link for**	**HIL-50/52**	**Sprimag #53200943**	**similar to #53200743**	
# 1114.400.001	Cone	1	# 1114.400.014	Securing ring small	14
# 1114.400.002	Inner link	2	# 1114.400.015	Ring	15
# 1114.400.003	Outer link	3	# 1114.400.016	Bushing	16
# 1114.400.004	Outer link	4	# 1114.400.017	Not shown	17
# 1114.400.005	Spindle	5	# 1114.400.018	Needle bearing	18
# 1114.400.006	Cover ring	6	# 1114.400.019	Ball bearing	19
# 1114.400.007	Cover ring	7	# 1114.400.020	Ball bearing	20
# 1114.400.008	Toothed ring	8	# 1114.400.021	Spring	21
# 1114.400.009	Distance ring	9	# 1114.400.022	Ball	22
# 1114.400.010	Distance ring	10	# 1114.400.023	Screw	23
# 1114.400.011	Cover disk	11	# 1114.400.024	Screw	24
# 1114.400.012	Chain bolt	12	# 1114.400.025	Grease nipple	25
# 1114.400.013	Distance sleeve	13	# 1114.400.026	Hex. Screw	26

INTERNAL COATING

Spindle chain HIL-26/28

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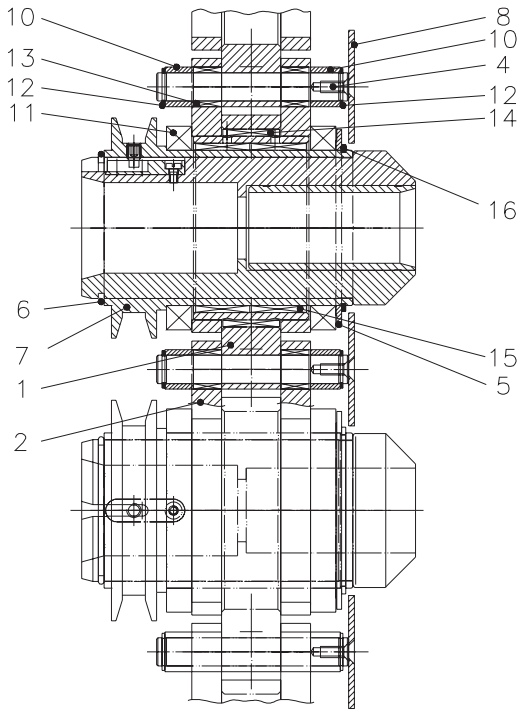
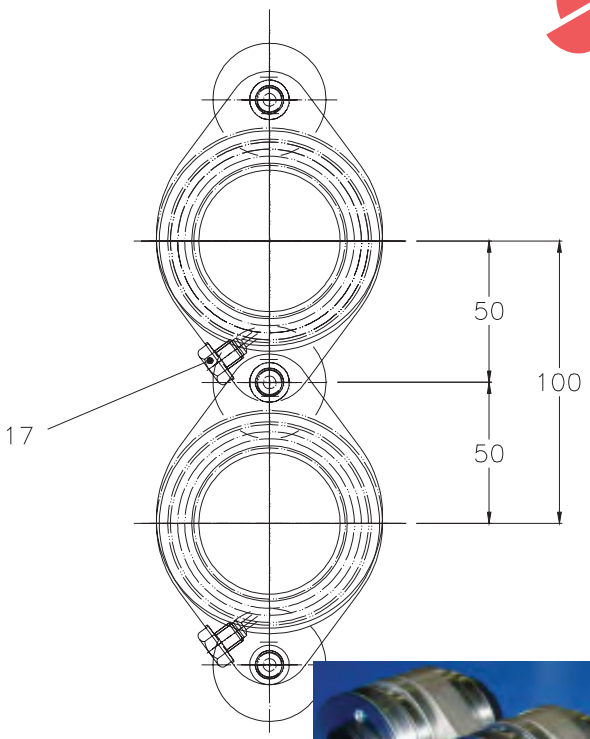
SINCE 1971

sprimag



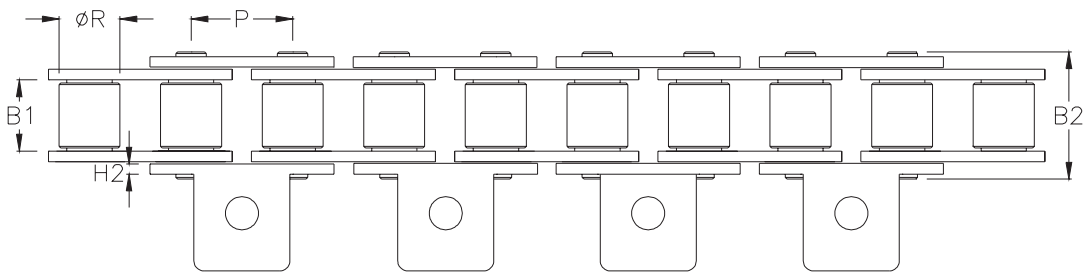


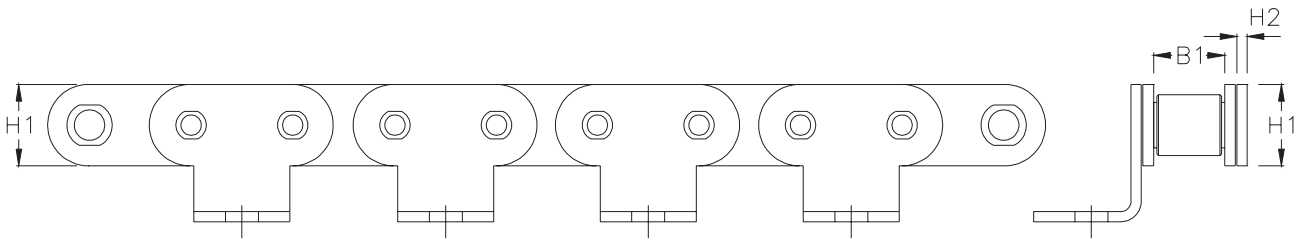
Lubrication: Ball bearing (Pos. 11) Klüber Isoflex Topas L32
Ball bearing is to be filled with less quantity of grease
Successive lubrication: Every 200 operating hours with less quantity

mm when not indicated

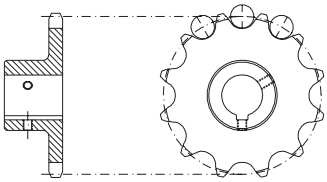
Article ID. No	Article	Pos	Art ID. No	Article	Pos
# 1115.200.000	**Complete link for**	**HIL-26/28**	**Sprimag #50959871**	**similar to #904775**	
# 1115.200.001	Inner Link	1	# 1115.200.014	Needle bearing	14
# 1115.200.002	Outer link	2	# 1115.200.015	Needle bearing	15
# 1115.200.003	Not shown	-	# 1115.200.016	Big securing ring	16
# 1115.200.004	Screw	4	# 1115.200.017	Grease nipple	17
# 1115.200.005	Distance ring	5	# 1115.200.018	Not shown	-
# 1115.200.006	Spring	6	# 1115.200.019	Not shown	-
# 1115.200.007	Spindle	7	# 1115.200.020	Not shown	-
# 1115.200.008	Cover disk	8	# 1115.200.021	Not shown	-
# 1115.200.009	Not shown	-	# 1115.200.022	Not shown	-
# 1115.200.010	Bushing	10	# 1115.200.023	Not shown	-
# 1115.200.011	Ball bearing	11	# 1115.200.024	Not shown	-
# 1115.200.012	Small secur. ring	12	# 1115.200.025	Not shown	-
# 1115.200.013	Needle bearing	13	# 1115.200.026	Not shown	-

Chain for Sprimag TIT

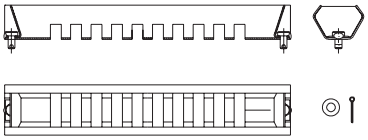




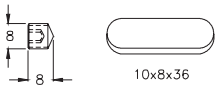
Chains for internal lacquer drying ovens
are made for temperatures up to 350° C
We supply this chains
pre-lubricated with
WOLFRAKOTE TOP FLUID
high-temp. lubricant or with
LUBCON Fluorid based oil



Sprocket for this chain
see art. group # 1801



Basket for this chain
see art. group # 1700



Small pitch chain with angle formed attachment

mm when not indicated

Article ID. No	Pitch	Roller	Inner width	Link dim.	Chain width	Load
	P	**Ø R**	**B1**	**H1 x H2**	**B2**	**kN max.**
# 1200.020.000	20	12	14	16 x 2,0	25	22.000

Article group: # 1200

POLYMERISATION

Chain for Sprimag TIT

INDUSTRIE-KONTOR
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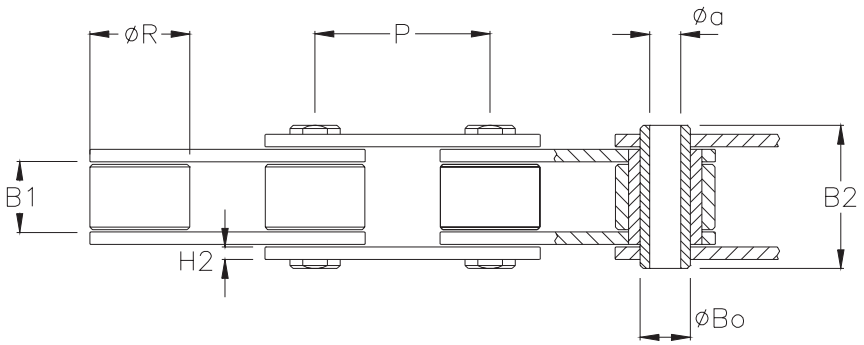
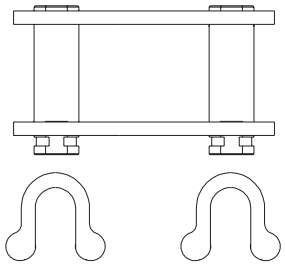
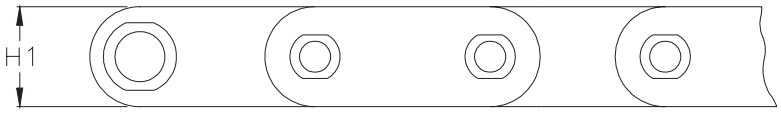
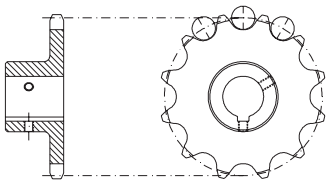


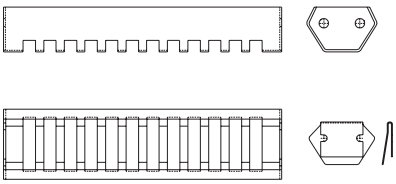




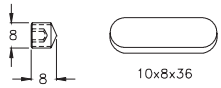
Chains for internal lacquer drying ovens
are made for temperatures up to 350° C
We supply this chains
pre-lubricated with
WOLFRAKOTE TOP FLUID
high-temp. lubricant or with
LUBCON Fluorid based oil



Sprocket for this chain
see art. group # 1801



Basket for this chain
see art. group # 1701



mm when not indicated

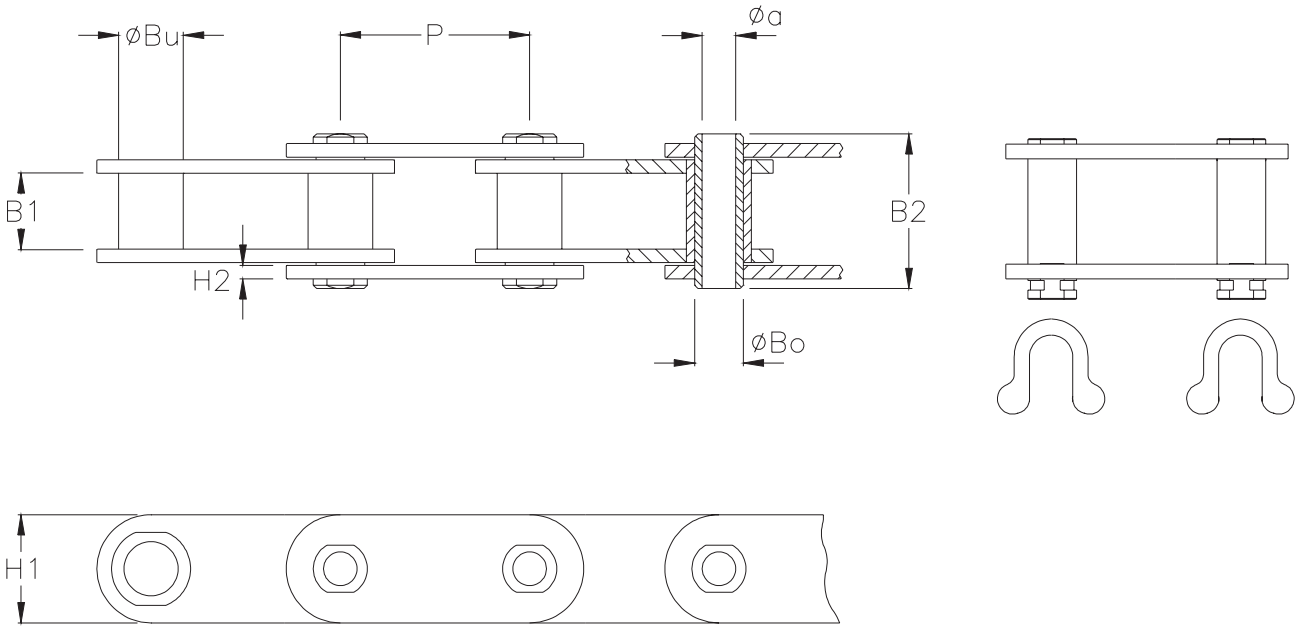
Article ID. No	Pitch	Roller	Inner width	Link dim.	Chain width	Bolt	Bore	Load
	P	**Ø R**	**B1**	**H1 x H2**	**B2**	**Ø Bo**	**Ø a**	**kN max.**
# 1201.025.000	25	18	14	20 x 2,5	28,5	9	6,2	40.000
# 1201.030.000	30	20	14	20 x 2,5	28,5	9	6,2	40.000
# 1201.035.000	35	20	14	20 x 2,5	28,5	9	6,2	40.000
# 1201.040.000	40	20	14	20 x 2,5	28,5	9	6,2	40.000
# 1201.045.000	45	20	14	20 x 2,5	28,5	9	6,2	40.000
# 1201.050.000	50	20	14	20 x 2,5	28,5	9	6,2	40.000
# 1201.060.000	60	20	14	20 x 2,5	28,5	9	6,2	40.000

Article group: # 1201

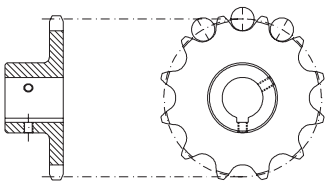
POLYMERISATION

Chain for Sprimag TIT

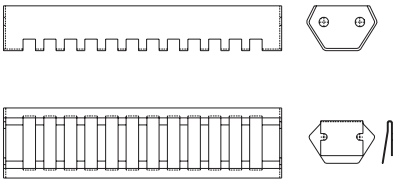
INDUSTRIE-KONTOR
SINCE 1971



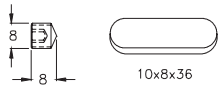
Chains for internal lacquer drying ovens
are made for temperatures up to 350° C
We supply this chains
pre-lubricated with
WOLFRAKOTE TOP FLUID
high-temp. lubricant or with
LUBCON Fluorid based oil



Sprocket for this chain
see art. group # 1801



Basket for this chain
see art. group # 1701



mm when not indicated

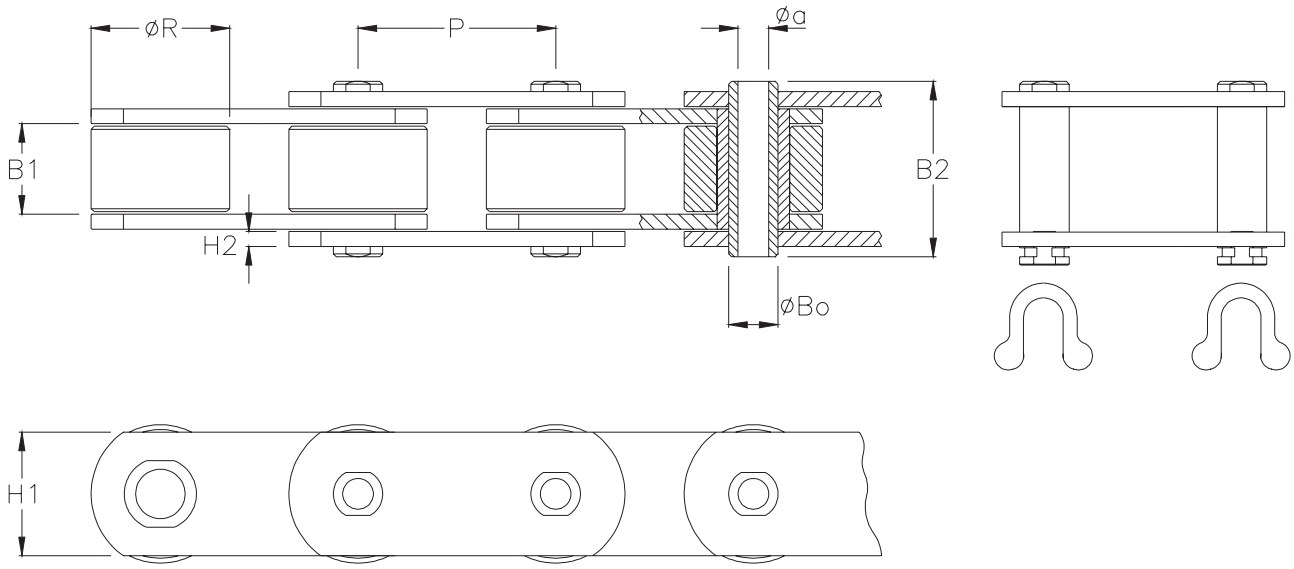
Article ID. No	Pitch	Bushing	Inner width	Link dim.	Chain width	Bolt	Bore	Load
	P	**Ø Bu**	**B1**	**H1 x H2**	**B2**	**Ø Bo**	**Ø a**	**kN max.**
# 1203.025.000	25	12	14	20 x 2,5	28,5	9	6,2	40.000
# 1203.030.000	30	12	14	20 x 2,5	28,5	9	6,2	40.000
# 1203.035.000	35	12	14	20 x 2,5	28,5	9	6,2	40.000
# 1203.040.000	40	12	14	20 x 2,5	28,5	9	6,2	40.000
# 1203.045.000	45	12	14	20 x 2,5	28,5	9	6,2	40.000
# 1203.050.000	50	12	14	20 x 2,5	28,5	9	6,2	40.000
# 1203.060.000	60	12	14	20 x 2,5	28,5	9	6,2	40.000

Article group: # 1203

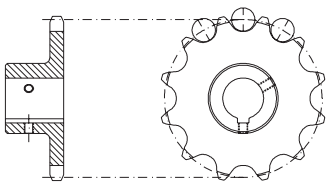
POLIMERISATION

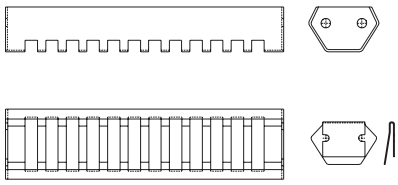
Chain for AISA ovens

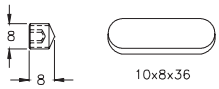
INDUSTRIE-KONTOR
SINCE 1971



Chains for AISA internal lacquer drying ovens for cans are made for temperatures up to 350° C
We supply this chains pre-lubricated with WOLFRAKOTE TOP FLUID high-temp. lubricant or with LUBCON Fluorid based oil







Sprocket for this chain
see art. group # 1801

Basket for this chain
see art. group # 1701

mm when not indicated

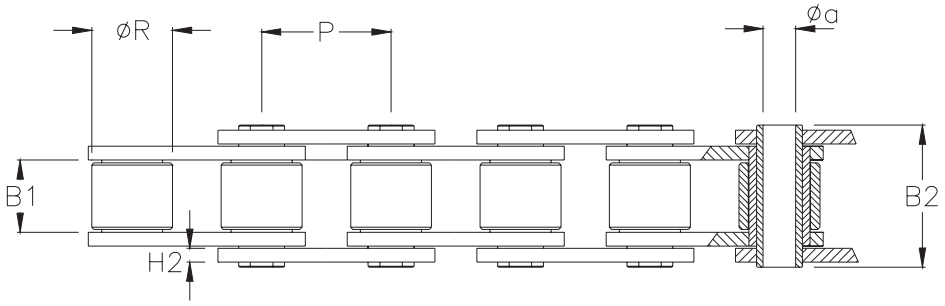
Article ID. No	Pitch	Roller	Inner width	Link dim.	Chain width	Bolt	Bore	Load
	P	**Ø R**	**B1**	**H1 x H2**	**B2**	**Ø Bo**	**Ø a**	**kN max.**
# 1205.040.000	40	28	18	25 x 3	35,5	9	6,2	45.000
# 1205.045.000	45	28	18	25 x 3	35,5	9	6,2	45.000
# 1205.050.000	50	28	18	25 x 3	35,5	9	6,2	45.000
# 1205.060.000	60	28	18	25 x 3	35,5	9	6,2	45.000

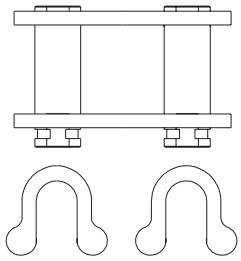
Article group: # 1205

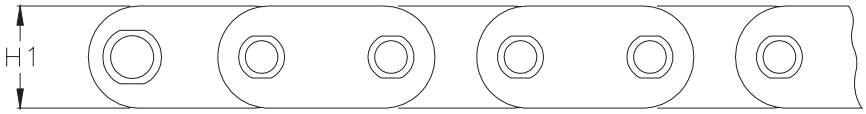
POLYMERISATION

Chain with 1" pitch

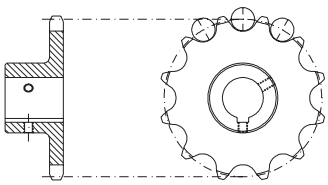
INDUSTRIE-KONTOR
SINCE 1971



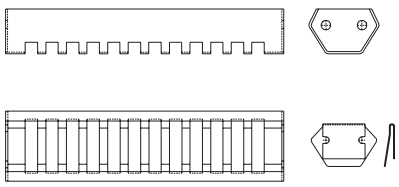




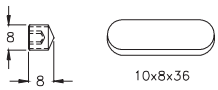
Chains for annealing ovens are made for temperatures up to 350° C
We supply this chains pre-lubricated with WOLFRAKOTE TOP FLUID high-temp. lubricant or with LUBCON Fluorid based oil



Sprocket for this chain
see art. group # 1801



Basket for this chain
see art. group # 1701



mm when not indicated

Article ID. No	Pitch	Roller	Inner width	Link dim.	Chain width	Bore	Load
	P	**Ø R**	**B1**	**H1 x H2**	**B2**	**Ø a**	**kN max.**
# 1207.014.000	25,4	15,88	14	20 x 2,5	28,5	6,2	40.000
# 1207.017.000	25,4	15,88	17	20 x 2,5	31	6,2	40.000

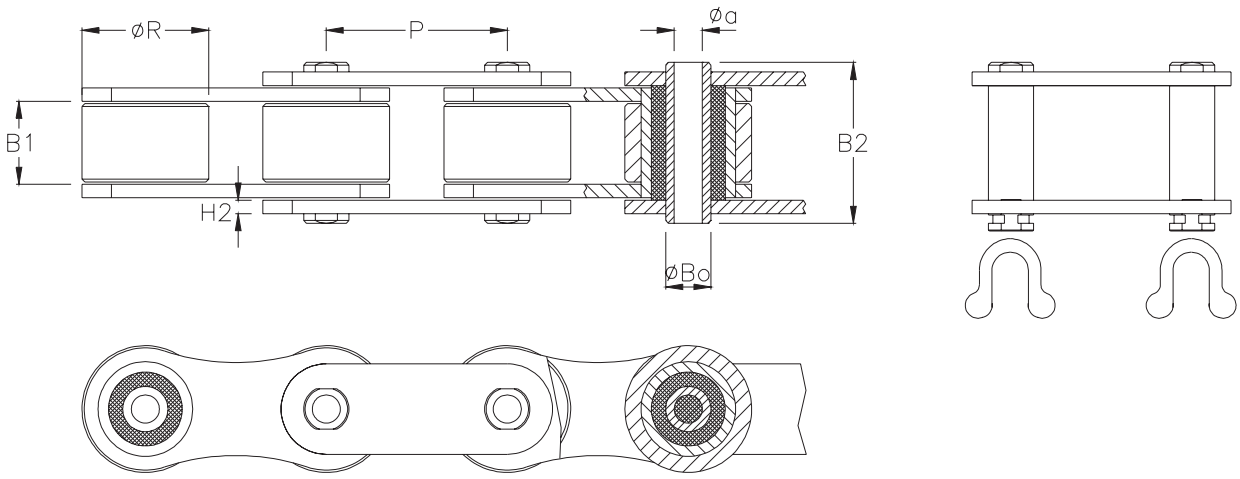
Article group: # 1207

POLYMERISATION

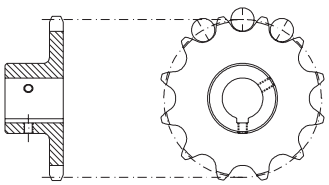
Chain for AISA ovens

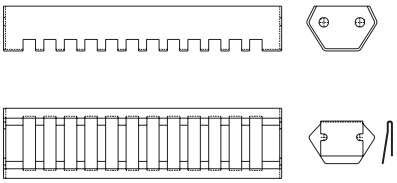
INDUSTRIE-KONTOR
SINCE 1971

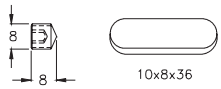
The new and patented long life chain with a special designed carbon-graphite bushing.
Nearly lubrication free and smooth running.
Especially for aerosol can drying ovens



This special designed chain is made for temperatures up to 450° C
We supply this chains pre-lubricated on surface.







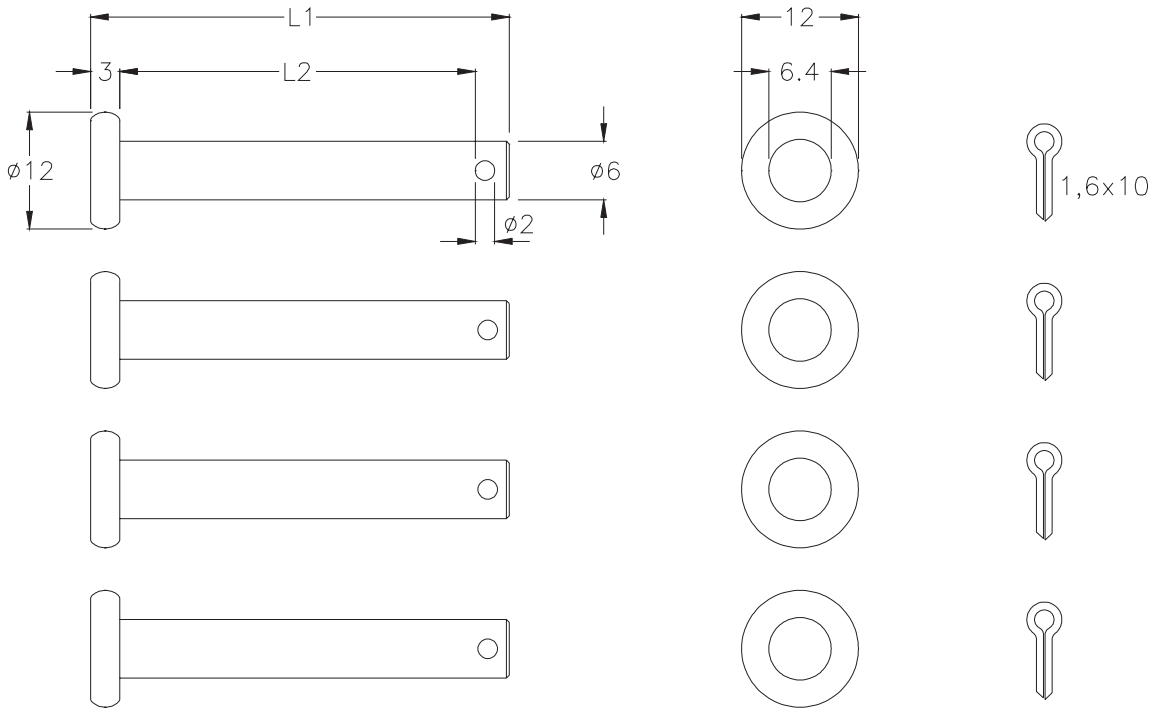
Sprocket for this chain
see art. group # 1801

Basket for this chain
see art. group # 1701

mm when not indicated

Article ID. No	Pitch	Roller	Inner width	Chain width	Bore	Bolt
	P	**Ø R**	**B1**	**B2**	**Ø a**	**Ø Bo**
# 1208.030.000	30	Please request for detailed information				
# 1208.035.000	35	Please request for detailed information				
# 1208.040.000	40	28	18	35,5	6,2	9
# 1208.045.000	45	28	18	35,5	6,2	9
# 1208.050.000	50	28	18	35,5	6,2	9
# 1208.060.000	60	28	18	35,5	6,2	9

Article group: # 1208



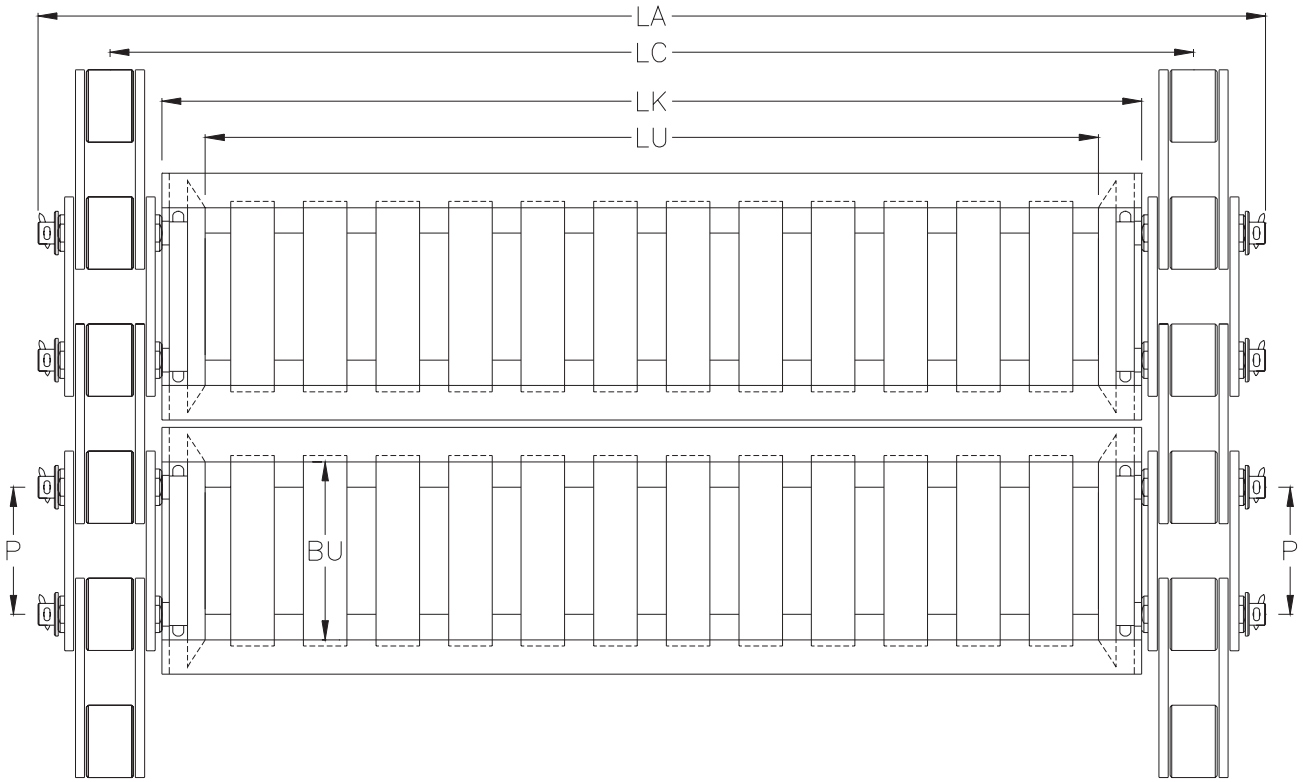
mm when not indicated

Article ID. No	Bolt			for your notes
Complete set	**L1**	**L2**	**Material**	
# 1209.043.000	43	36,5	Cold formed steel	
# 1209.049.000	49	42	Cold formed steel	

Article ID. No	Pin			for your notes
Pin only	**Length**	**Diameter**	**Material**	
# 1209.016.010	10	1,6	Stainless steel	
# 1209.016.016	16	1,6	Stainless steel	
# 1209.020.010	10	2,0	Stainless steel	
# 1209.020.016	16	2,0	Stainless steel	

Article ID. No	Washer			for your notes
Washer only	**Outer Ø**	**Inner Ø**	**Thickness**	
# 1209.012.064	12	6,4	1,8	

Basket chain



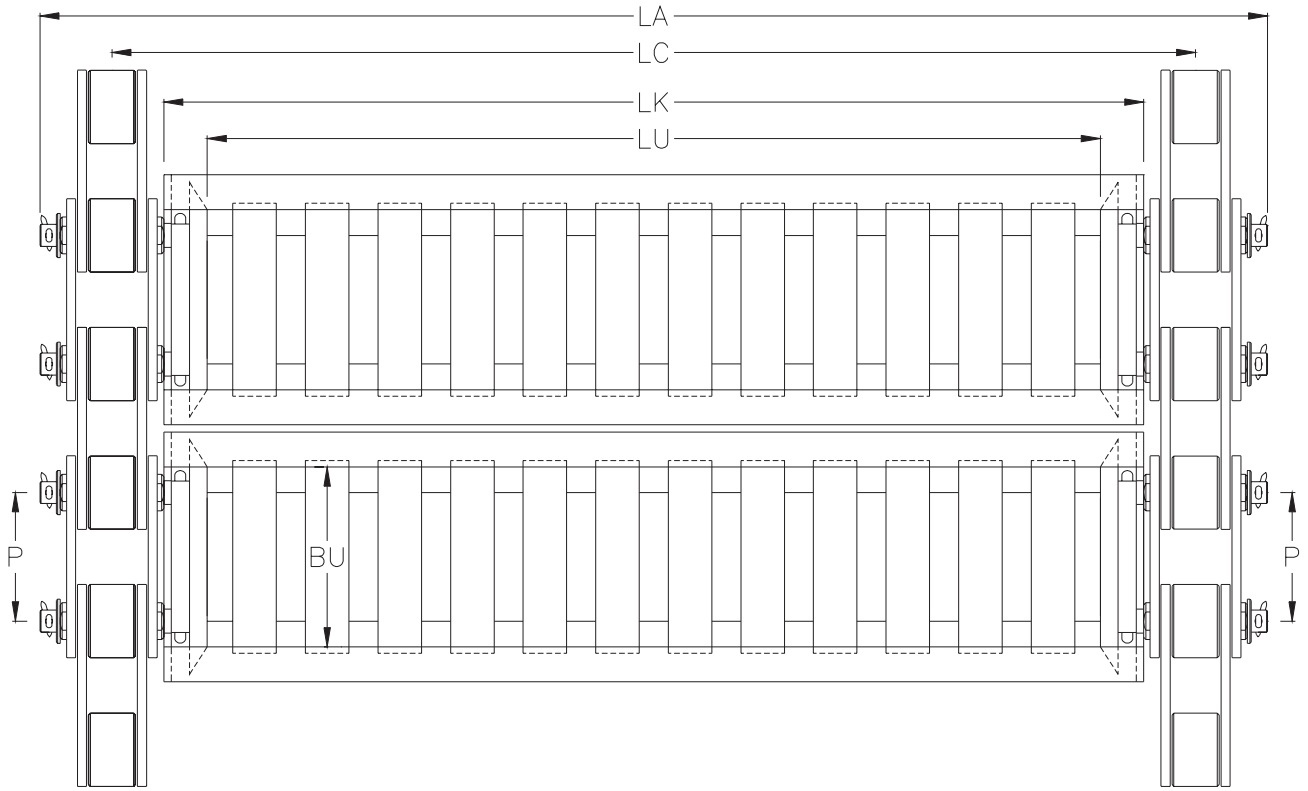
Basket chains for temperatures up to 600° C
We supply this chains in 2520 mm or 5040 mm length

mm when not indicated

Article ID. No	Chain		Bucket					Sprocket	
	P	**Ø R**	**BU**	**LU**	**LK**	**LC**	**LA**	**P**	**Teeth**
# 1301.025.270	25	18	34	240	270	298,6	345	25	16
# 1301.025.310	25	20	34	280	310	338,6	385	25	16
# 1301.030.270	30	20	40	240	270	298,6	345	30	14
# 1301.030.310	30	20	40	280	310	338,6	385	30	14
# 1301.035.270	35	20	49	240	270	298,6	345	35	12
# 1301.035.310	35	20	49	280	310	338,6	385	35	12
# 1301.040.270	40	20	59	240	270	298,6	345	40	11
# 1301.040.310	40	20	59	280	310	338,6	385	40	11

Article group: # 1301

Basket chain



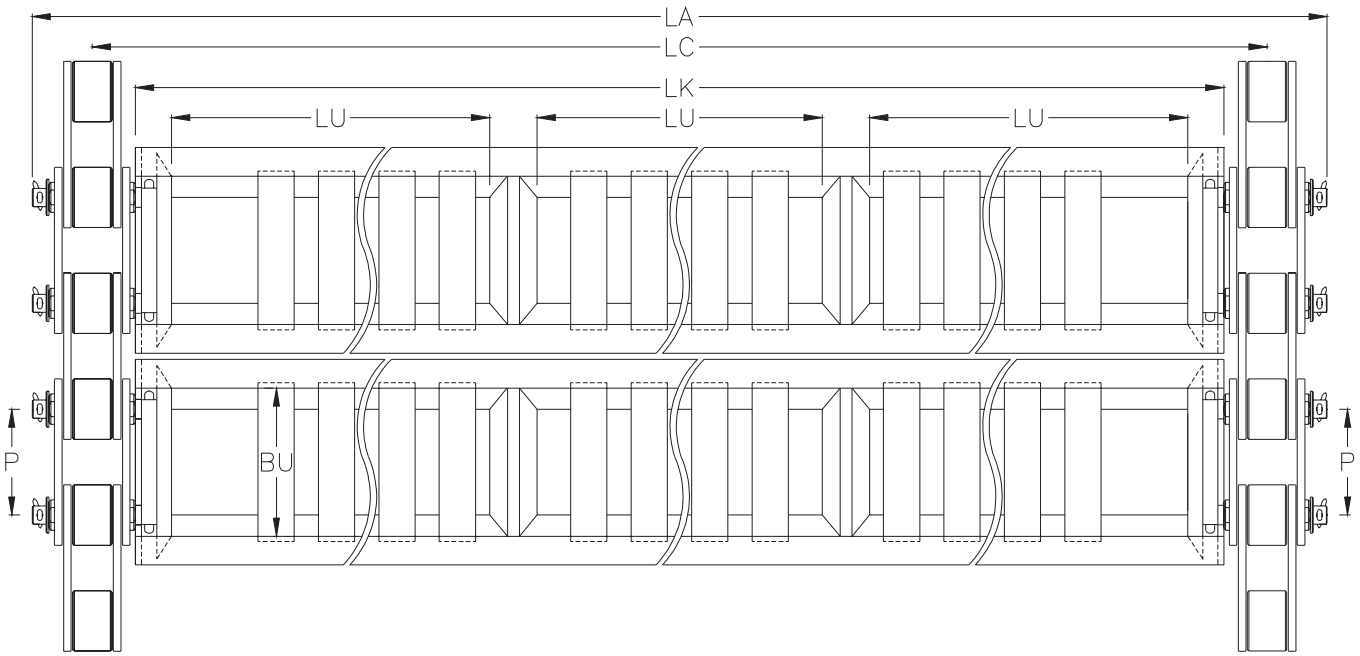
Basket chains for temperatures up to 350° C
We supply this chains in 2520 mm or 5040 mm length

mm when not indicated

Article ID. No	Chain		Bucket					Sprocket	
	P	**Ø R**	**BU**	**LU**	**LK**	**LC**	**LA**	**P**	**Teeth**
# 1303.025.270	25	18	34	240	270	298,6	345	25	16
# 1303.025.310	25	20	34	280	310	338,6	385	25	16
# 1303.030.270	30	20	40	240	270	298,6	345	30	14
# 1303.030.310	30	20	40	280	310	338,6	385	30	14
# 1303.035.270	35	20	49	240	270	298,6	345	35	12
# 1303.035.310	35	20	49	280	310	338,6	385	35	12
# 1303.040.270	40	20	59	240	270	298,6	345	40	11
# 1303.040.310	40	20	59	280	310	338,6	385	40	11
# 1303.050.270	50	20	70	240	270	298,6	345	50	10
# 1303.050.310	50	20	70	280	310	338,6	385	50	10

Article group: # 1303

Long Basket chain



Basket chains for temperatures up to 350° C
with long baskets for 2line or 3line ovens
We supply this chains in 2520 mm or 5040 mm length

mm when not indicated

Article ID. No	Chain		Bucket					Sprocket	
	P	**Ø R**	**BU**	**LU**	**LK**	**LC**	**LA**	**P**	**Teeth**
# 1305.035.800	35	20	49	230	800	828,6	875	35	12
# 1305.040.800	40	20	59	230	800	828,6	875	40	11
# 1305.050.800	50	20	70	230	800	828,6	975	50	10
# 1305.050.1142	50	20	70	330	1.142	1.170,6	1.217	50	10

Article group: # 1305

WASHING MACHINE

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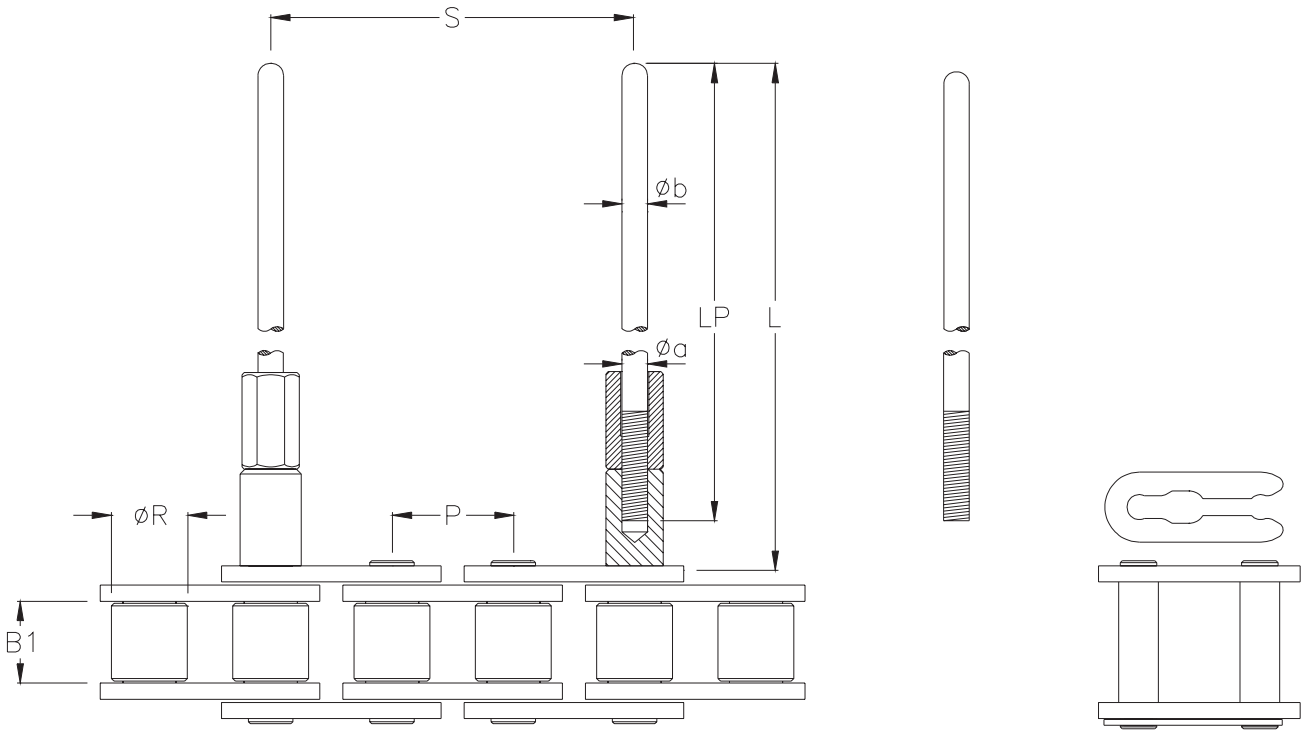


Non twistable stainless steel chain for Nussbaum washing machines

ANSI 60 standard -3/4" pitch / Pin diameter 4mm or 5 mm

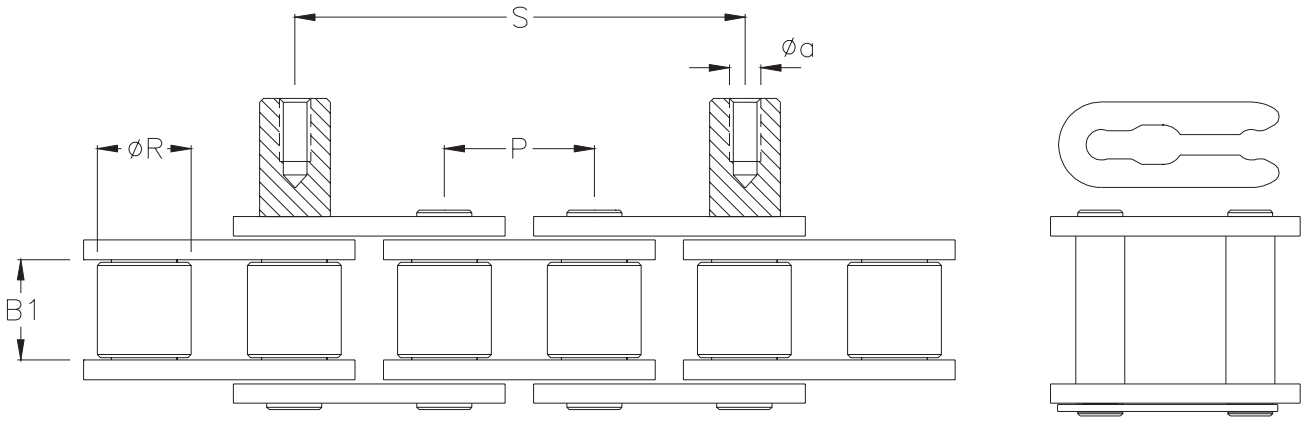
For twistable nickel plated chain with pins see article group # 1407

For twistable nickel plated cahin (only chain) see article group # 1409

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Bore	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø a**	**Ø b**	**L / LP**	**kN max.**
# 1401.034.403	ANSI 60	19,05	11,91	12,7	3xP = 57,15	M4	4	variable	20.000
# 1401.034.404	**ANSI 60**	**19,05**	**11,91**	**12,7**	**4xP = 76,2**	**M4**	**4**	**254mm**	**20.000**
# 1401.034.405	ANSI 60	19,05	11,91	12,7	5xP = 95,25	M4	4	variable	20.000
# 1401.034.503	ANSI 60	19,05	11,91	12,7	3xP = 57,15	M5	5	variable	20.000
# 1401.034.504	ANSI 60	19,05	11,91	12,7	4xP = 76,2	M5	5	variable	20.000
# 1401.034.505	ANSI 60	19,05	11,91	12,7	5xP = 95,25	M5	5	variable	20.000
# 1401.034.506	ANSI 60	19,05	11,91	12,7	6xP = 114,3	M5	5	variable	20.000

Article group: # 1401



Non twistable stainless steel chain for Nussbaum washing machines
ANSI 60 standard - 3/4" pitch (only chain) inside thread with 4mm or 5mm
For twistable nickel plated cahin (only chain) see article group # 1409

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Bore	Load	Material
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø a**	**kN max.**	**Stainless steel**
# 1403.034.403	ANSI 60	19,05	11,91	12,7	3xP = 57,15	M4	20.000	Non twistable !
# 1403.034.404	ANSI 60	19,05	11,91	12,7	4xP = 76,2	M4	20.000	Non twistable !
# 1403.034.405	ANSI 60	19,05	11,91	12,7	5xP = 95,25	M4	20.000	Non twistable !
# 1403.034.503	ANSI 60	19,05	11,91	12,7	3xP = 57,15	M5	20.000	Non twistable !
# 1403.034.504	ANSI 60	19,05	11,91	12,7	4xP = 76,2	M5	20.000	Non twistable !
# 1403.034.505	ANSI 60	19,05	11,91	12,7	5xP = 95,25	M5	20.000	Non twistable !
# 1403.034.506	ANSI 60	19,05	11,91	12,7	6xP = 114,3	M5	20.000	Non twistable !

WASHING MACHINE

Nussbaum / ANSI

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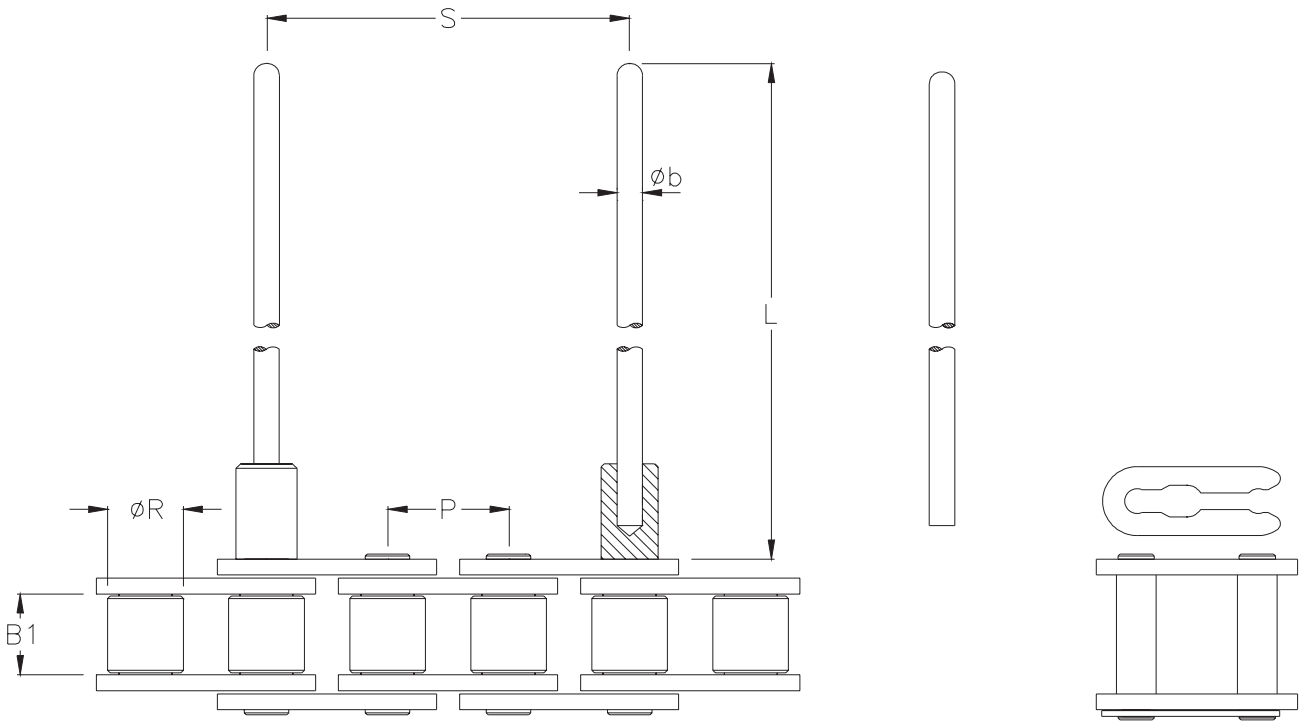

Non twistable stainless steel pin chain for Nussbaum washing machines
ANSI standard 3/4" Pitch / Pin pressure fitted into adapter

For twistable nickel plated chain with pins see article group # 1407
For twistable nickel plated chain (only chain) see article group # 1409

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø b**	**L**	**kN max.**
# 1405.034.403	ANSI 60	19,05	11,91	12,7	3xP = 57,15	4	variable	20.000
# 1405.034.404	ANSI 60	19,05	11,91	12,7	4xP = 76,2	4	variable	20.000
# 1405.034.405	ANSI 60	19,05	11,91	12,7	5xP = 95,25	4	variable	20.000
# 1405.034.503	ANSI 60	19,05	11,91	12,7	3xP = 57,15	5	variable	20.000
# 1405.034.504	ANSI 60	19,05	11,91	12,7	4xP = 76,2	5	variable	20.000
# 1405.034.505	ANSI 60	19,05	11,91	12,7	5xP = 95,25	5	variable	20.000
# 1405.034.506	ANSI 60	19,05	11,91	12,7	6xP = 114,3	5	variable	20.000

WASHING MACHINE

Nussbaum / ANSI

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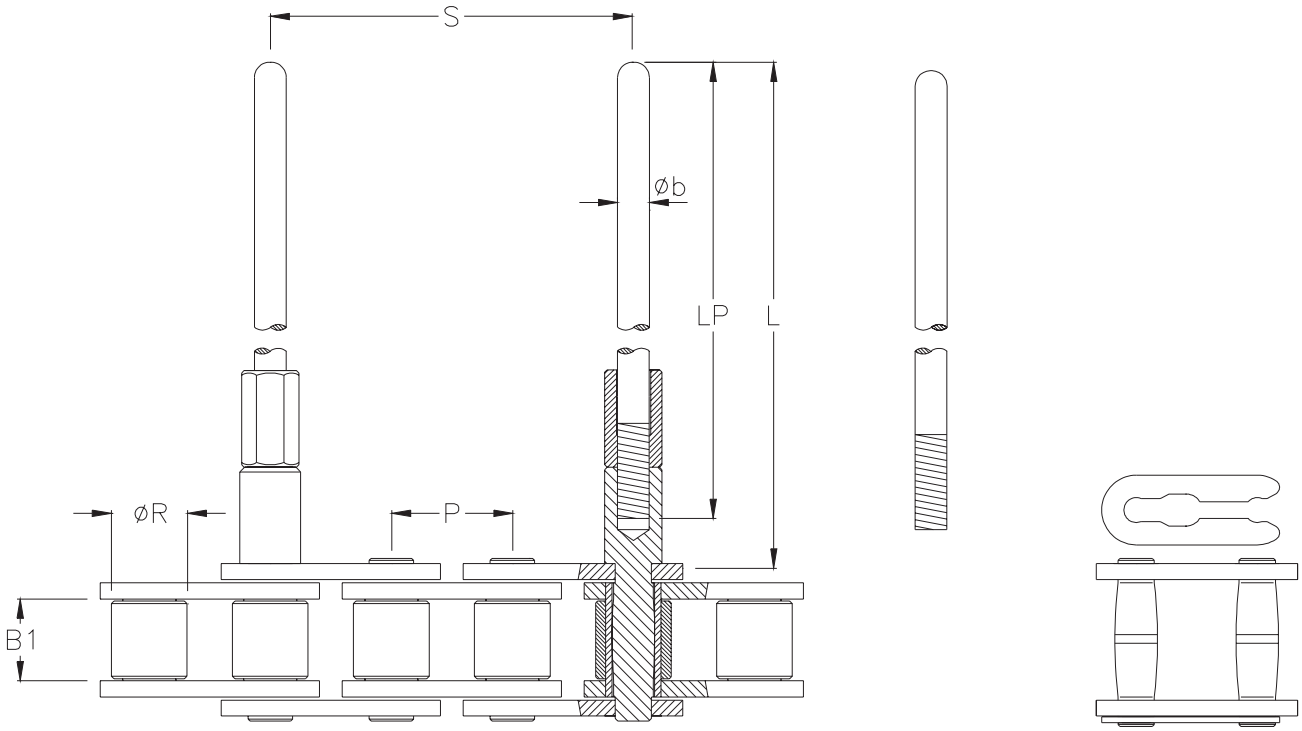


Twistable nickel plated pin chain for Nussbaum washing machines
Twistable 90° on a lengthof 2000 mm

ANSI 60 standard -3/4" pitch / Pin diameter 5 mm or 6 mm

Polyethylene rails for this chain see article group # 1911

mm when not indicated

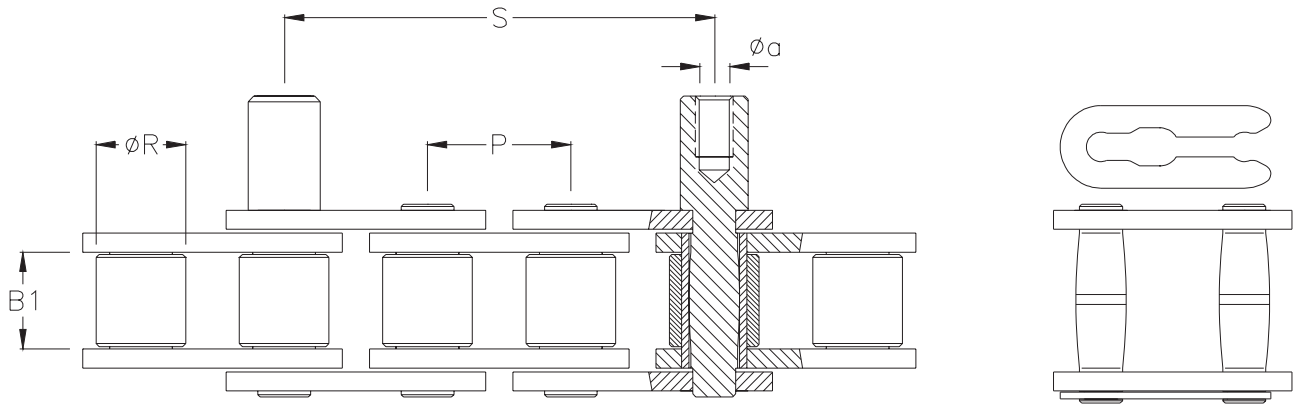
Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø b**	**L / LP**	**kN max.**
# 1407.034.503	ANSI 60	19,05	11,91	12,7	3xP = 57,15	5	variable	20.000
# 1407.034.504	ANSI 60	19,05	11,91	12,7	4xP = 76,2	5	variable	20.000
# 1407.034.505	ANSI 60	19,05	11,91	12,7	5xP = 95,25	5	variable	20.000
# 1407.034.506	ANSI 60	19,05	11,91	12,7	6xP = 114,3	5	variable	20.000
# 1407.034.603	ANSI 60	19,05	11,91	12,7	3xP = 57,15	6	variable	20.000
# 1407.034.604	ANSI 60	19,05	11,91	12,7	4xP = 76,2	6	variable	20.000
# 1407.034.605	ANSI 60	19,05	11,91	12,7	5xP = 95,25	6	variable	20.000
# 1407.034.606	ANSI 60	19,05	11,91	12,7	6xP = 114,3	6	variable	20.000

Article group: # 1407

WASHING MACHINE

Nussbaum / ANSI

INDUSTRIE-KONTOR
SINCE 1971



Twistable nickel plated chain for Nussbaum washing machines (chain only)
Twistable 90° on a length of 2000 mm

ANSI 60 standard -3/4" pitch / Inside thread M5 or M6

Polyethylene rails for this chain see article group # 1911

mm when not indicated

Article ID No.	Chain	Pitch	Roller	Inner width	Pin distance	Bore	Load	Material
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø a**	**kN max.**	**Nickel plated**
# 1409.034.503	ANSI 60	19,05	11,91	12,7	3xP = 57,15	M5	20.000	Twistable
# 1409.034.504	ANSI 60	19,05	11,91	12,7	4xP = 76,2	M5	20.000	Twistable
# 1409.034.505	ANSI 60	19,05	11,91	12,7	5xP = 95,25	M5	20.000	
# 1409.034.506	ANSI 60	19,05	11,91	12,7	6xP = 114,3	M5	20.000	Twistable
# 1409.034.603	ANSI 60	19,05	11,91	12,7	3xP = 57,15	M6	20.000	
# 1409.034.604	ANSI 60	19,05	11,91	12,7	4xP = 76,2	M6	20.000	Twistable
# 1409.034.605	ANSI 60	19,05	11,91	12,7	5xP = 95,25	M6	20.000	
# 1409.034.606	ANSI 60	19,05	11,91	12,7	6xP = 114,3	M6	20.000	

Article group: # 1409

WASHING MACHINE

Nussbaum / ANSI

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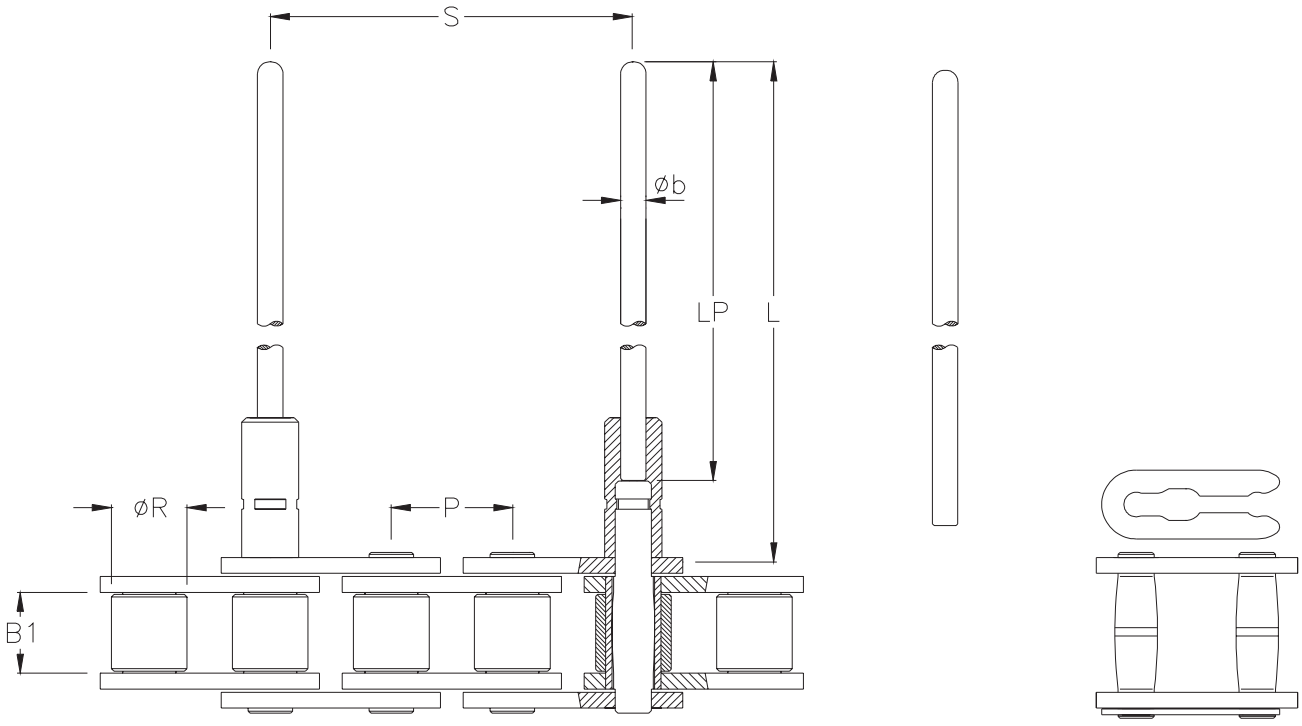
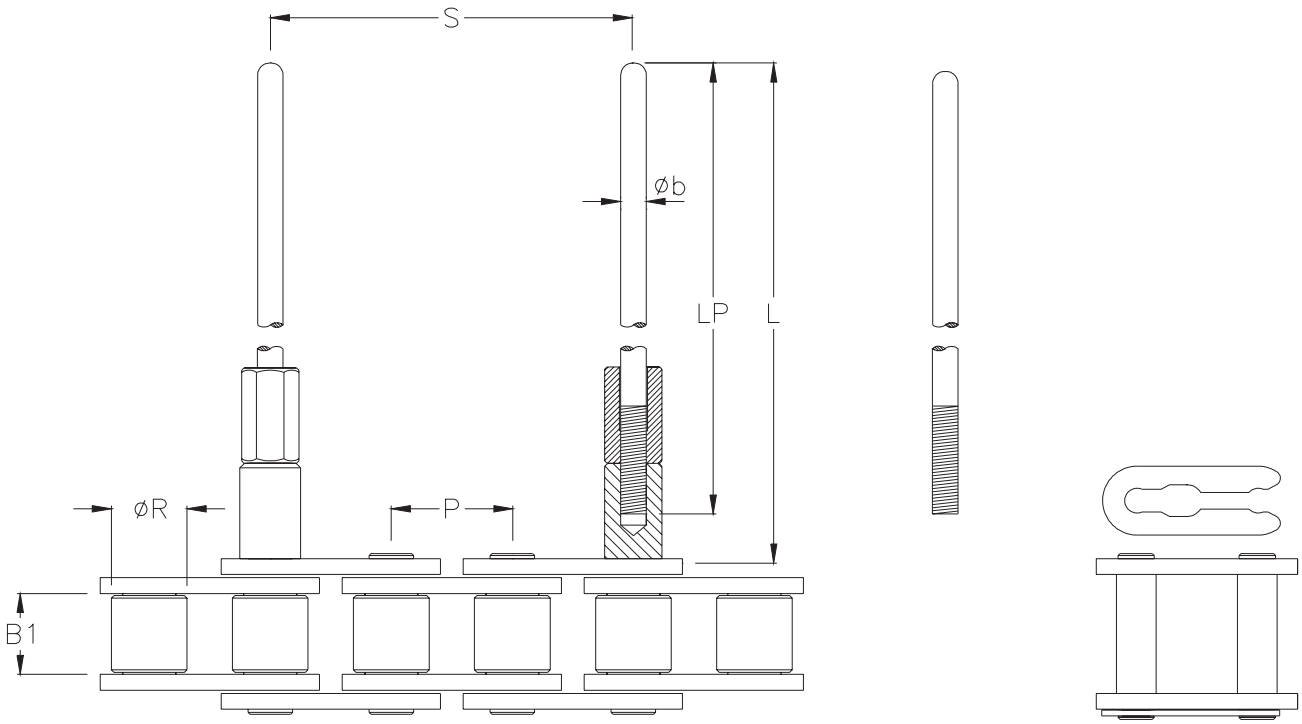


Twistable nickel plated pin chain for Nussbaum washing machines
Twistable 90° on a length of 2000 mm
ANSI 60 standard -3/4" pitch / Pin diameter 4 mm or 5 mm
Polyethylene rails for this chain see article group # 1911

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø b**	**L / LP**	**kN max.**
# 1411.034.403	ANSI 60	19,05	11,91	12,7	3xP = 57,15	4	variable	20.000
# 1411.034.404	ANSI 60	19,05	11,91	12,7	4xP = 76,2	4	variable	20.000
# 1411.034.405	ANSI 60	19,05	11,91	12,7	5xP = 95,25	4	variable	20.000
# 1411.034.406	ANSI 60	19,05	11,91	12,7	6xP = 114,3	4	variable	20.000
# 1411.034.503	ANSI 60	19,05	11,91	12,7	3xP = 57,15	5	variable	20.000
# 1411.034.504	ANSI 60	19,05	11,91	12,7	4xP = 76,2	5	variable	20.000
# 1411.034.505	ANSI 60	19,05	11,91	12,7	5xP = 95,25	5	variable	20.000
# 1411.034.506	ANSI 60	19,05	11,91	12,7	6xP = 114,3	5	variable	20.000

Article group: # 1411



Non twistable nickel plated pin chain for washing machines
ANSI 60 standard -3/4" pitch / Pin diameter 4 mm or 5 mm
Polyethylene rails for this chain see article group # 1911
For twistable nickel plated chain with pins see article group # 1407
For twistable nickel plated chain (only chain) see article group # 1409

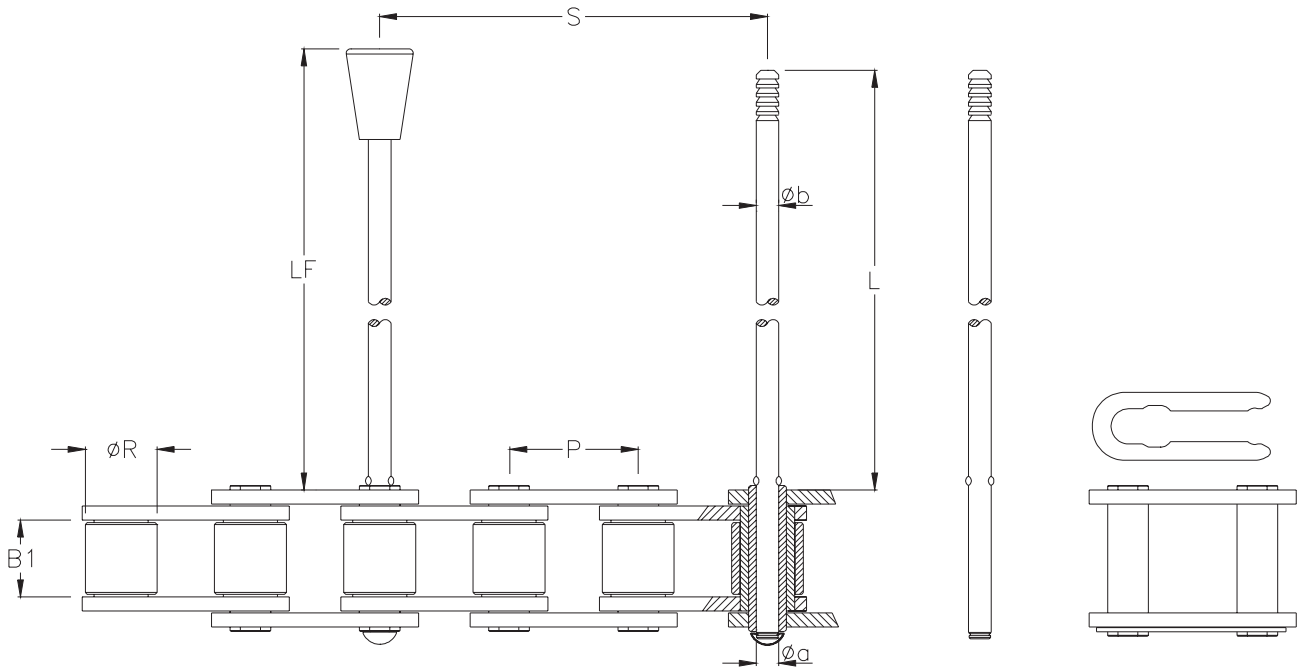
mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø b**	**L / LP**	**kN max.**
# 1413.034.403	ANSI 60	19,05	11,91	12,7	3xP = 57,15	4	variable	29.000
# 1413.034.404	ANSI 60	19,05	11,91	12,7	4xP = 76,2	4	variable	29.000
# 1413.034.405	ANSI 60	19,05	11,91	12,7	5xP = 95,25	4	variable	29.000
# 1413.034.503	ANSI 60	19,05	11,91	12,7	3xP = 57,15	5	variable	29.000
# 1413.034.504	ANSI 60	19,05	11,91	12,7	4xP = 76,2	5	variable	29.000
# 1413.034.505	ANSI 60	19,05	11,91	12,7	5xP = 95,25	5	variable	29.000
# 1413.034.506	ANSI 60	19,05	11,91	12,7	6xP = 114,3	5	variable	29.000

WASHING MACHINE

Hoeck washer

INDUSTRIE-KONTOR
SINCE 1971



Stainless steel pin chain for Hoeck washing machines
Heavy standard chain in different pitches
Polyethylene rails for this chain see article group # 1911

mm when not indicated

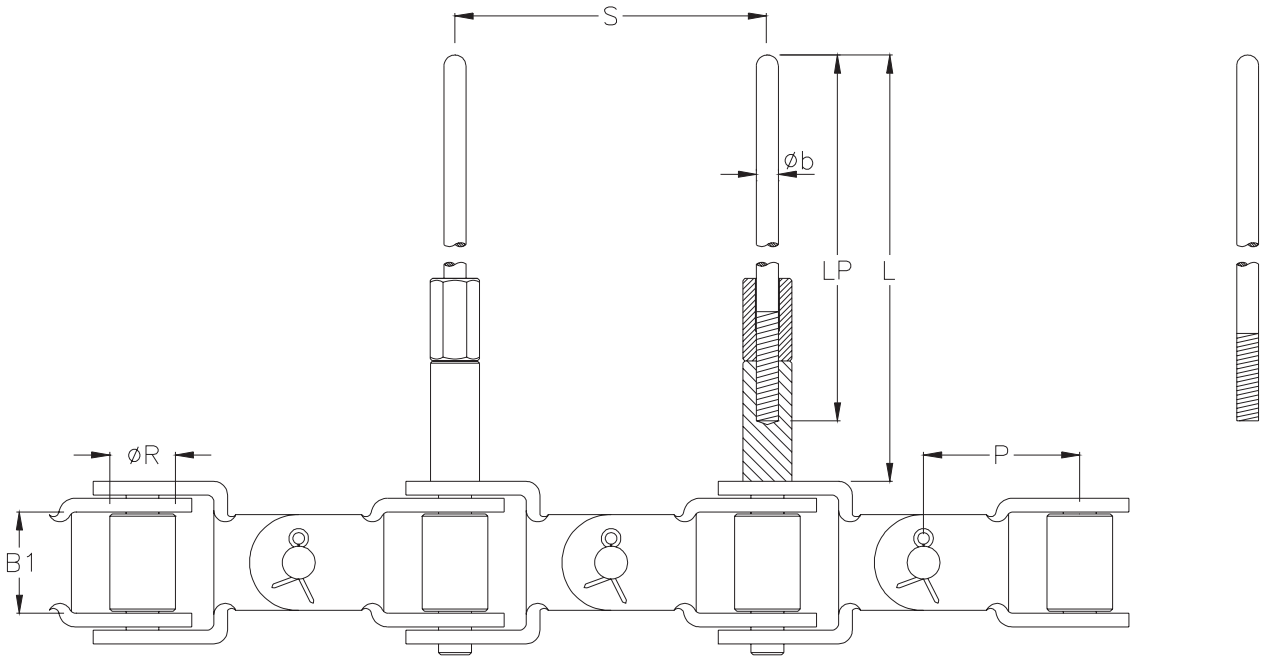
Article ID. No	Pitch	Pitch	Roller	Inner width	Pin distance	Bore	Pin	Pin length	Load
	P (mm)	**P (inch)**	**Ø R**	**B1**	**S**	**Ø a**	**Ø b**	**L / LF**	**kN max.**
# 1415.118.502	28,575	1 1/8"	15,88	17,02	2xP = 57,15	5	5	variable	18.500
# 1415.118.503	28,575	1 1/8"	15,88	17,02	3xP = 85,725	5	5	variable	18.500
# 1415.112.502	38,1	1 1/2"	15,88	17,02	2xP = 76,2	5	5	variable	18.500
# 1415.112.503	38,1	1 1/2"	15,88	17,02	3xP = 114,3	5	5	variable	18.500
# 1415.200.502	50,8	2"	15,88	17,02	2xP = 101,6	5	5	variable	18.500
# 1415.200.503	50,8	2"	15,88	17,02	3xP = 152,4	5	5	variable	18.500

Article group: # 1415

WASHING MACHINE

Cross link chain

INDUSTRIE-KONTOR
SINCE 1971



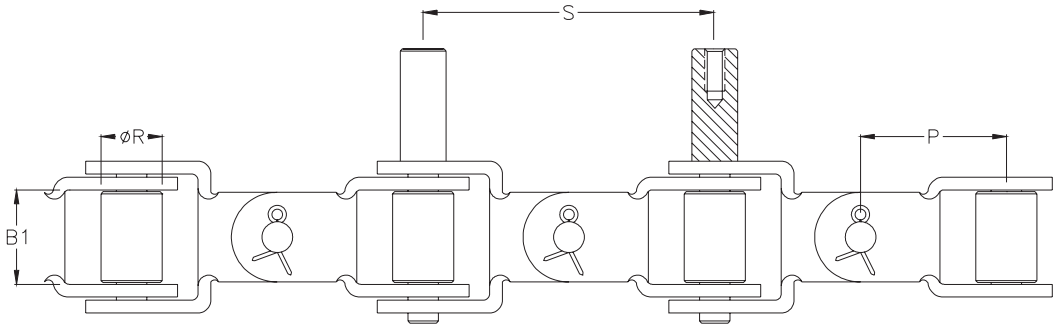
Caps for this chain
see art. group # 1609

Made of chain steel for drying zone in washing machines
Sprockets for this chain see article group # 1803
For chain only see article group # 1419
For chain with pins crimped into adapter see article group # 1421

mm when not indicated

Article ID. No	Pitch	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	P (mm)	**P (inch)**	**Ø R**	**B1**	**S**	**Ø b**	**L / LP**	**kN max.**
# 1417.118.402	28,575	1 1/8"	12	18,5	2xP = 57,15	4	variable	22.500
# 1417.118.404	28,575	1 1/8"	12	18,5	4xP = 114,3	4	variable	22.500
# 1417.118.502	28,575	1 1/8"	12	18,5	2xP = 57,15	5	variable	22.500
# 1417.118.504	28,575	1 1/8"	12	18,5	4xP = 114,3	5	variable	22.500
# 1417.112.402	**38,1**	**1 1/2"**	**12**	**18,5**	**2xP = 76,2**	**4**	**266mm**	**20.000**
# 1417.112.404	**38,1**	**1 1/2"**	**12**	**18,5**	**4xP = 152,4**	**4**	**266mm**	**20.000**
# 1417.112.502	**38,1**	**1 1/2"**	**12**	**18,5**	**2xP = 76,2**	**5**	**266mm**	**20.000**
# 1417.112.504	**38,1**	**1 1/2"**	**12**	**18,5**	**4xP = 152,4**	**5**	**266mm**	**20.000**

Cross link chain



Made of chain steel for drying zone in washing machines
Sprockets for this chain see article group # 1803

For chain with pins screwed into adapter see article group # 1417

For chain with pins crimped into adapter see article group # 1421

Caps for this chain
see art. group # 1609

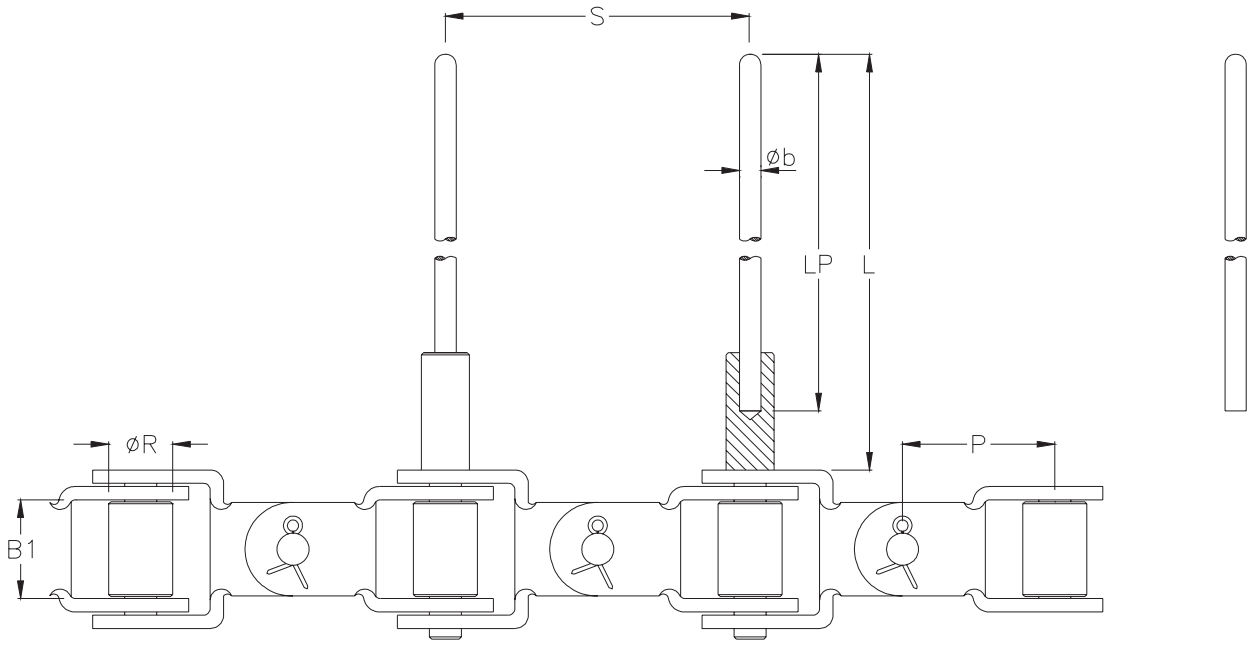
mm when not indicated

Article ID. No	Pitch	Pitch	Roller	Inner width	Pin distance	Bore	Load
	P (mm)	**P (inch)**	**Ø R**	**B1**	**S**	**Ø a**	**kN max.**
# 1419.118.402	28,575	1 1/8"	12	18,5	2xP = 57,15	M4	22.500
# 1419.118.404	28,575	1 1/8"	12	18,5	4xP = 114,3	M4	22.500
# 1419.118.502	28,575	1 1/8"	12	18,5	2xP = 57,15	M5	22.500
# 1419.118.504	28,575	1 1/8"	12	18,5	4xP = 114,3	M5	22.500
# 1419.112.402	38,1	1 1/2"	12	18,5	2xP = 76,2	M4	20.000
# 1419.112.404	38,1	1 1/2"	12	18,5	4xP = 152,4	M4	20.000
# 1419.112.502	38,1	1 1/2"	12	18,5	2xP = 76,2	M5	20.000
# 1419.112.504	38,1	1 1/2"	12	18,5	4xP = 152,4	M5	20.000

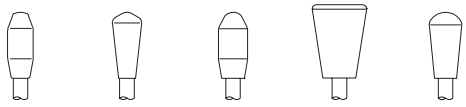
WASHING MACHINE

Cross link chain

INDUSTRIE-KONTOR
SINCE 1971



Made of chain steel for drying zone in washing machines
Chain with pins crimped into adapter
Sprockets for this chain see article group # 1803
For chain with pins screwed into adapter see article group # 1417



Caps for this chain
see art. group # 1609

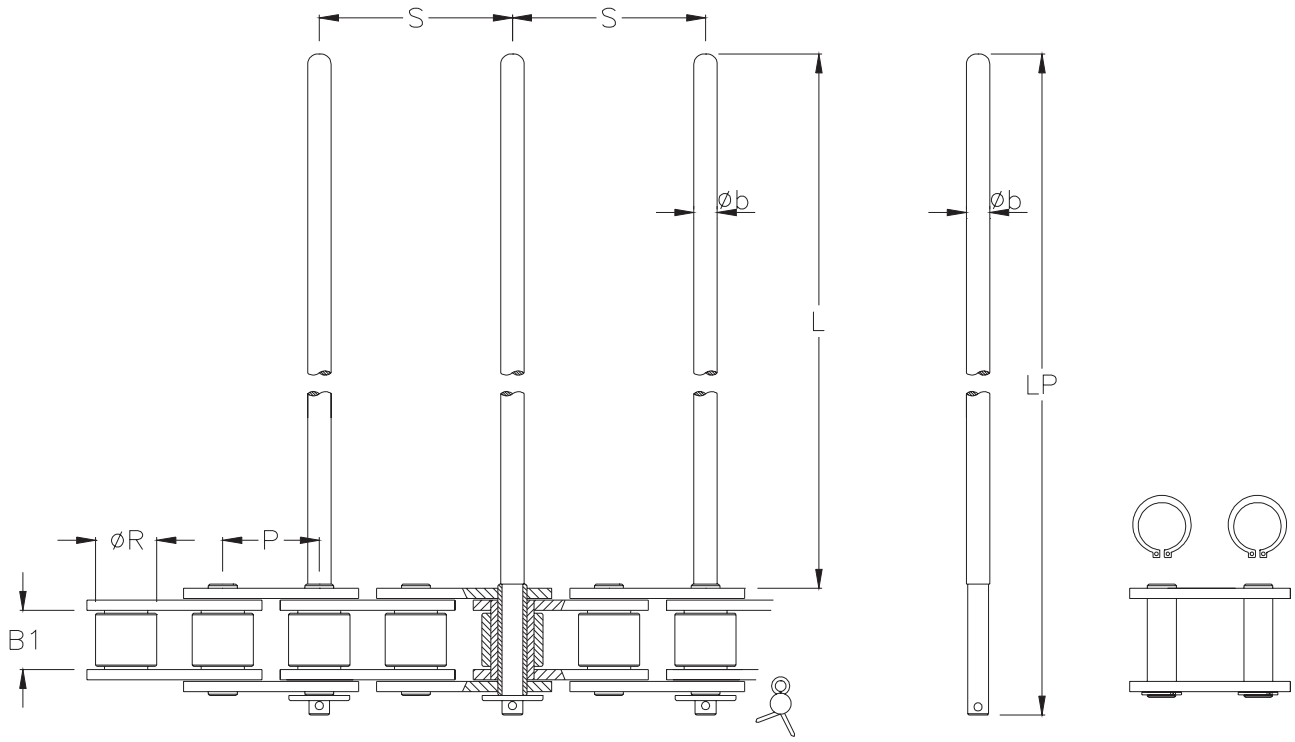
mm when not indicated

Article ID. No	Pitch	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	P (mm)	**P (inch)**	**Ø R**	**B1**	**S**	**Ø b**	**L / LP**	**kN max.**
# 1421.118.402	28,575	1 1/8"	12	18,5	2xP = 57,15	4	variable	22.500
# 1421.118.404	28,575	1 1/8"	12	18,5	4xP = 114,3	4	variable	22.500
# 1421.118.502	28,575	1 1/8"	12	18,5	2xP = 57,15	5	variable	22.500
# 1421.118.504	28,575	1 1/8"	12	18,5	4xP = 114,3	5	variable	22.500
# 1421.112.402	38,1	1 1/2"	12	18,5	2xP = 76,2	4	variable	20.000
# 1421.112.404	38,1	1 1/2"	12	18,5	4xP = 152,4	4	variable	20.000
# 1421.112.502	38,1	1 1/2"	12	18,5	2xP = 76,2	5	variable	20.000
# 1421.112.504	38,1	1 1/2"	12	18,5	4xP = 152,4	5	variable	20.000

DECORATION LINE

Pin chain for Wesco units

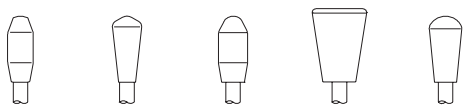
INDUSTRIE-KONTOR
SINCE 1971



Hollow bolt chain with special pin fitting
for Wesco decoration lines

Chain is ISO Norm, DIN 8187 with splint fixed pins

Sprockets for this chain see article group # 1805 - #1809



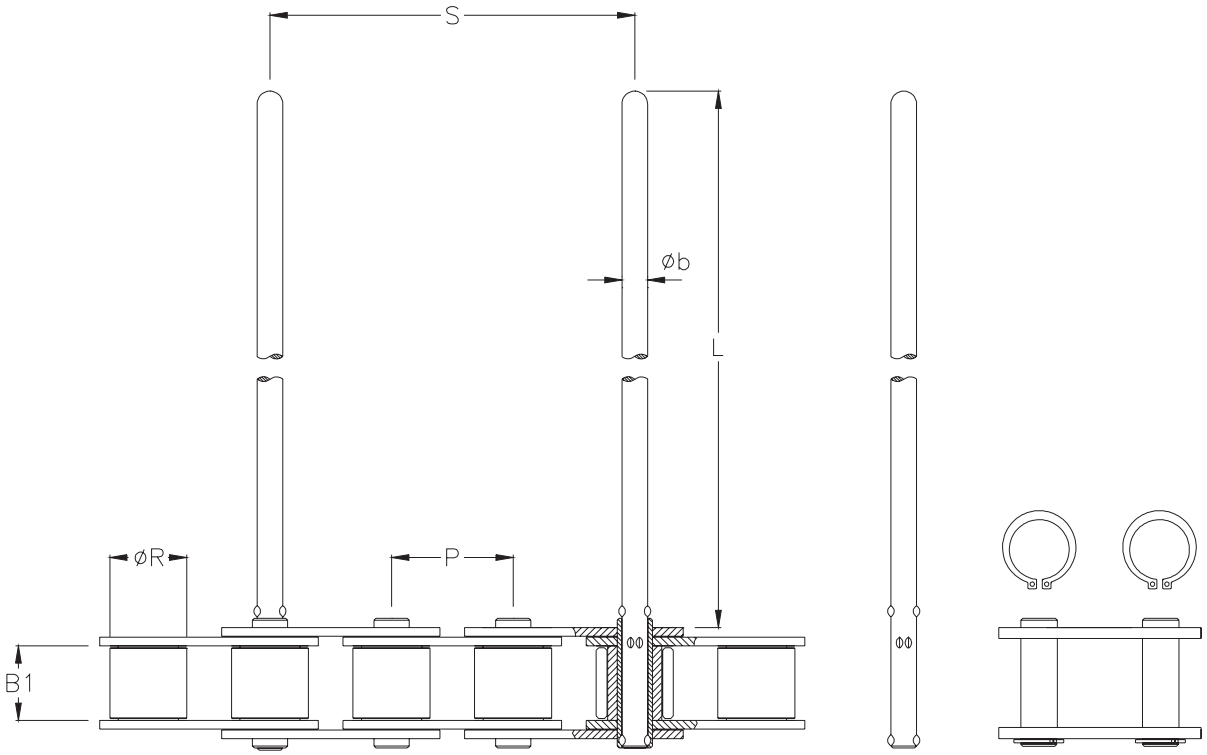
Caps for this chain
see art. group # 1609

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø b**	**L / LP**	**kN max.**
# 1500.034.462	ISO 12B-1	19,05	12,07	11,68	2xP = 38,1	4,6	205	21.000

Article group: # 1500

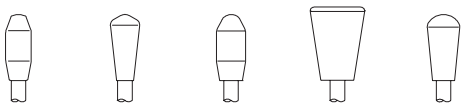
Pin chain, economical type



Hollow bolt chain with special pin fitting
for accumulators and decoration lines.

Chain is ISO Norm, DIN 8187 with holding groove fixed pins

Sprockets for this chain see article group # 1805 - #1809

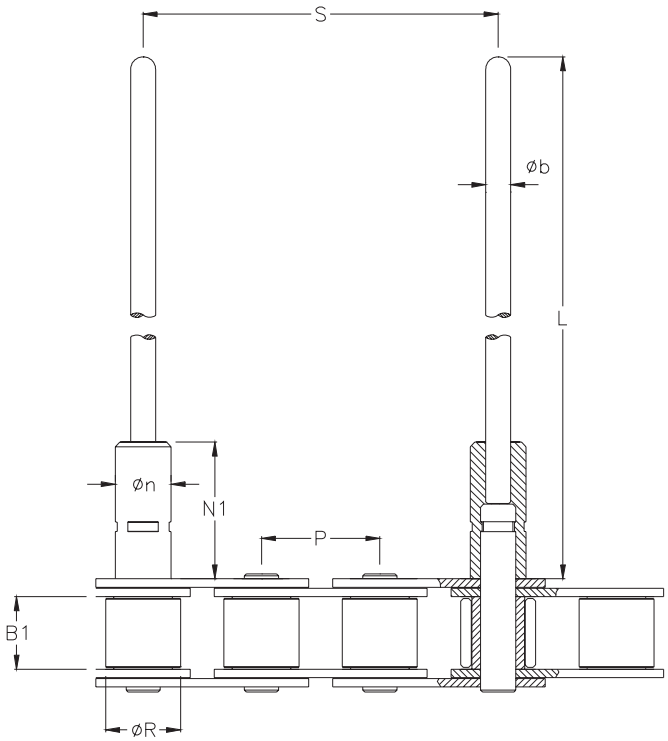


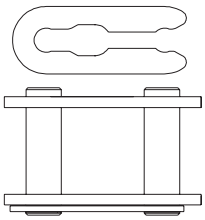
Caps for this chain
see art. group # 1609

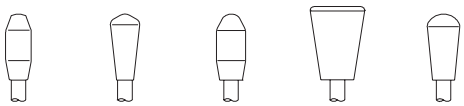
mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø b**	**L**	**kN max.**
# 1501.058.402	ISO 10B-1	15,875	10,16	9,65	2xP = 31,75	4	variable	17.000
# 1501.058.403	ISO 10B-1	15,875	10,16	9,65	3xP = 47,625	4	variable	17.000
# 1501.058.404	ISO 10B-1	15,875	10,16	9,65	4xP = 63,5	4	variable	17.000
# 1501.058.405	ISO 10B-1	15,875	10,16	9,65	5xP = 79,375	4	variable	17.000
# 1501.034.402	ISO 12B-1	19,05	12,07	11,68	2xP = 38,1	4	variable	21.000
# 1501.034.403	ISO 12B-1	19,05	12,07	11,68	3xP = 57,15	4	variable	21.000
# 1501.034.404	ISO 12B-1	19,05	12,07	11,68	4xP = 76,2	4	variable	21.000
# 1501.034.405	ISO 12B-1	19,05	12,07	11,68	5xP = 95,25	4	variable	21.000
# 1501.034.502	ANSI 60	19,05	11,91	12,7	2xP = 38,1	5	variable	28.500
# 1501.034.503	ANSI 60	19,05	11,91	12,7	3xP = 57,15	5	variable	28.500
# 1501.034.504	ANSI 60	19,05	11,91	12,7	4xP = 76,2	5	variable	28.500
# 1501.034.505	ANSI 60	19,05	11,91	12,7	5xP = 95,25	5	variable	28.500

Pin chain, IWIS type







Hollow bolt chain with crimped adapter fitting
for accumulators and decoration lines.

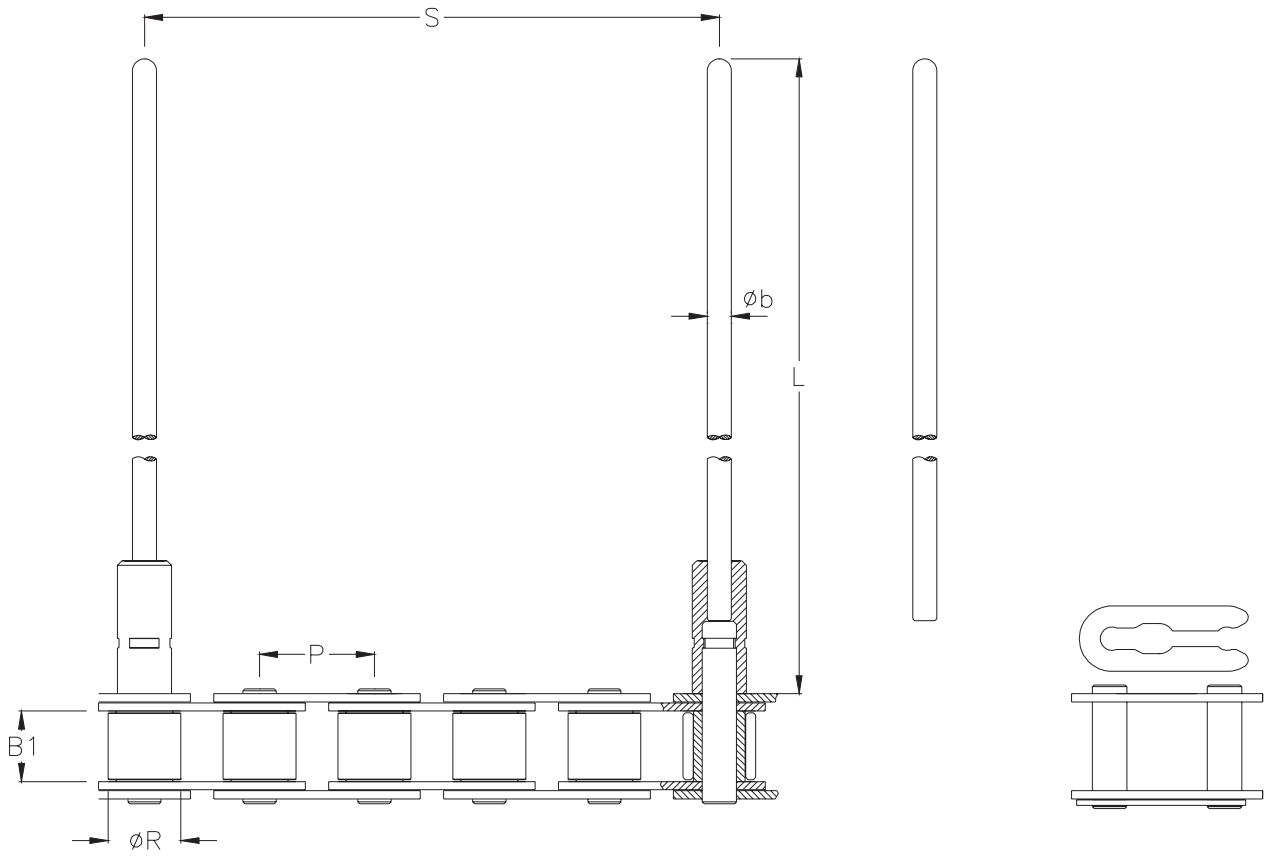
Chain is ISO Norm, DIN 8187

Sprockets for this chain see article group # 1805 - #1809

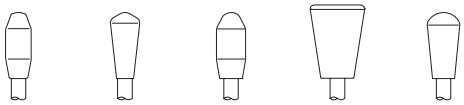
Caps for this chain
see art. group # 1609

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Bolt	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**N1xØn**	**S**	**Ø b**	**L**	**kN max.**
# 1503.012.302	ISO 08B-1	12,7	8,51	7,75	22 x 8	2xP = 25,4	3	variable	18.000
# 1503.012.303	ISO 08B-1	12,7	8,51	7,75	22 x 8	3xP = 38,1	3	variable	18.000
# 1503.012.304	ISO 08B-1	12,7	8,51	7,75	22 x 8	4xP = 50,8	3	variable	18.000
# 1503.012.402	ISO 08B-1	12,7	8,51	7,75	22 x 8	2xP = 25,4	4	variable	18.000
# 1503.012.403	ISO 08B-1	12,7	8,51	7,75	22 x 8	3xP = 38,1	4	variable	18.000
# 1503.012.404	ISO 08B-1	12,7	8,51	7,75	22 x 8	4xP = 50,8	4	variable	18.000
# 1503.058.402	ISO 10B-1	15,875	10,16	9,65	22 x 8	2xP = 31,75	4	variable	22.400
# 1503.058.403	ISO 10B-1	15,875	10,16	9,65	22 x 8	3xP = 47,625	4	variable	22.400
# 1503.058.404	ISO 10B-1	15,875	10,16	9,65	22 x 8	4xP = 63,5	4	variable	22.400
# 1503.058.405	ISO 10B-1	15,875	10,16	9,65	22 x 8	5xP = 79,375	4	variable	22.400
# 1503.034.402	ISO 12B-1	19,05	12,07	11,68	22 x 9	2xP = 38,1	4	variable	29.000
# 1503.034.403	ISO 12B-1	19,05	12,07	11,68	22 x 9	3xP = 57,15	4	variable	29.000
# 1503.034.404	ISO 12B-1	19,05	12,07	11,68	22 x 9	4xP = 76,2	4	variable	29.000
# 1503.034.405	ISO 12B-1	19,05	12,07	11,68	22 x 9	5xP = 95,25	4	variable	29.000



Longlife version
Hollow bolt chain with special pin fitting
for accumulators and decoration lines.
Chain is ISO Norm, DIN 8187 with holding groove fixed pins
Sprockets for this chain see article group # 1805 - #1809



Caps for this chain
see art. group # 1609

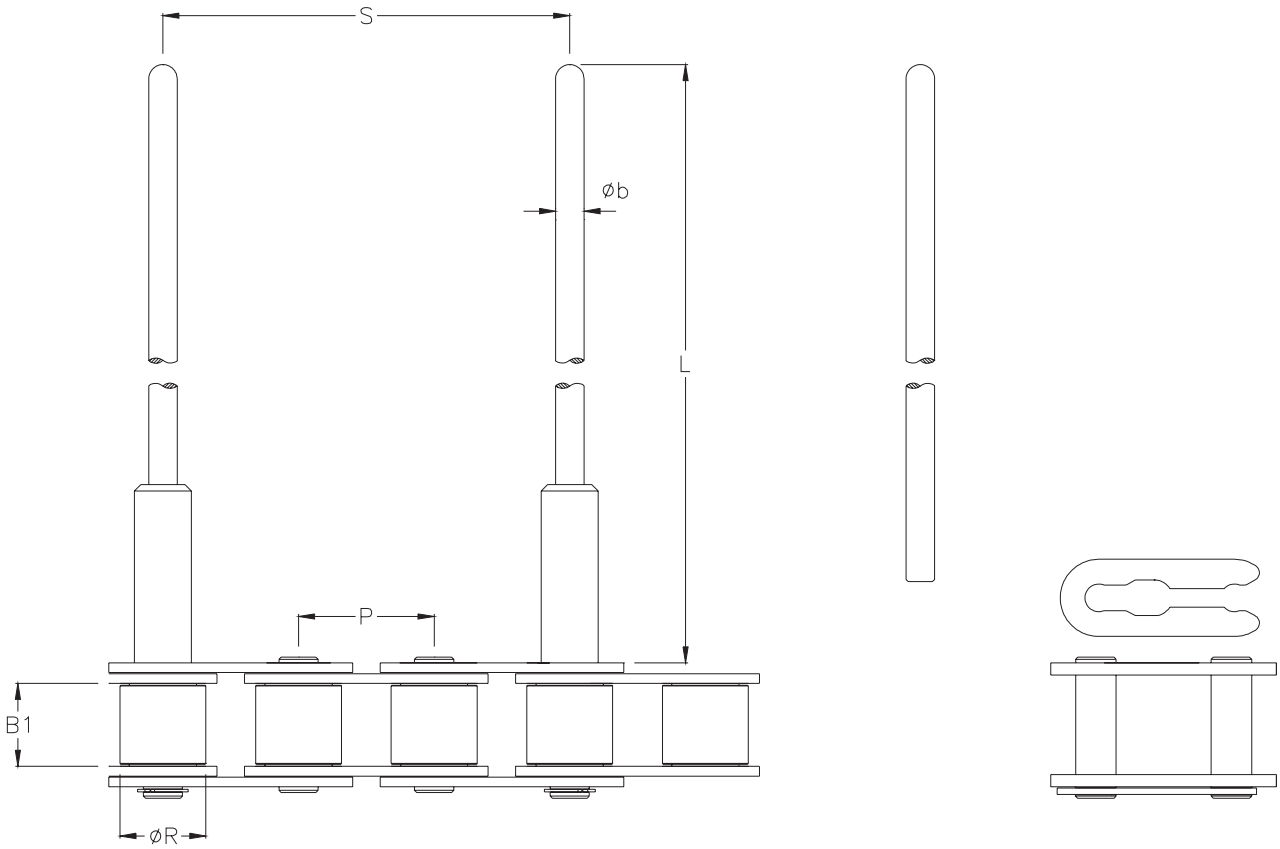
mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø b**	**L**	**kN max.**
# 1504.034.405	ISO 12B-1	19,05	12,07	11,68	5xP = 95,25	NA	variable	29.000

DECORATION LINE

Pin chain, master link type

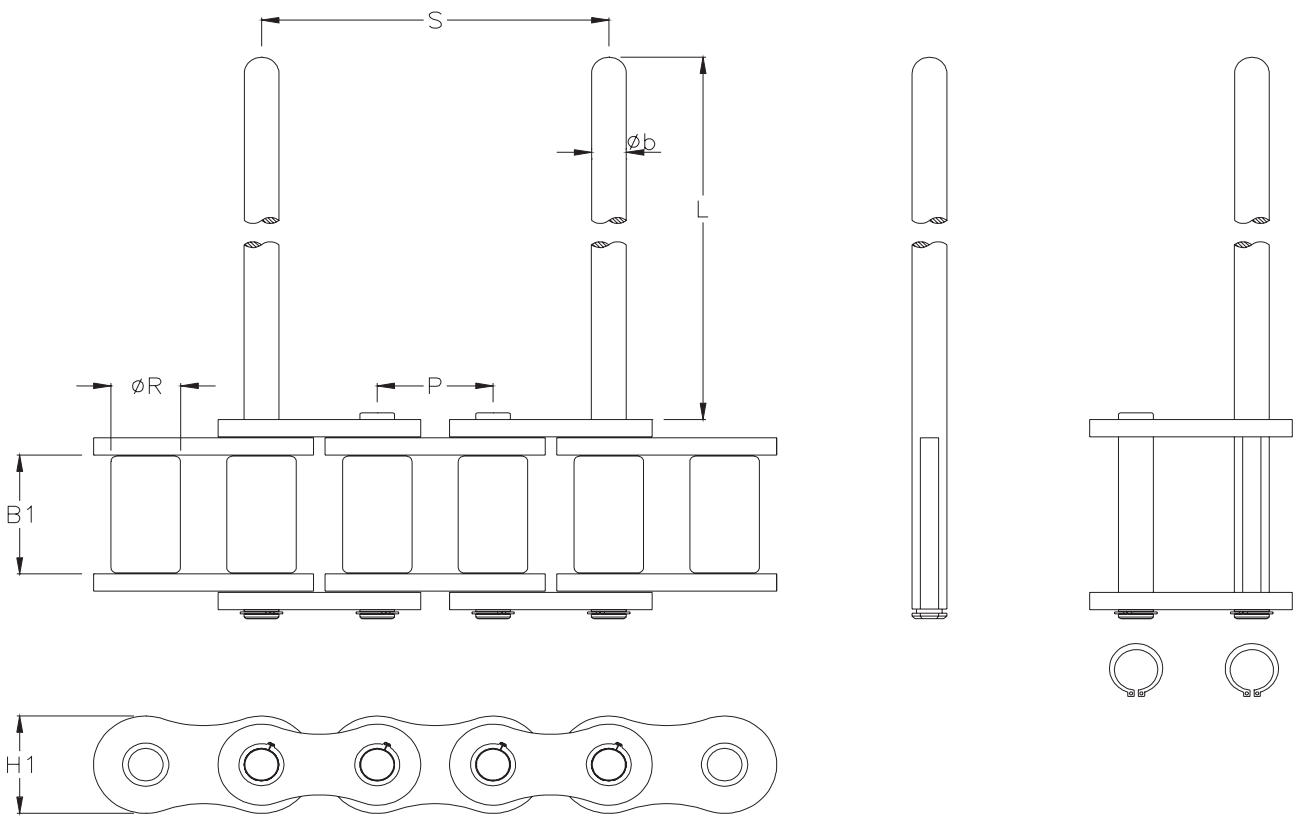
INDUSTRIE-KONTOR
SINCE 1971



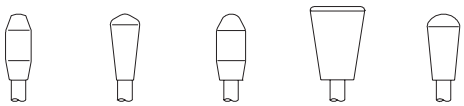
Hollow bolt chain with pressure fitted adapter for accumulators and decoration lines. Each pin is fitted onto a connecting link. Sprockets for this chain see article group # 1805 - #1809

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**S**	**Ø b**	**L**	**kN max.**
# 1505.012.302	ISO 08B-1	12,7	8,51	7,75	2xP = 25,4	3	variable	18.000
# 1505.012.303	ISO 08B-1	12,7	8,51	7,75	3xP = 38,1	3	variable	18.000
# 1505.012.304	ISO 08B-1	12,7	8,51	7,75	4xP = 50,8	3	variable	18.000
# 1505.012.402	ISO 08B-1	12,7	8,51	7,75	2xP = 25,4	4	variable	18.000
# 1505.012.403	ISO 08B-1	12,7	8,51	7,75	3xP = 38,1	4	variable	18.000
# 1505.012.404	ISO 08B-1	12,7	8,51	7,75	4xP = 50,8	4	variable	18.000
# 1505.058.402	ISO 10B-1	15,875	10,16	9,65	2xP = 31,75	4	variable	22.400
# 1505.058.403	ISO 10B-1	15,875	10,16	9,65	3xP = 47,625	4	variable	22.400
# 1505.058.404	ISO 10B-1	15,875	10,16	9,65	4xP = 63,5	4	variable	22.400
# 1505.058.405	ISO 10B-1	15,875	10,16	9,65	5xP = 79,375	4	variable	22.400
# 1505.034.402	ISO 12B-1	19,05	12,07	11,68	2xP = 38,1	4	variable	29.000
# 1505.034.403	ISO 12B-1	19,05	12,07	11,68	3xP = 57,15	4	variable	29.000
# 1505.034.404	ISO 12B-1	19,05	12,07	11,68	4xP = 76,2	4	variable	29.000
# 1505.034.405	ISO 12B-1	19,05	12,07	11,68	5xP = 95,25	4	variable	29.000



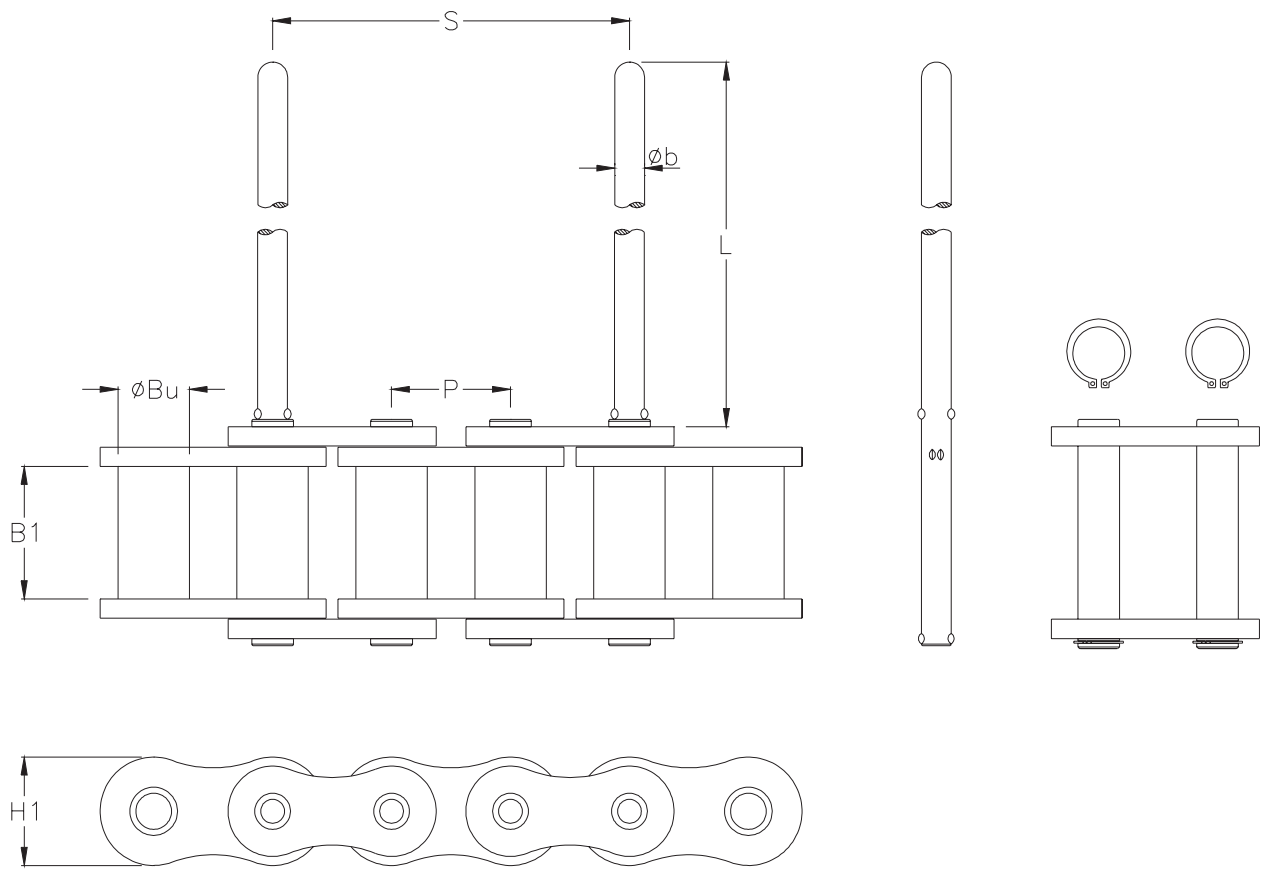
Chain for MALL decoration lines, with pins used as chain bolt.
Chain witch 20 mm pitch
Sprockets for this chain on request



Caps for this chain
see art. group # 1609

mm when not indicated

Article ID. No	Pitch	Roller	Inner width	Link dim.	Pin distance	Pin	Pin length	Load
	P	**Ø R**	**B1**	**H1**	**S**	**Ø b**	**L**	**kN max.**
# 1507.020.602	20	12	22	18	2xP = 40	6	variable	35.500
# 1507.020.603	20	12	22	18	3xP = 60	6	variable	35.500
# 1507.020.604	20	12	22	18	4xP = 80	6	variable	35.500
# 1507.020.605	20	12	22	18	5xP = 100	6	variable	35.500



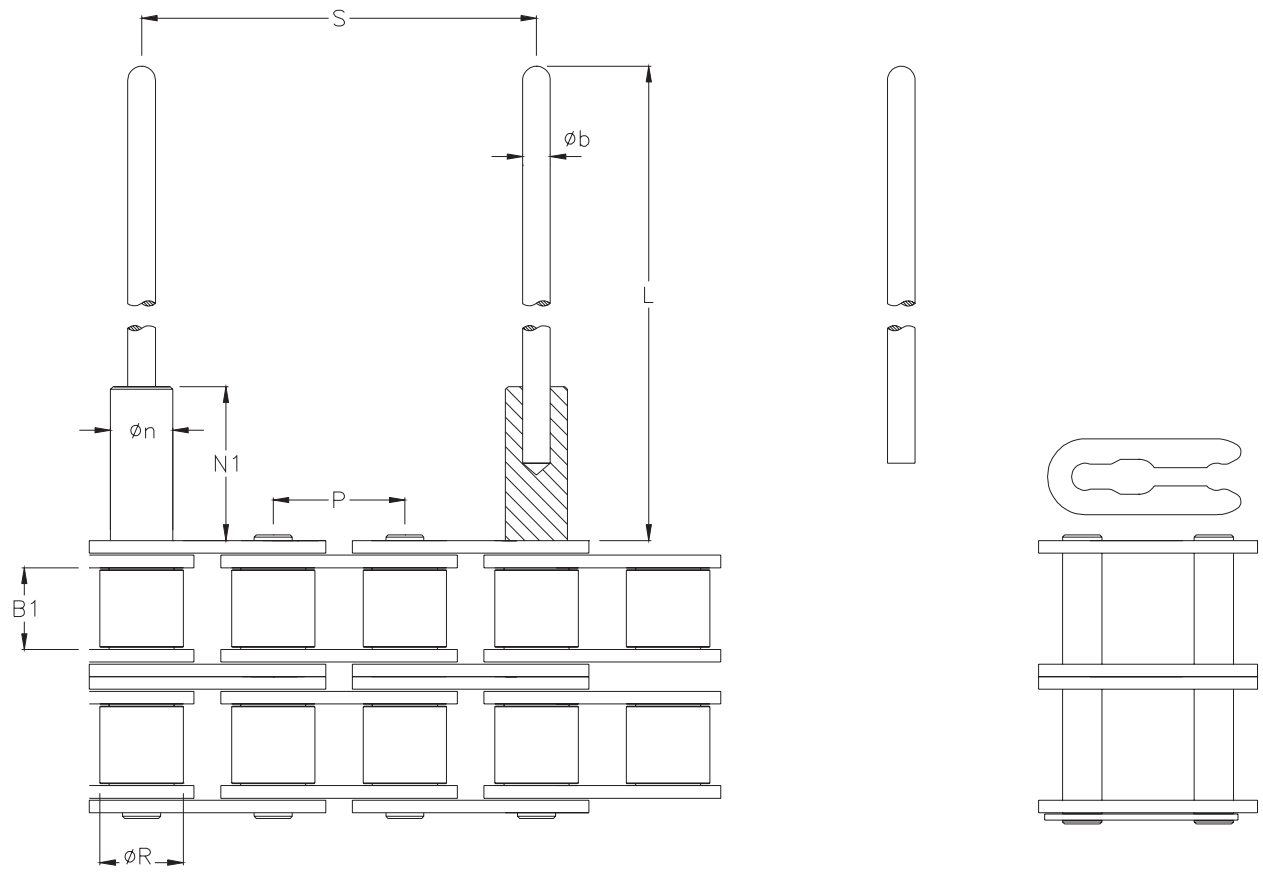
Chain for MALL decoration lines, with pins fixed in hollow bolt
Chain witch 20 mm pitch
Sprockets for this chain on request

Caps for this chain
see art. group # 1609

mm when not indicated

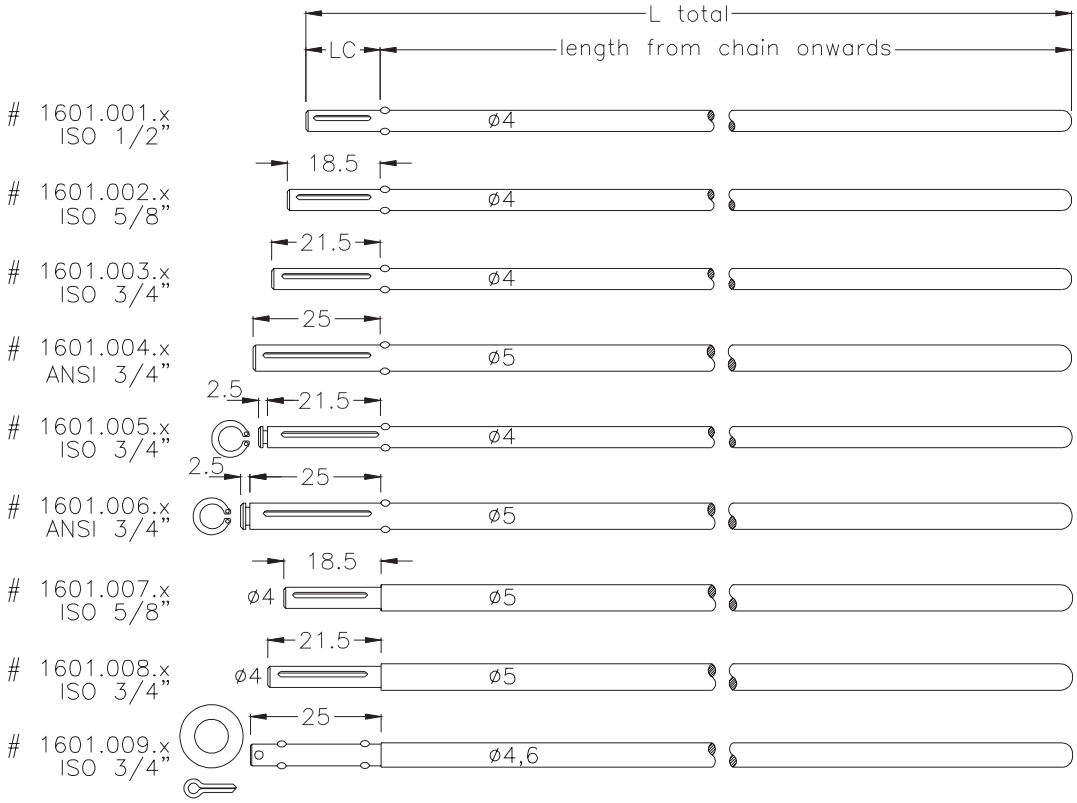
Article ID. No	Pitch	Bushing	Inner width	Link dim.	Pin distance	Pin	Pin length	Load
	P	**Ø Bu**	**B1**	**H1**	**S**	**Ø b**	**L**	**kN max.**
# 1509.020.502	20	12	22	18	2xP = 40	5	variable	25.000
# 1509.020.503	20	12	22	18	3xP = 60	5	variable	25.000
# 1509.020.504	20	12	22	18	4xP = 80	5	variable	25.000
# 1509.020.505	20	12	22	18	5xP = 100	5	variable	25.000

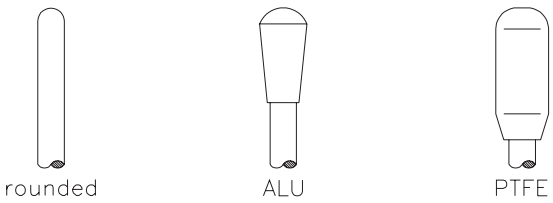
Double strand pin chain



mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Bolt	Pin distance	Pin	Pin length	Load
	Standard	**P**	**Ø R**	**B1**	**N1xØn**	**S**	**Ø b**	**L**	**kN max.**
# 1511.012.302	ISO 08B-1	12,7	8,51	7,75	22 x 8	2xP = 25,4	3	variable	32.000
# 1511.012.303	ISO 08B-1	12,7	8,51	7,75	22 x 8	3xP = 38,1	3	variable	32.000
# 1511.012.304	ISO 08B-1	12,7	8,51	7,75	22 x 8	4xP = 50,8	3	variable	32.000
# 1511.012.402	ISO 08B-1	12,7	8,51	7,75	22 x 8	2xP = 25,4	4	variable	32.000
# 1511.012.403	ISO 08B-1	12,7	8,51	7,75	22 x 8	3xP = 38,1	4	variable	32.000
# 1511.012.404	ISO 08B-1	12,7	8,51	7,75	22 x 8	4xP = 50,8	4	variable	32.000
# 1511.058.402	ISO 10B-1	15,875	10,16	9,65	22 x 8	2xP = 31,75	4	variable	40.000
# 1511.058.403	ISO 10B-1	15,875	10,16	9,65	22 x 8	3xP = 47,625	4	variable	40.000
# 1511.058.404	ISO 10B-1	15,875	10,16	9,65	22 x 8	4xP = 63,5	4	variable	40.000
# 1511.058.405	ISO 10B-1	15,875	10,16	9,65	22 x 8	5xP = 79,375	4	variable	40.000
# 1511.034.402	ISO 12B-1	19,05	12,07	11,68	22 x 9	2xP = 38,1	4	variable	53.200
# 1511.034.403	ISO 12B-1	19,05	12,07	11,68	22 x 9	3xP = 57,15	4	variable	53.200
# 1511.034.404	ISO 12B-1	19,05	12,07	11,68	22 x 9	4xP = 76,2	4	variable	53.200
# 1511.034.405	ISO 12B-1	19,05	12,07	11,68	22 x 9	5xP = 95,25	4	variable	53.200





Pins made of normal spring steel or stainless spring steel.
For pressure fitting in hollow bolt chains.
Execution optional with notch or point coinage fitting

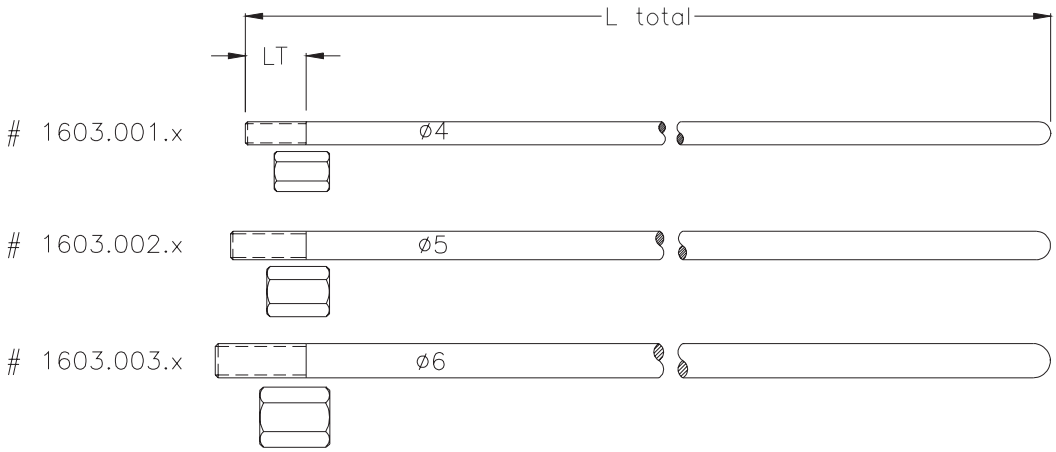
mm when not indicated

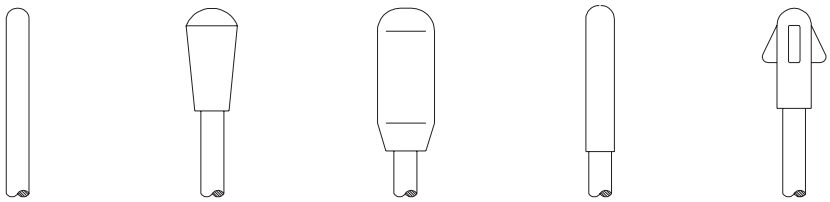
Order information:
Please inform: Art. ID No. -plus- length (from chainlink onwards) and total length (Ltotal)
Order sample: # 1601.004. 280.305

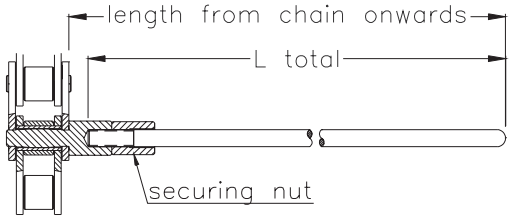
PINS

Washing machines

INDUSTRIE-KONTOR
SINCE 1971





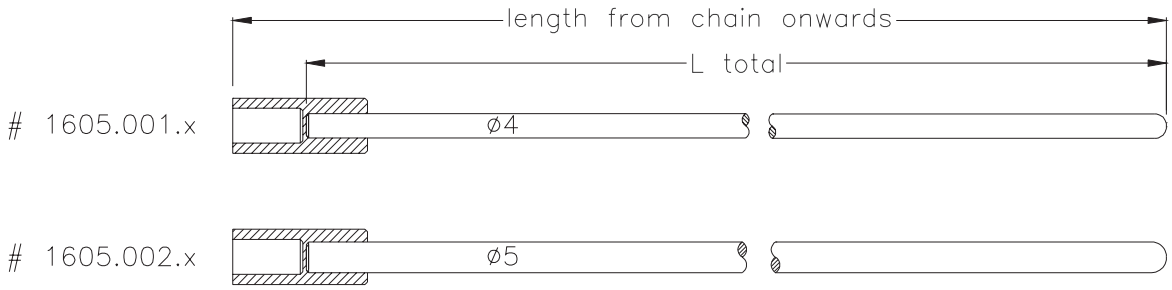


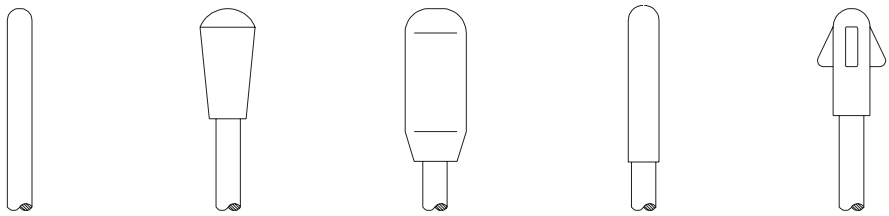
Pins made of stainless spring steel.
Metric thread M4, M5, M6
Special securing nuts with threaded and plain bored part
All pins are available with undercuts for pre determined breaking point
Pins with caps have fixation grooves

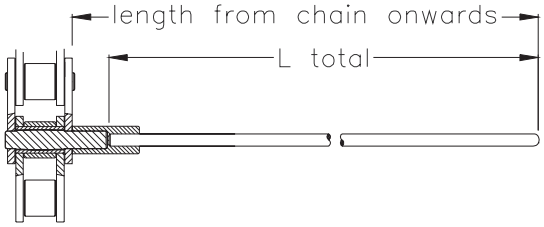
mm when not indicated

Order information:
Please inform: Art. ID No. -plus- total length (L total) + thread length (LT)
Order sample: # 1603.004. + 280.20

Article group: # 1603







Pins made of spring steel or stainless spring steel.
For pressure fitting in adaptor sleeve
Pins with caps have fixation grooves

mm when not indicated

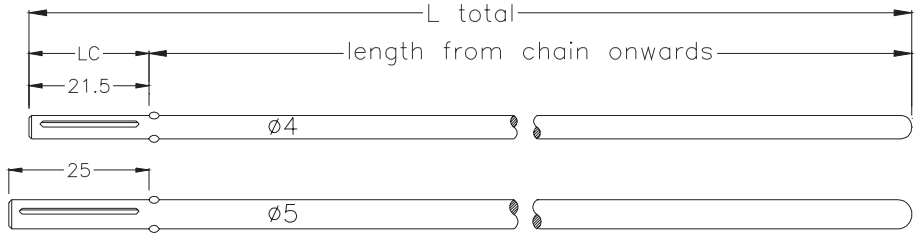
Order information:
x = length from chain onwards
Order sample: # 1605.002.280

PINS

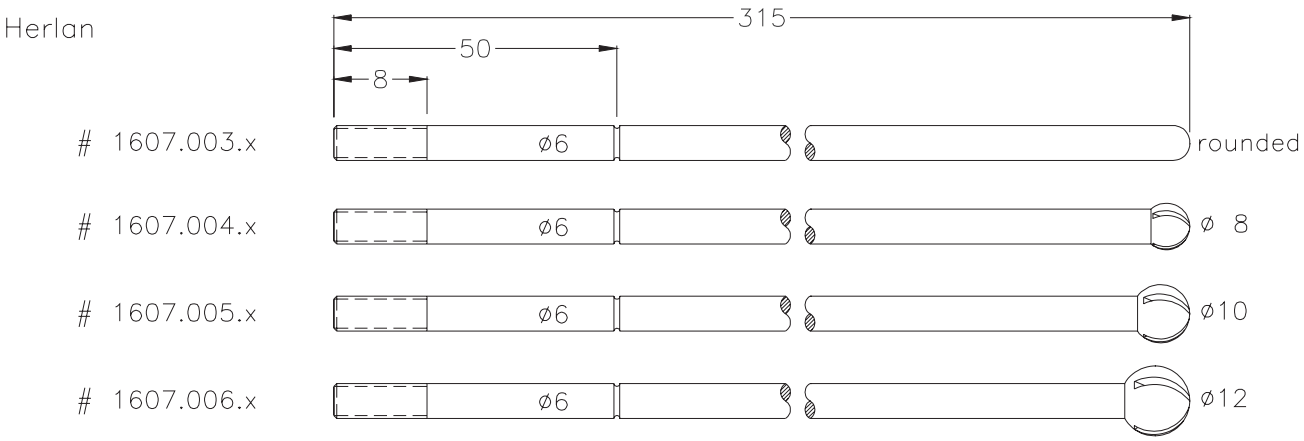
For annealing ovens

INDUSTRIE-KONTOR
SINCE 1971

Metzger & Becker



Herlan



Pins made of spring steel or stainless spring steel
For Herlan GOA/GAA ovens with metric thread M6 and slotted ball end
All pins are available with undercuts for predetermined breaking point

mm when not indicated

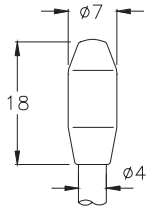
Order information:
x = L total (length of pin)
Order sample: # 1607.002.280

Article group: # 1607

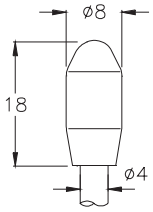
PIN ENDS - CAPS

For all pins

INDUSTRIE-KONTOR
SINCE 1971



1609.ALU.A



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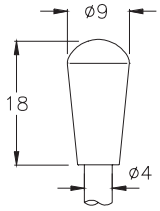
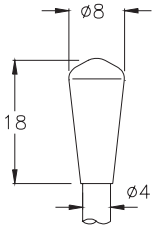
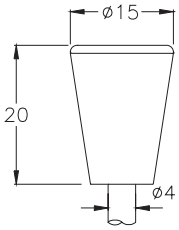


1609.ALU.C



1609.ALU.D



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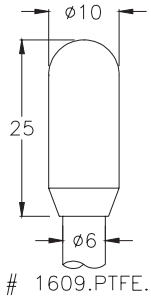
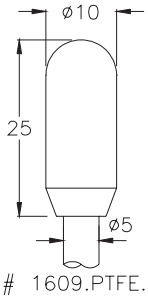
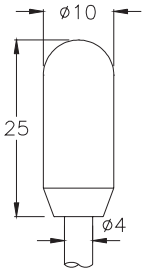


1609.PTFE.F



1609.PTFE.G



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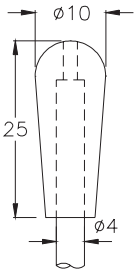
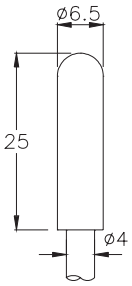
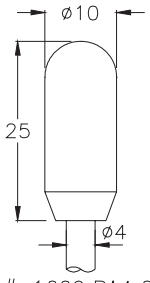


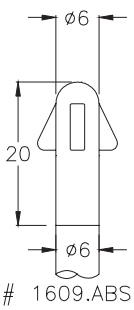
1609.PTFE.MB



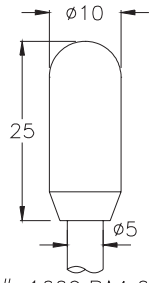
1609.PTFE.K



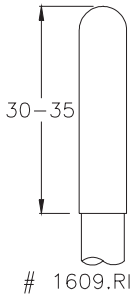
1609.PA4.6.L



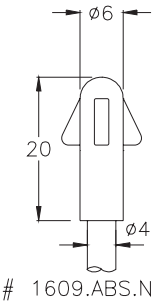
1609.ABS.O



1609.PA4.6.M



1609.RILSAN



1609.ABS.N

BASKETS 600°C

For small tube annealing ovens

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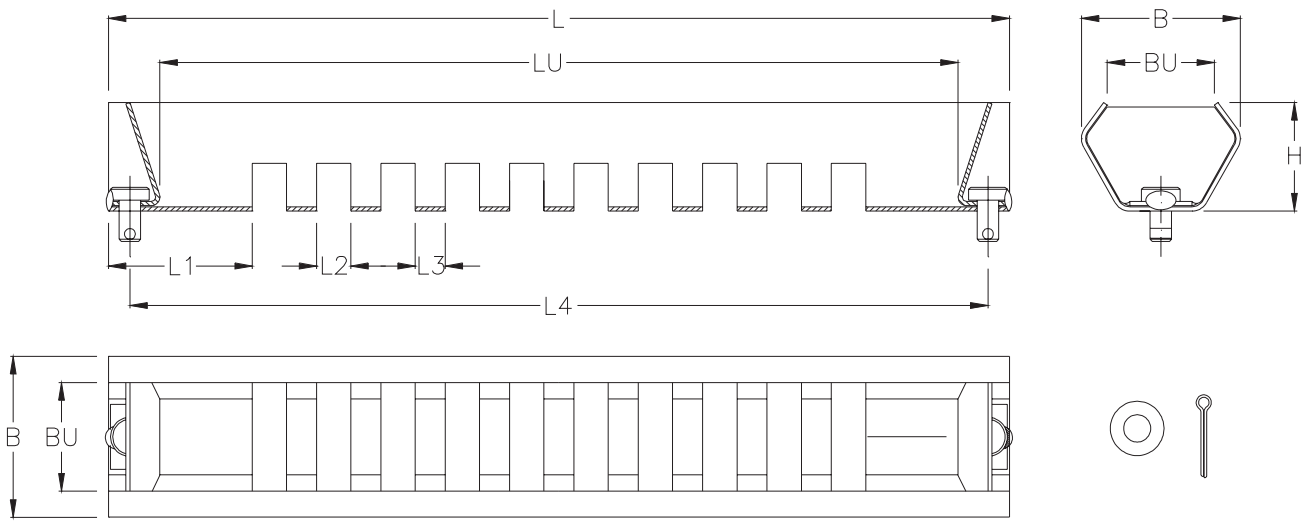
SINCE 1971



Baskets for annealing ovens are made of heat resistant, scale free steel.
For temperatures up to 600° C
To be fixed with bolts on the angle plates of the chain

mm when not indicated

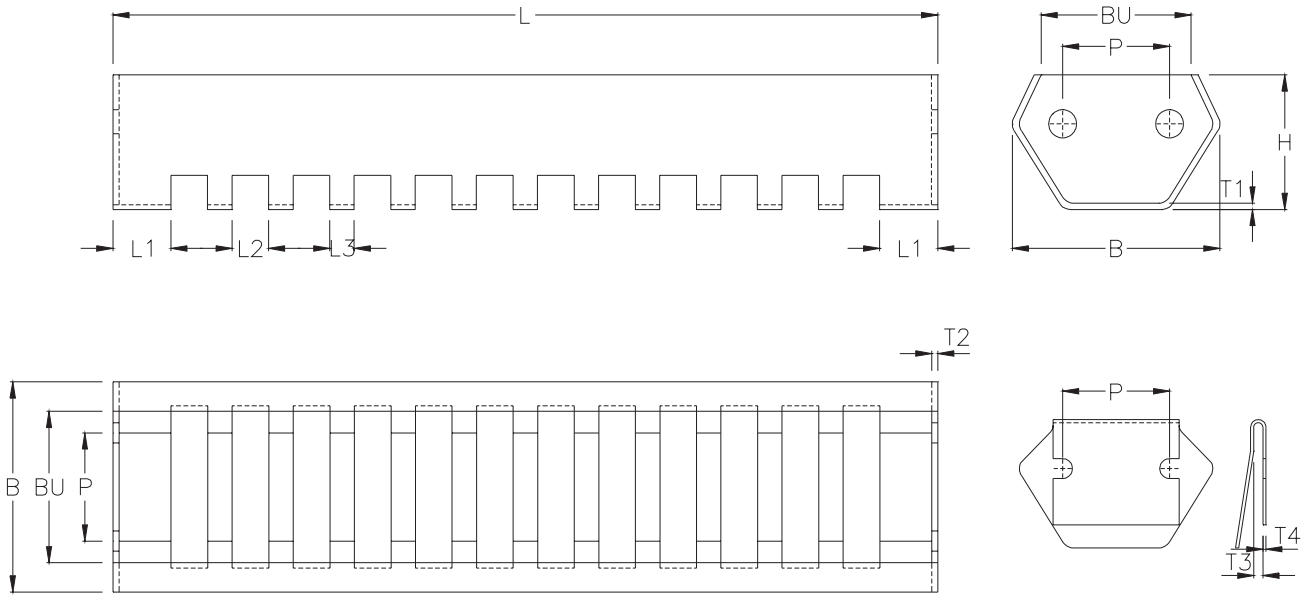
Article ID. No	Chain	Bucket										Sprocket
	P	**B**	**BU**	**L**	**LU**	**H**	**L1**	**L2**	**L3**	**L4**	**Weight kg**	**Teeth**
# 1700.020.210	20	37	25	210	186	25	33,5	8	7	200	0,12	18

Article group: # 1700

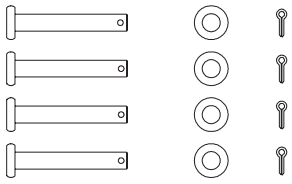
BASKETS 600°C

For tube annealing ovens

INDUSTRIE-KONTOR
SINCE 1971



Baskets for annealing ovens are made of heat resistant, scale free steel.
For temperatures up to 600° C
To be fixed with bolts onto U-shaped distance plates



Bolt Set for this chain
see art. group # 1209

mm when not indicated

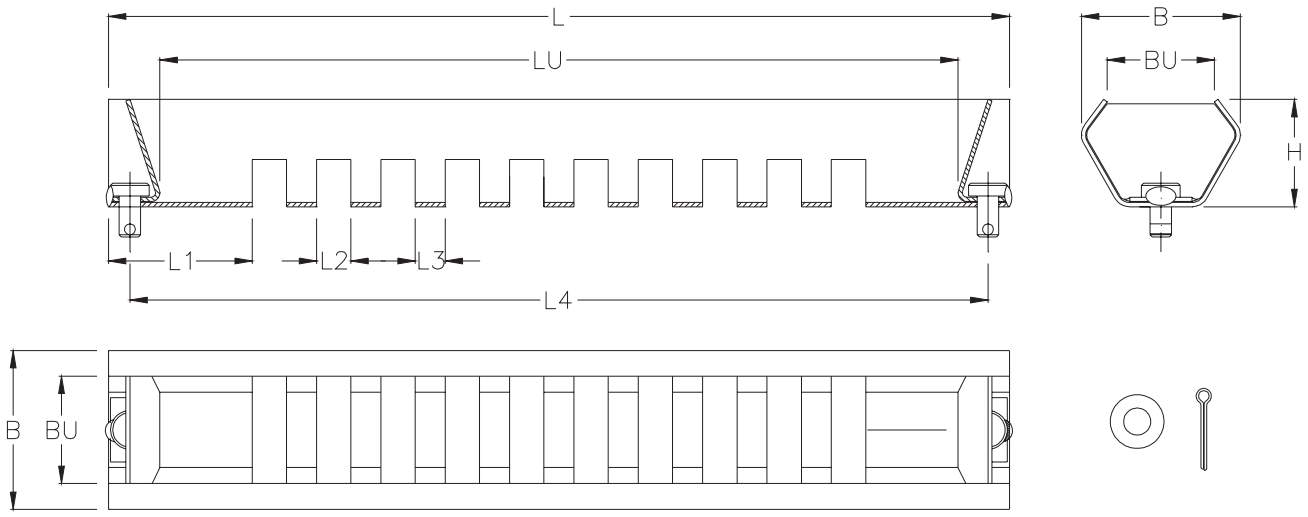
Article ID. No	Chain	Bucket												Sprocket
	P	**B**	**BU**	**L**	**H**	**L1**	**L2**	**L3**	**T1**	**T2**	**T3**	**T4**	**Weight kg**	**Teeth**
# 1701.025.270	25	48	34	270	33	19	12	8	1,5	2	3	1	0,33	≥16
# 1701.025.310	25	48	34	310	33	39	12	8	1,5	2	3	1	0,33	≥16
# 1701.030.270	30	58	40	270	39,5	19	12	8	1,5	2	3	1	0,42	≥14
# 1701.030.310	30	58	40	310	39,5	39	12	8	1,5	2	3	1	0,42	≥14
# 1701.035.270	35	68	49	270	43,5	19	12	8	1,5	2	3	1	0,49	≥12
# 1701.035.310	35	68	49	310	43,5	39	12	8	1,5	2	3	1	0,49	≥12
# 1701.040.270	40	78	59	270	50	19	12	8	1,5	2	3	1	0,60	≥11
# 1701.040.310	40	78	59	310	50	39	12	8	1,5	2	3	1	0,60	≥11

Article group: # 1701

BASKETS 350°C

For small tube polymer. ovens

INDUSTRIE-KONTOR
SINCE 1971



Baskets for polymerisation ovens or backing ovens are made of stainless steel
For temperatures up to 350° C
To be fixed with bolts on the angle plates of the chain

mm when not indicated

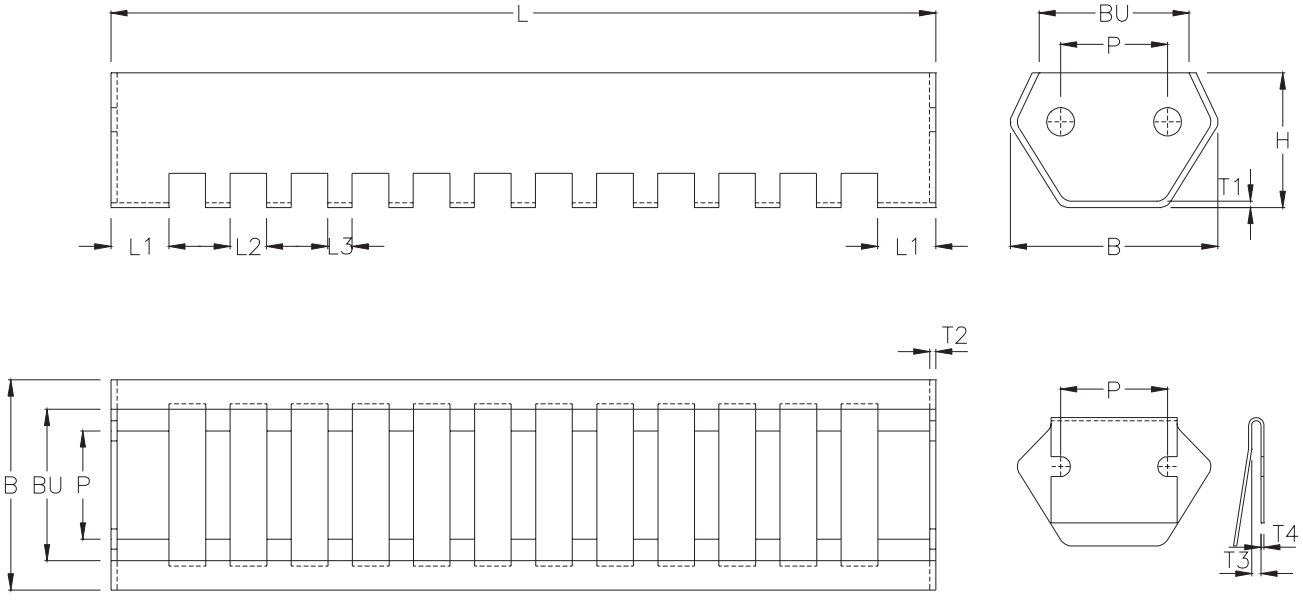
Article ID. No	Chain	Bucket										Sprocket
	P	**B**	**BU**	**L**	**LU**	**H**	**L1**	**L2**	**L3**	**L4**	**Weight kg**	**Teeth**
# 1702.020.210	20	37	25	210	186	25	33,5	8	7	200	0,12	≥18

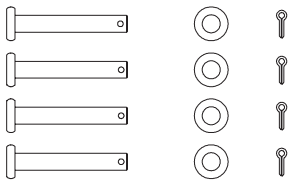
Article group: # 1702

BASKETS 350°C

For polymerisation ovens

INDUSTRIE-KONTOR
SINCE 1971





Bolt Set for this chain
see art. group # 1209

Baskets for polymerisation ovens or backing ovens are made of stainless steel
For temperatures up to 350° C
To be fixed with bolts onto U-shaped distance plates

mm when not indicated

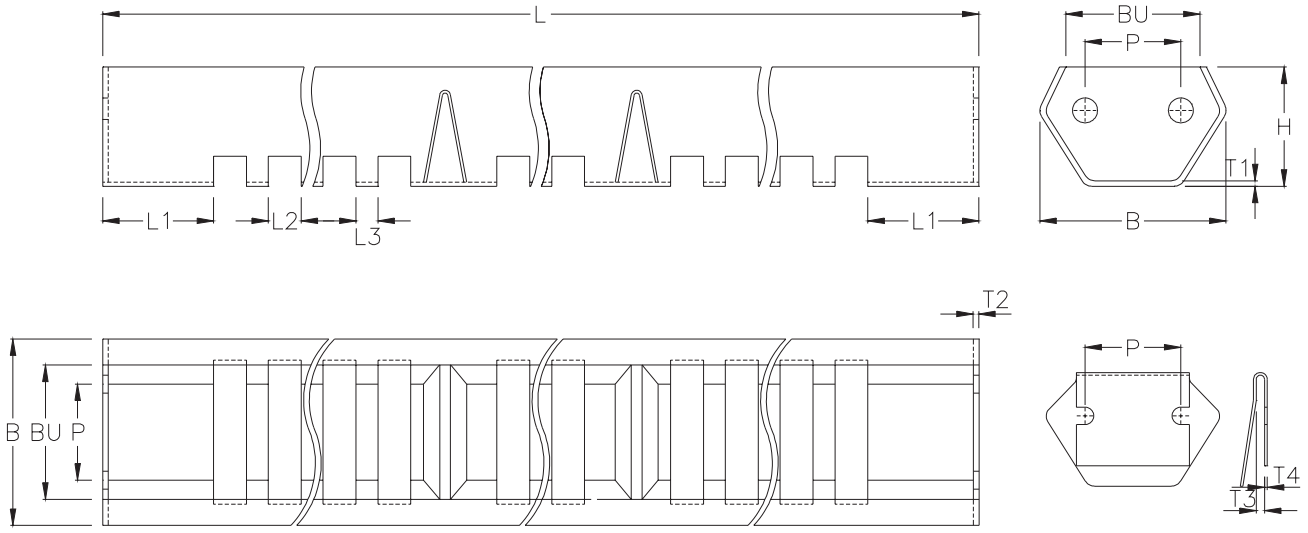
Article ID. No	Chain	Bucket												Sprocket
	P	**B**	**BU**	**L**	**H**	**L1**	**L2**	**L3**	**T1**	**T2**	**T3**	**T4**	**Weight kg**	**Teeth**
# 1703.025.270	25	48	34	270	33	19	12	8	1,5	2	3	1	0,33	≥16
# 1703.025.310	25	48	34	310	33	39	12	8	1,5	2	3	1	0,33	≥16
# 1703.030.270	30	58	40	270	39,5	19	12	8	1,5	2	3	1	0,42	≥14
# 1703.030.310	30	58	40	310	39,5	39	12	8	1,5	2	3	1	0,42	≥14
# 1703.035.270	35	68	49	270	43,5	19	12	8	1,5	2	3	1	0,49	≥12
# 1703.035.310	35	68	49	310	43,5	39	12	8	1,5	2	3	1	0,49	≥12
# 1703.040.270	40	78	59	270	50	19	12	8	1,5	2	3	1	0,60	≥11
# 1703.040.310	40	78	59	310	50	39	12	8	1,5	2	3	1	0,60	≥11
# 1703.050.270	50	98	70	270	61,5	19	12	8	1,5	2	3	1	0,76	≥10
# 1703.050.310	50	98	70	310	61,5	39	12	8	1,5	2	3	1	0,76	≥10

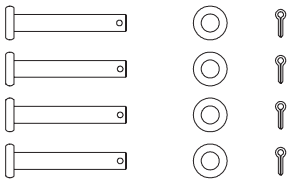
Article group: # 1703

BASKETS 350°C

For polymerisation ovens

INDUSTRIE-KONTOR
SINCE 1971





Bolt Set for this chain
see art. group # 1209

Long baskets for 2line or 3line ovens
Made of stainless steel for temperatures up to 350° C
To be fixed with bolts onto U-shaped distance plates

mm when not indicated

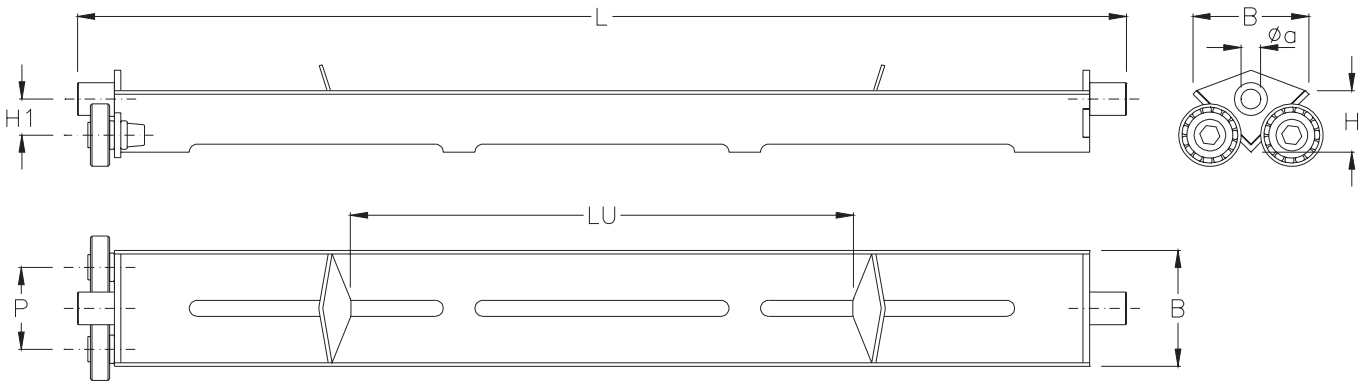
Article ID. No	Chain	Bucket												Sprocket
	P	**B**	**BU**	**L**	**H**	**L1**	**L2**	**L3**	**T1**	**T2**	**T3**	**T4**	**Weight kg**	**Teeth**
# 1705.035.800	35	68	49	800	43,5	40,54	12	8	1,5	2	3	1	1,15	≥12
# 1705.040.800	40	78	59	800	50	40,54	12	8	1,5	2	3	1	1,65	≥11
# 1705.050.800	50	98	69	800	61,5	40,54	12	8	1,5	2	3	1	2,15	≥10
# 1705.050.1142	50	98	69	1.142	61,5	41,54	12	8	1,5	2	3	1	3,5	≥10

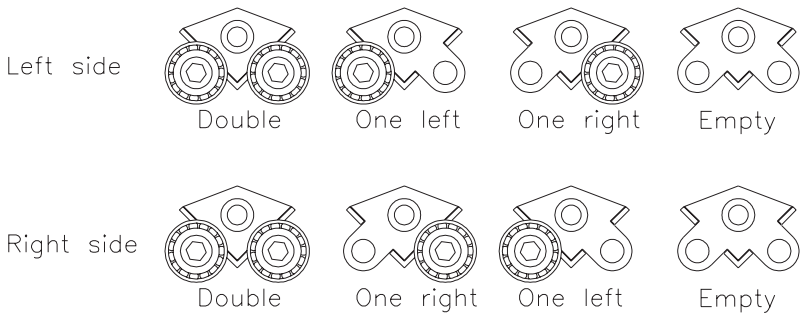
Article group: # 1705

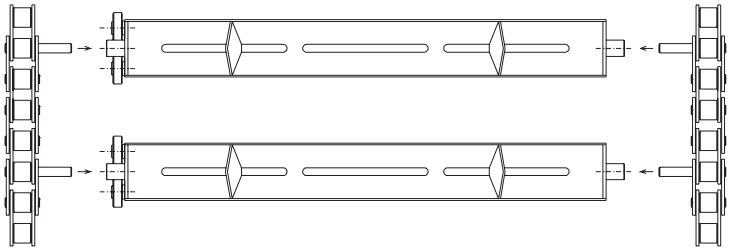
TILTABLE TRAYS

For cooling zones and conve

INDUKO INDUSTRIE-KONTOR
SINCE 1971







Baskets with bronce bushings and ball bearings for unloading
Usable with our chain from art. group # 1905
customer made baskets can be designed on request

mm when not indicated

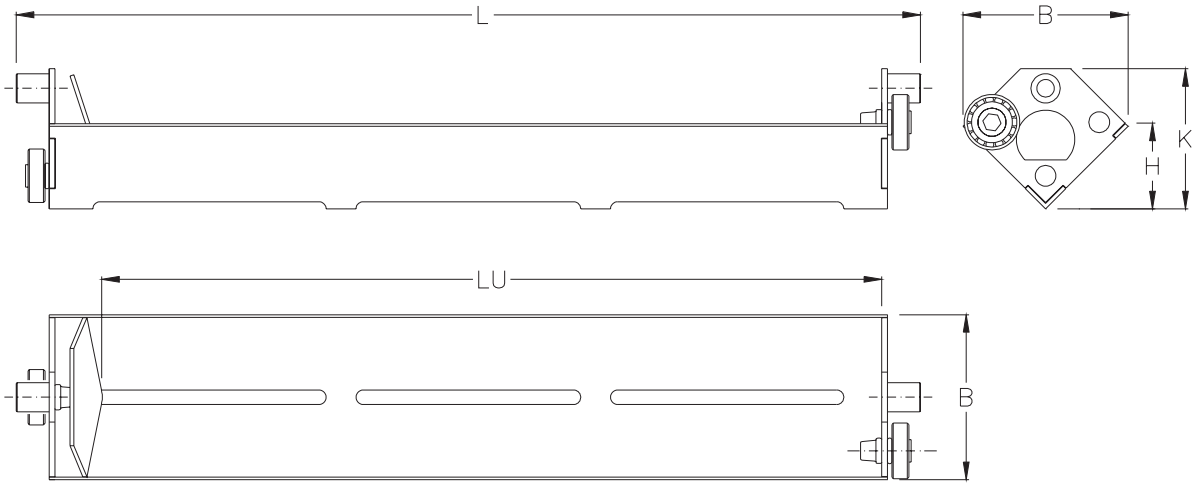
Article ID. No	Chain	Bucket						
	P	**B**	**L**	**H**	**Ø a**	**H1**	**LU**	**Weight kg**
# 1707.035.320	25	35	320	17	6	11	variable	0,22
# 1707.035.332	25	35	332	17	6	11	variable	0,22

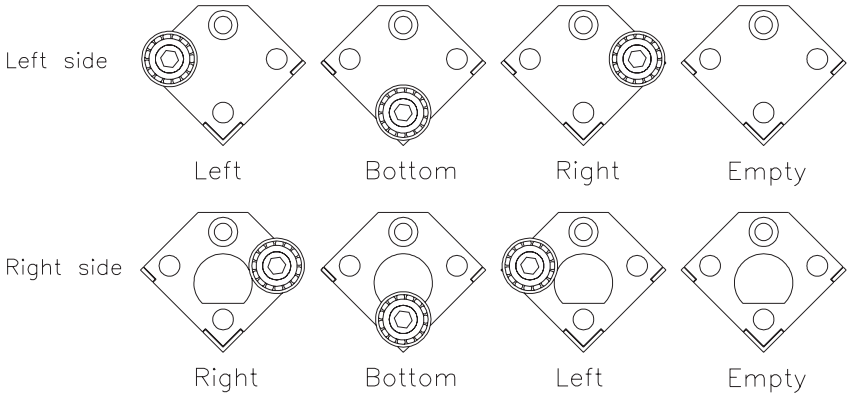
Article group: # 1707 - 1

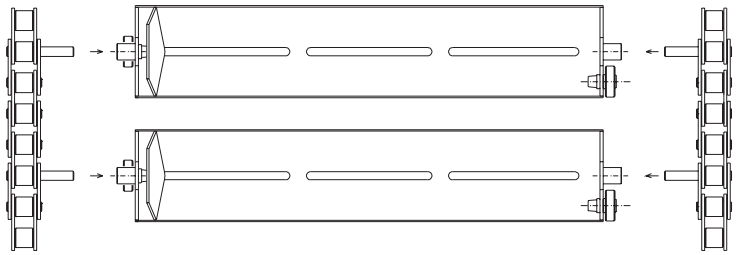
TILTABLE TRAYS

For cooling zones

INDUSTRIE-KONTOR
SINCE 1971







Baskets with bronce bushings and ball bearings for unloading
Usable with our chain from art. group # 1905
Customer made baskets can be designed on request

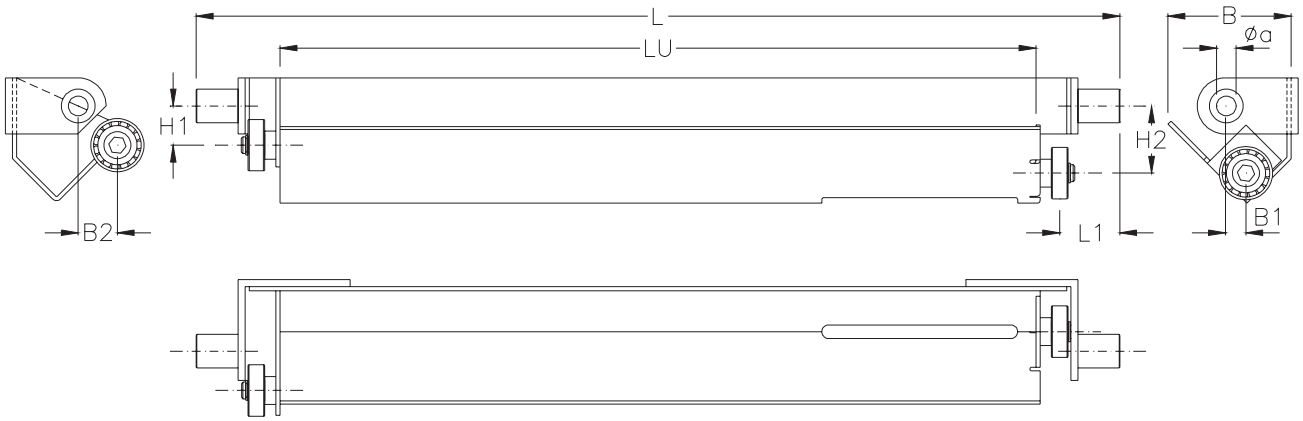
mm when not indicated

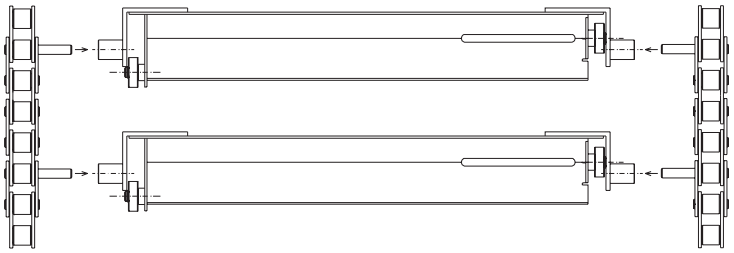
Article ID. No	Bucket					
	B	**L**	**H**	**K**	**LU**	**Weight kg**
# 1707.055.310	55	310	30	48	variable	0,32

TILTABLE TRAYS

For cooling zones

INDUSTRIE-KONTOR
SINCE 1971





Baskets with bronce bushings and ball bearings for unloading
Usable with our chain from art. group # 1905
Customer made baskets can be designed on request

mm when not indicated

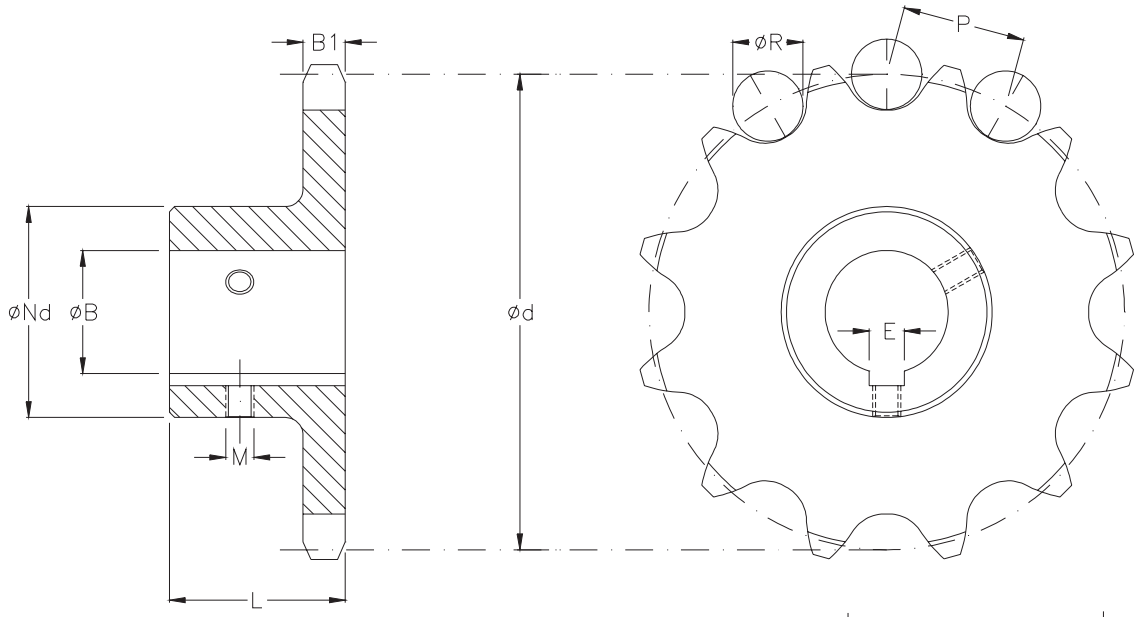
Article ID. No	Bucket								
	B	**L**	**B1**	**B2**	**L1**	**Ø a**	**H1**	**LU**	**Weight kg**
# 1707.044.330	44	330	7	14	21,5	7	14	max. 270	0,37

Article group: # 1707 - 3

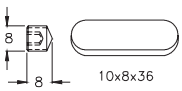
SPROCKETS

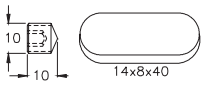
For ovens

INDUSTRIE-KONTOR
SINCE 1971



All sprockets with inductive or flame hardened teeth





mm when not indicated

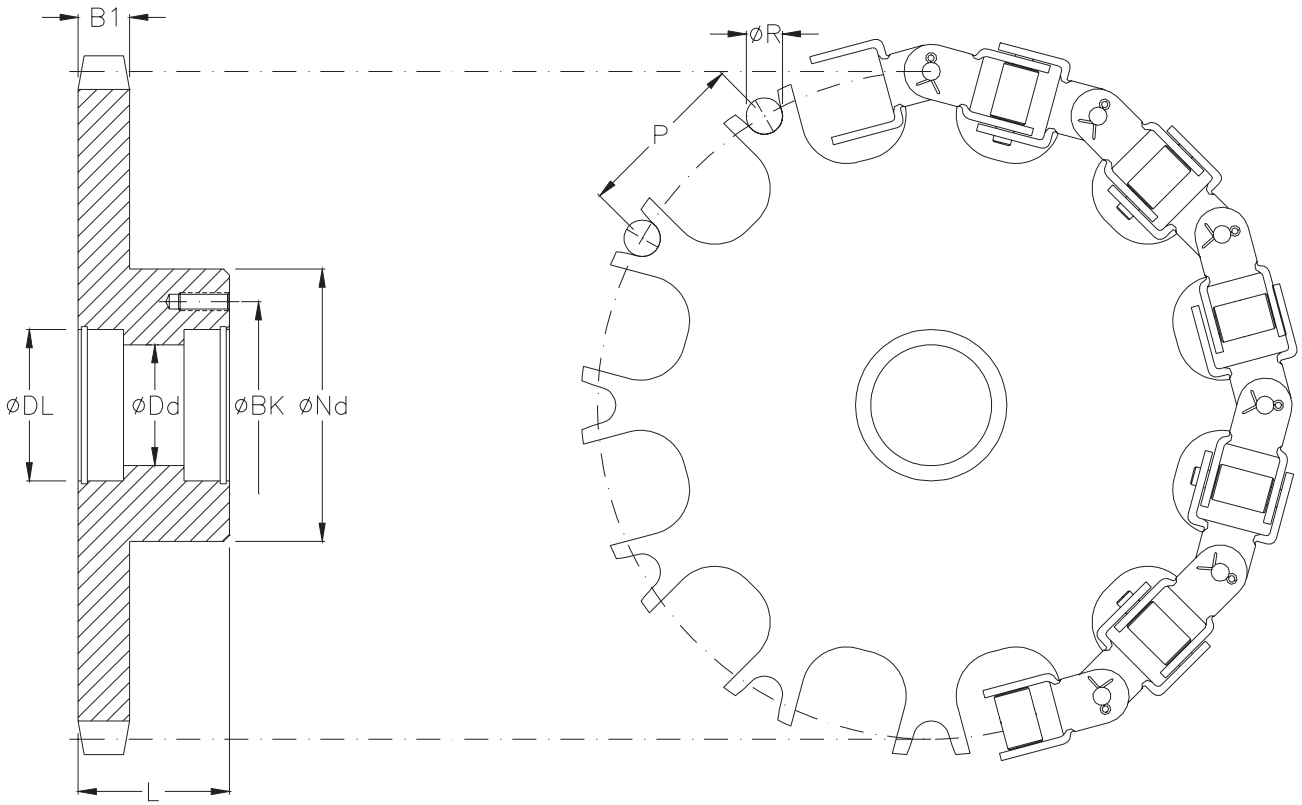
Article ID. No	Teeth	Chain		Sprocket						
	Z	**P**	**Ø R**	**B1**	**Ø d**	**Ø B**	**E**	**Ø Nd**	**L**	**M**
# 1801.120.020	20	20	12	12	127,85	35 H7	10	60	50	M8
# 1801.125.016	16	25	18	12	128,15	35 H7	10	60	50	M8
# 1801.130.018	18	30	20	12	172,76	50 H7	14	100	50	M10
# 1801.130.014	14	30	20	12	134,82	35 H7	10	60	50	M8
# 1801.135.010	10	35	20	12	113,26	35 H7	10	55	50	M8
# 1801.135.012	12	35	20	12	135,23	35 H7	10	60	50	M8
# 1801.140.010	10	40	20	12	129,44	35 H7	10	60	50	M8
# 1801.140.012	12	40	20	12	154,55	35 H7	10	60	50	M8
# 1801.150.010	10	50	20	12	161,81	35 H7	10	60	50	M8
# 1801.150.012	12	50	20	12	193,19	35 H7	10	60	50	M8
# 1801.130.014.012	14	30	12	12	134,82	35 H7	10	60	50	M8
# 1801.135.012.012	12	35	12	12	135,23	35 H7	10	60	50	M8
# 1801.140.010.012	10	40	12	12	129,44	35 H7	10	60	50	M8
# 1801.140.010.028	10	40	28	16	129,44	35 H7	10	60	57	M8
# 1801.140.012.028	12	40	28	16	154,55	35 H7	10	60	57	M8
# 1801.150.010.028	10	50	28	16	161,81	35 H7	10	60	57	M8
# 1801.150.012.028	12	50	28	16	193,19	35 H7	10	60	57	M8
# 1801.1254.018.1588	18	25,4	15,88	15	146,27	50 H7	14	100	40	M10

Article group: # 1801

SPROCKETS

For cross-link chains

INDUSTRIE-KONTOR
SINCE 1971



All sprockets with inductive or flame hardened teeth

mm when not indicated

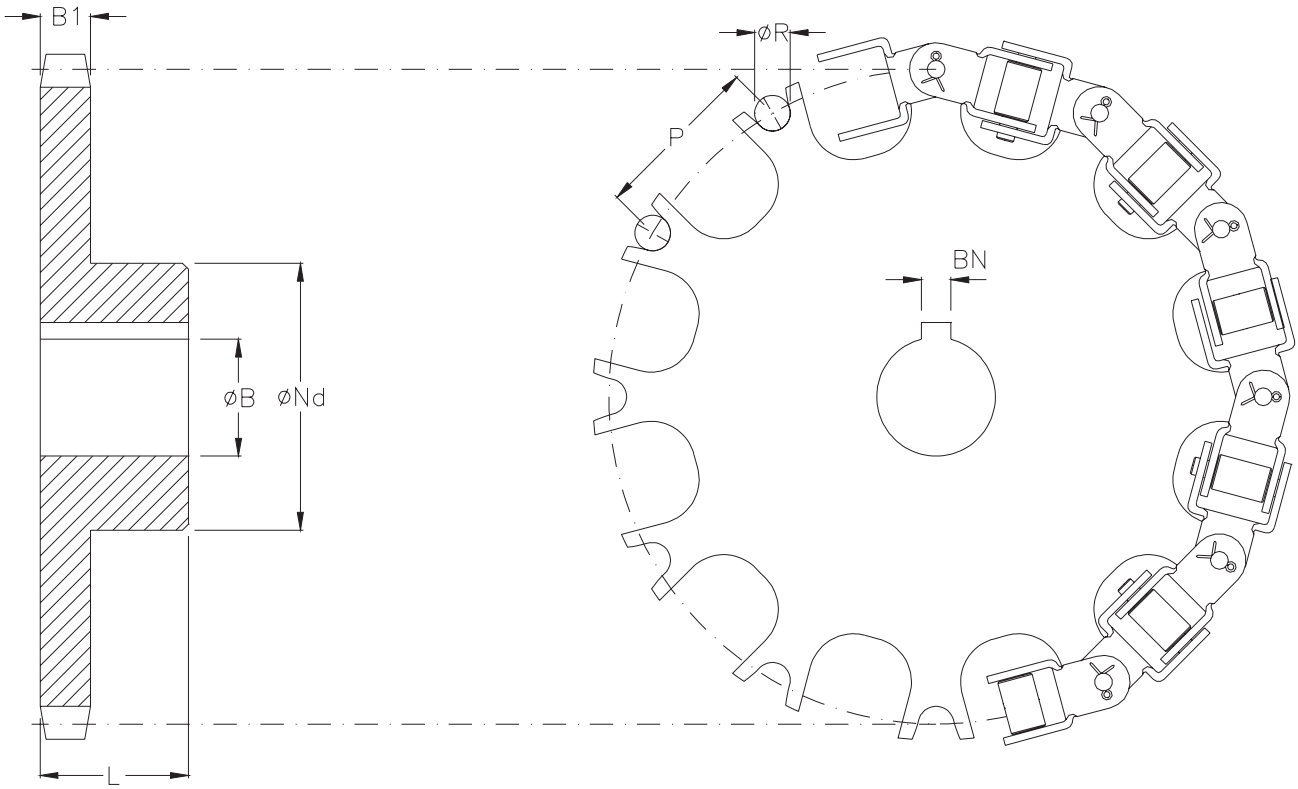
Article ID. No	Chain		Sprocket					
	P	**Ø R**	**B1**	**Ø BK**	**Ø Nd**	**Ø Dd**	**Ø DL**	**L**
# 1803.057.100	57,15	12	17	variable	90	variable	variable	50
# 1803.076.100	76,2	12	17	variable	90	variable	variable	50

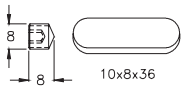
Article group: # 1803 - 1

SPROCKETS

For cross-link chains

INDUSTRIE-KONTOR
SINCE 1971





All sprockets with inductive or flame hardened teeth

mm when not indicated

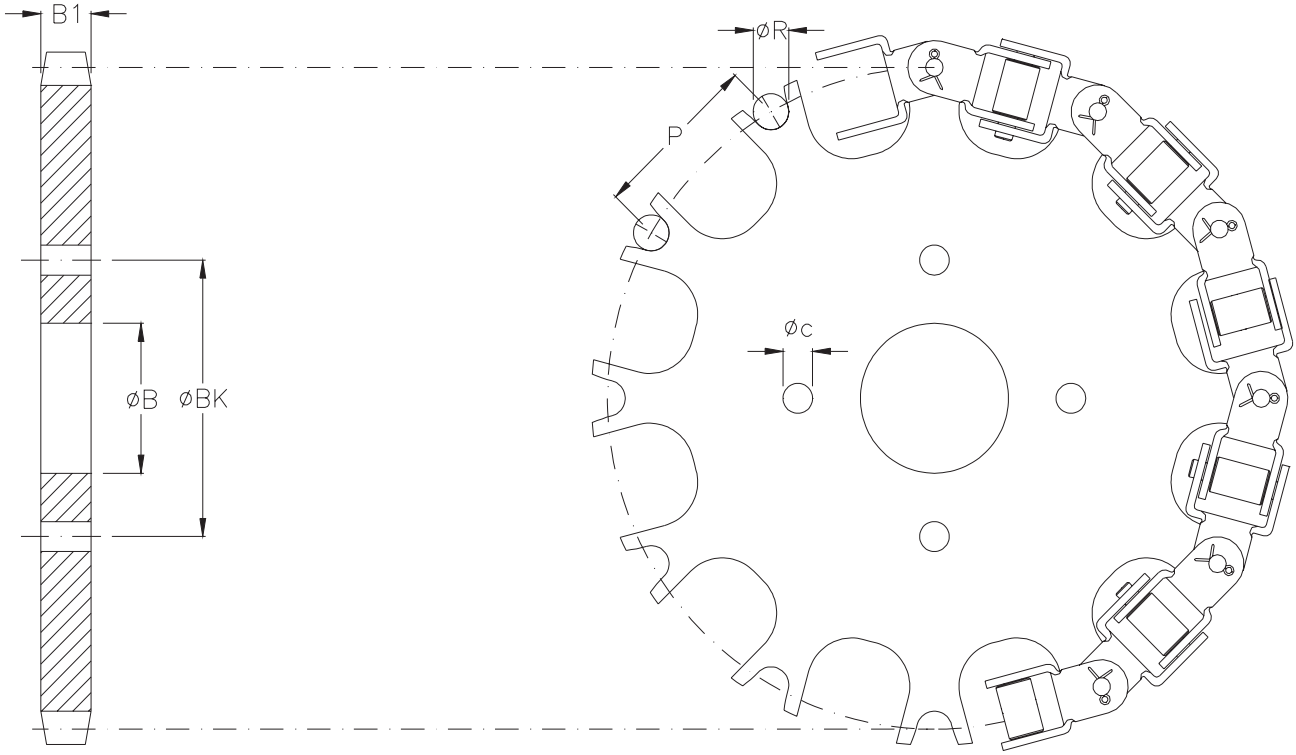
Article ID. No	Chain		Sprocket			
	P	**Ø R**	**B1**	**Ø B**	**Ø Nd**	**L**
# 1803.057.200	57,15	12	17	variable	90	50
# 1803.076.200	76,2	12	17	variable	90	50

Article group: # 1803 - 2

SPROCKETS

For cross-link chains

INDUSTRIE-KONTOR
SINCE 1971



All sprockets with inductive or flame hardened teeth

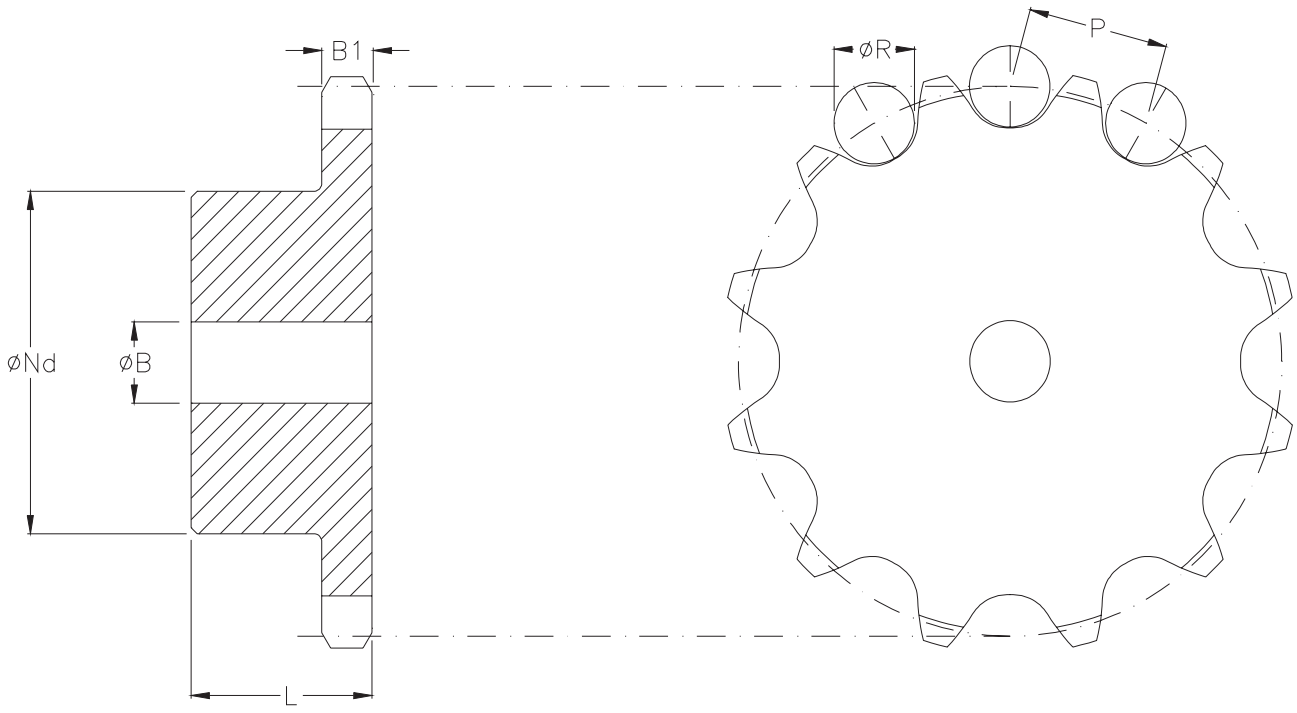
mm when not indicated

Article ID. No	Chain		Sprocket			
	P	**Ø R**	**B1**	**Ø c**	**Ø B**	**Ø BK**
# 1803.057.300	57,15	12	17	10	variable	variable
# 1803.076.300	76,2	12	17	10	variable	variable

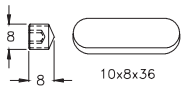
SPROCKETS

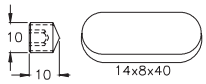
With minimum bore

INDUSTRIE-KONTOR
SINCE 1971



Other pitches or measures available on request





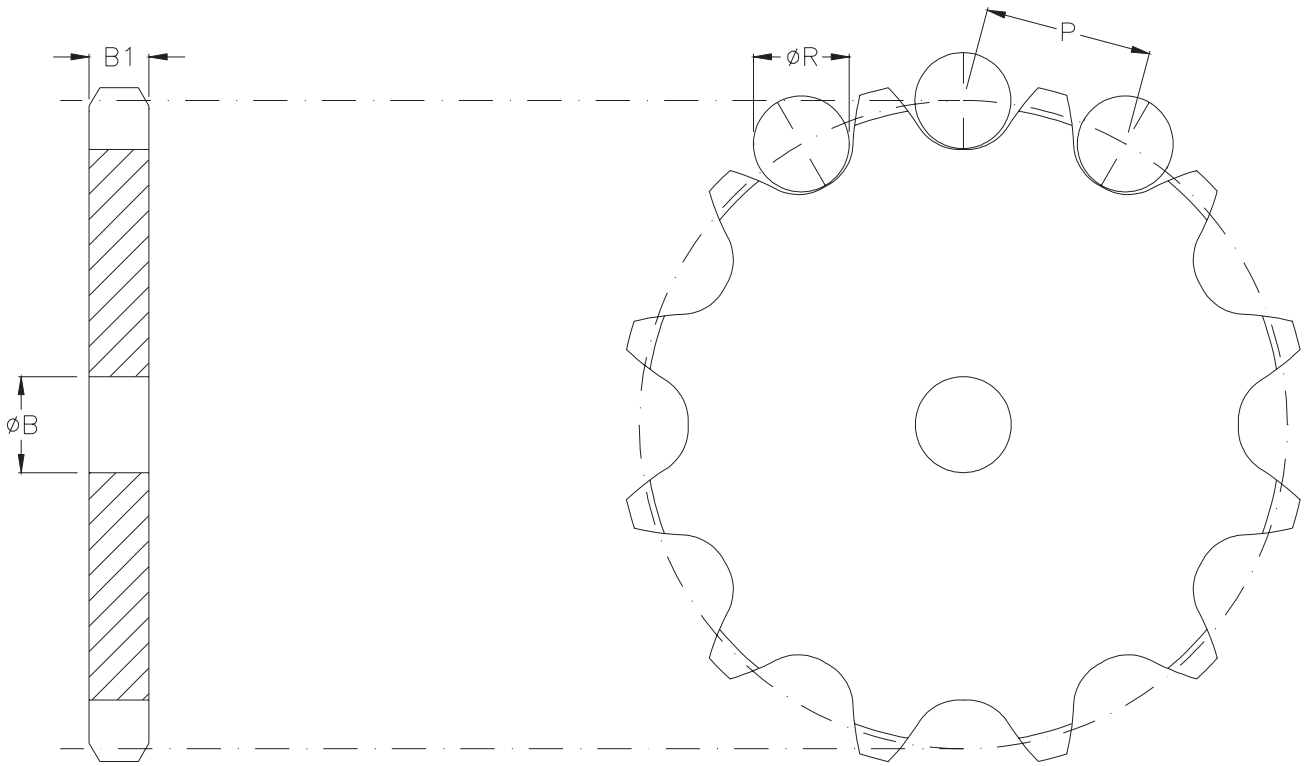
mm when not indicated

Article ID. No	Teeth	Chain			Sprocket			
	Z	**Standard**	**P**	**Ø R**	**B1**	**Ø B**	**Ø Nd**	**L**
# 1805.006.000	10 - 100	ISO 04B-1	6	4	2,6	variable	variable	13 / 16 / 22 / 25
# 1805.008.000	10 - 100	ISO 05B-1	8	5	2,8	variable	variable	13 / 16 / 22 / 25
# 1805.038.000	10 - 150	ISO 06B-1	9,525	6,35	5,3	variable	variable	13 / 16 / 22 / 25 / 30
# 1805.012.000	10 - 150	ISO 08B-1	12,7	8,51	7	variable	variable	15 / 22 / 25 / 30 / 35
# 1805.012.081	10 - 40	ISO 081-1	12,7	7,75	3	variable	variable	15 / 22 / 25 / 30
# 1805.012.083	10 - 76	ISO 083-1	12,7	7,75	4,4	variable	variable	22 / 25 / 30 / 35
# 1805.012.085	10 - 90	ISO 085-1	12,7	7,75	5,8	variable	variable	22 / 25 / 30 / 35
# 1805.058.000	10 - 120	ISO 10B-1	15,875	10,16	9,1	variable	variable	25 / 30 / 40
# 1805.034.000	10 - 114	ISO 12B-1	19,05	12,07	11,1	variable	variable	30 / 35 / 40 / 45 / 50
# 1805.100.000	10 - 114	ISO 16B-1	25,4	15,88	16,2	variable	variable	40 / 45 / 50 / 60
# 1805.114.000	10 - 76	ISO 20B-1	31,75	19,05	18,5	variable	variable	45 / 50 / 55 / 60
# 1805.112.000	10 - 76	ISO 24B-1	38,1	25,4	24,1	variable	variable	50 / 55 / 60
# 1805.034.111	10 - 100	ANSI 60	19,05	11,91	11,8	variable	variable	25 / 30 / 35 / 40

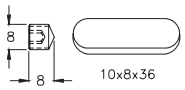
SPROCKETS

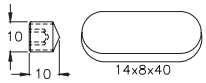
With minimum bore

INDUSTRIE-KONTOR
SINCE 1971



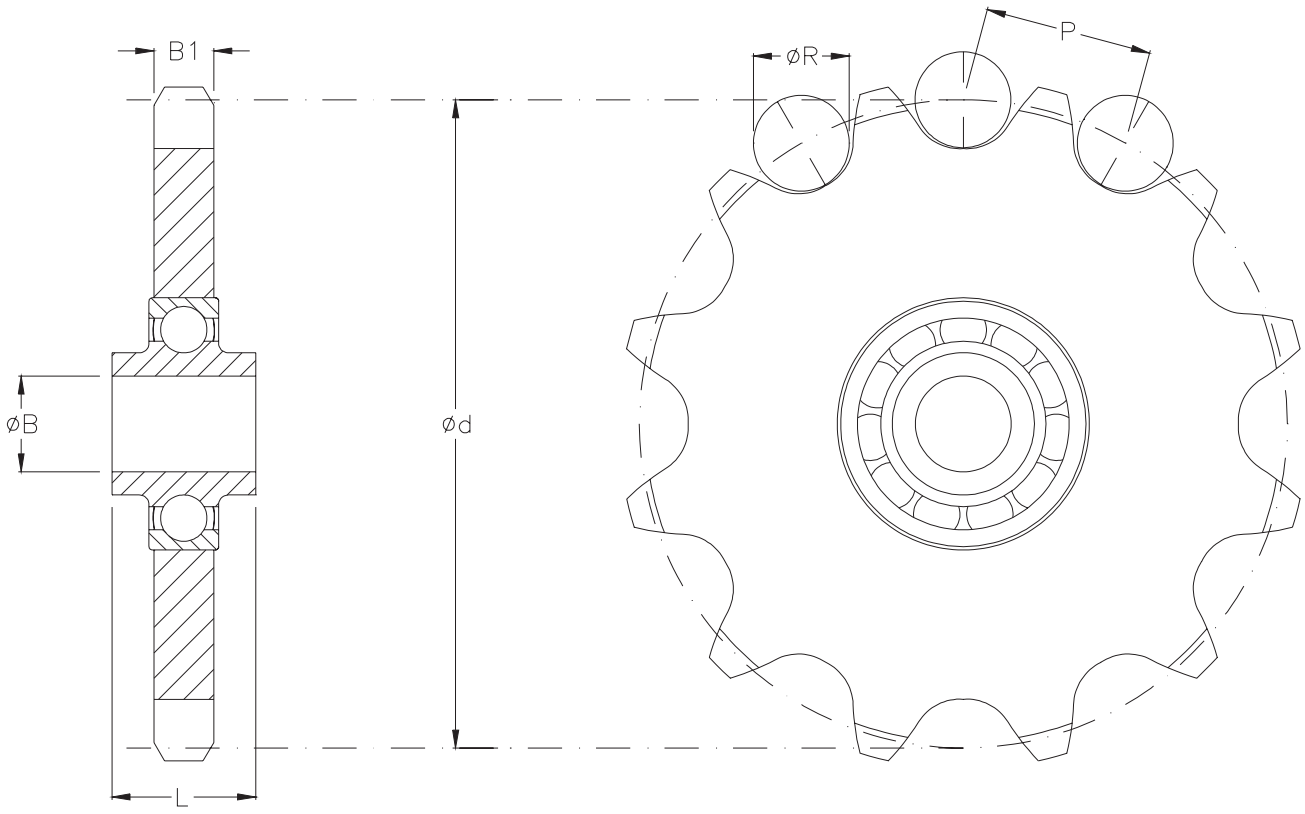
Other pitches or measures available on request





mm when not indicated

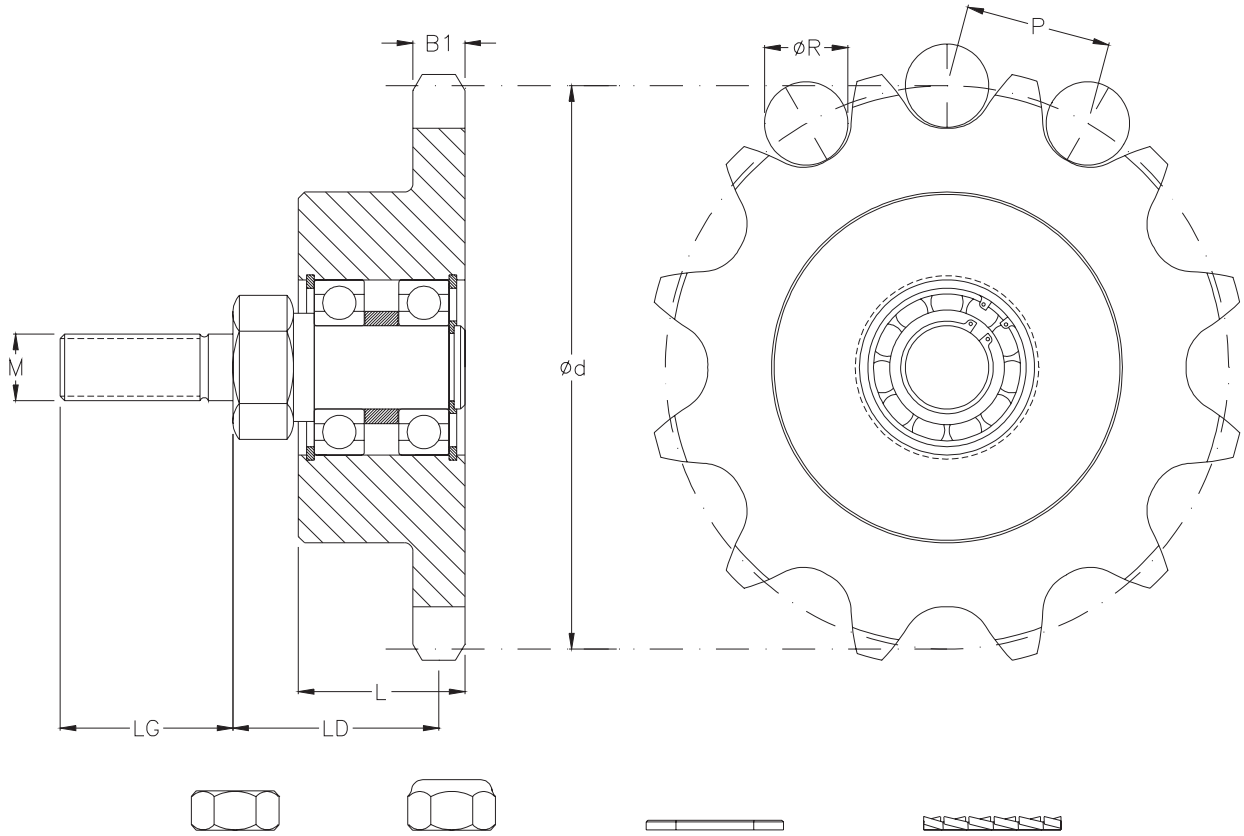
Article ID. No	Teeth	Chain			Sprocket	
	Z	**Standard**	**P**	**Ø R**	**B1**	**Ø B**
# 1806.006.000	10 - 100	ISO 04B-1	6	4	2,6	variable
# 1806.008.000	10 - 100	ISO 05B-1	8	5	2,8	variable
# 1806.038.000	10 - 150	ISO 06B-1	9,525	6,35	5,3	variable
# 1806.012.000	10 - 150	ISO 08B-1	12,7	8,51	7	variable
# 1806.012.081	10 - 40	ISO 081-1	12,7	7,75	3	variable
# 1806.012.083	10 - 76	ISO 083-1	12,7	7,75	4,4	variable
# 1806.012.085	10 - 90	ISO 085-1	12,7	7,75	5,8	variable
# 1806.058.000	10 - 120	ISO 10B-1	15,875	10,16	9,1	variable
# 1806.034.000	10 - 114	ISO 12B-1	19,05	12,07	11,1	variable
# 1806.100.000	10 - 114	ISO 16B-1	25,4	15,88	16,2	variable
# 1806.114.000	10 - 76	ISO 20B-1	31,75	19,05	18,5	variable
# 1806.112.000	10 - 76	ISO 24B-1	38,1	25,4	24,1	variable
# 1806.034.111	10 - 100	ANSI 60	19,05	11,91	11,8	variable



Other pitches or measures available on request

mm when not indicated

Article ID. No	Chain			Teeth	Sprocket			
	Standard	**P**	**Ø R**	**Z**	**B1**	**Ø d**	**Ø B**	**L**
# 1807.038.021	ISO 06B-1	9,525	6,35	21	5,3	63,9	16	18,3
# 1807.012.018	ISO 08B-1	12,7	8,51	18	7,2	73,14	16	18,3
# 1807.058.017	ISO 10B-1	15,875	10,16	17	9	86,39	16	18,3
# 1807.034.015	ISO 12B-1	19,05	12,07	15	11	91,63	16	18,3
# 1807.100.012	ISO 16B-1	25,4	15,88	12	16,2	98,14	20	17,7



Other pitches or measures available on request

mm when not indicated

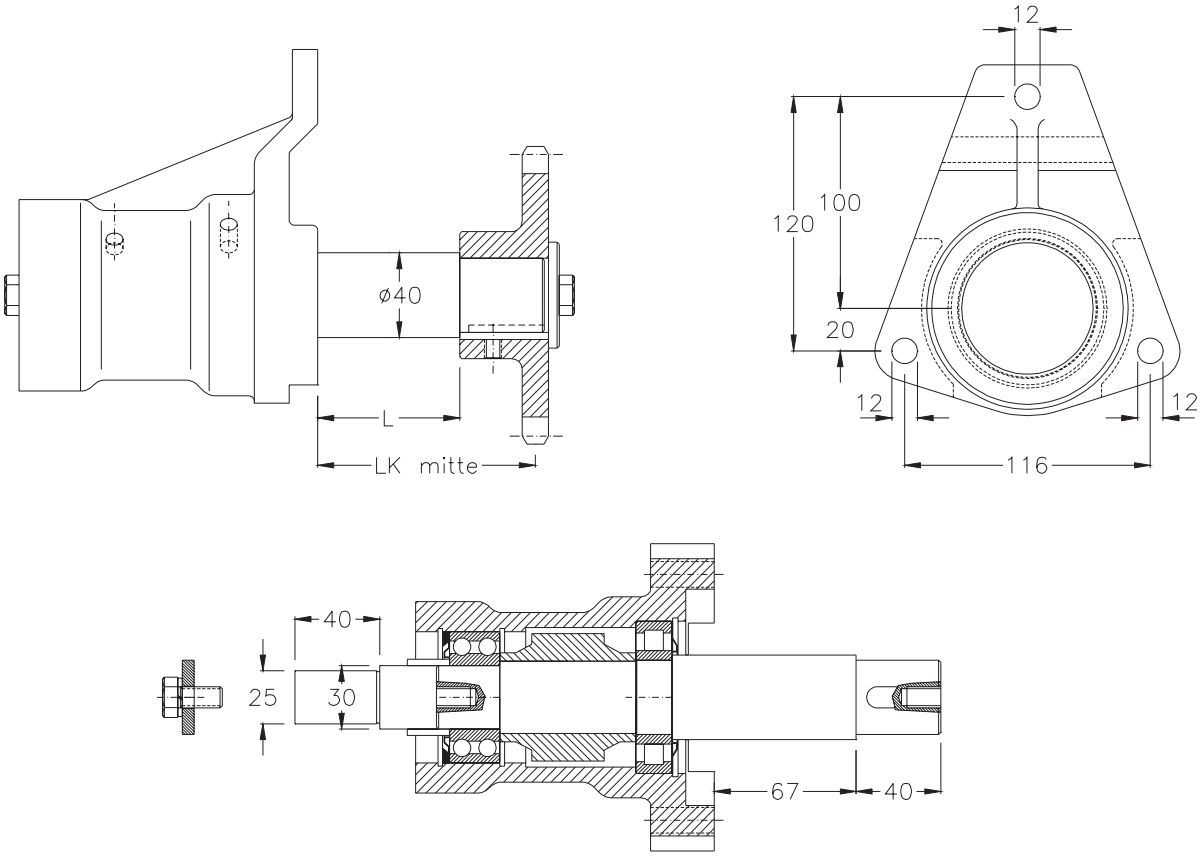
Article ID. No	Chain			Teeth	Sprocket					
	Standard	**P**	**Ø R**	**Z**	**B1**	**Ø d**	**L**	**LD**	**LG**	**M**
# 1809.012.020	ISO 08B-1	12,7	8,51	20	7,2	81,2	40	49,4	42	M16
# 1809.058.021	ISO 10B-1	15,875	10,16	21	9	106,5	40	48,45	42	M16
# 1809.034.017	ISO 12B-1	19,05	12,07	17	10,8	103,7	40	47,45	42	M16
# 1809.034.021	ISO 12B-1	19,05	12,07	21	10,8	127,8	40	47,45	42	M16
# 1809.034.025	ISO 12B-1	19,05	12,07	25	10,8	152	40	47,45	42	M16

Article group: # 1809

BEARING BLOCK

For drying ovens

INDUSTRIE-KONTOR
SINCE 1971



Housing made of cast aluminium alloy

mm when not indicated

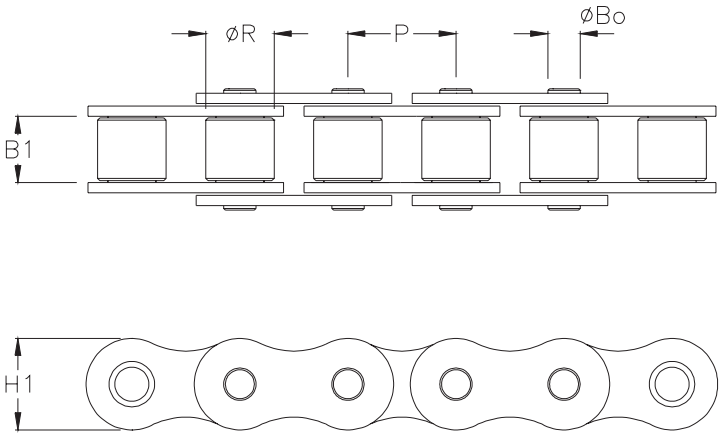
Order information:
We supply this bearing block complete with housing, bearings, shaft and sprocket
Please request if you want to have housing only # 1811.000.100

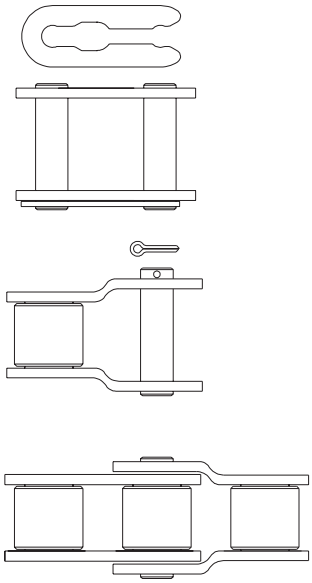
Article group: # 1811

ROLLER CHAINS

For drives and syncronisations

INDUSTRIE-KONTOR
SINCE 1971

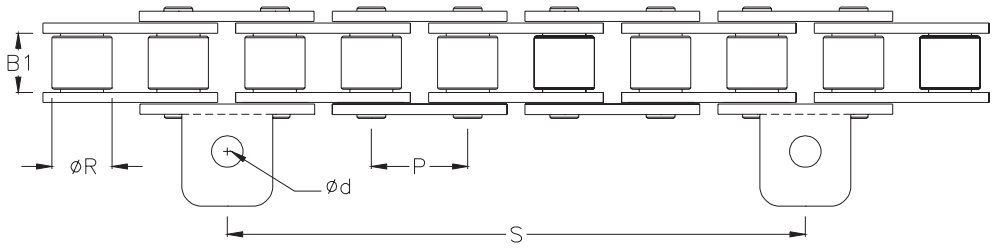


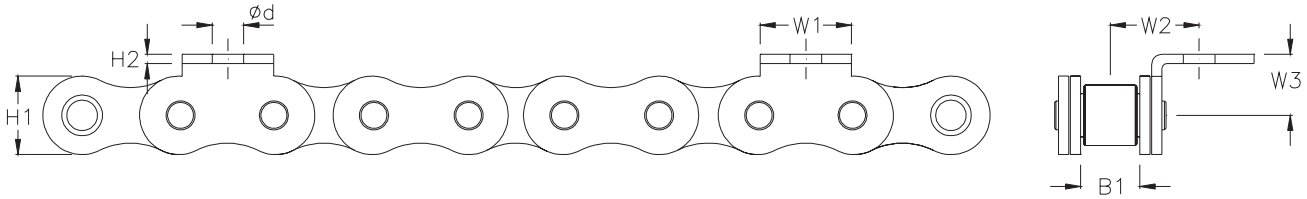


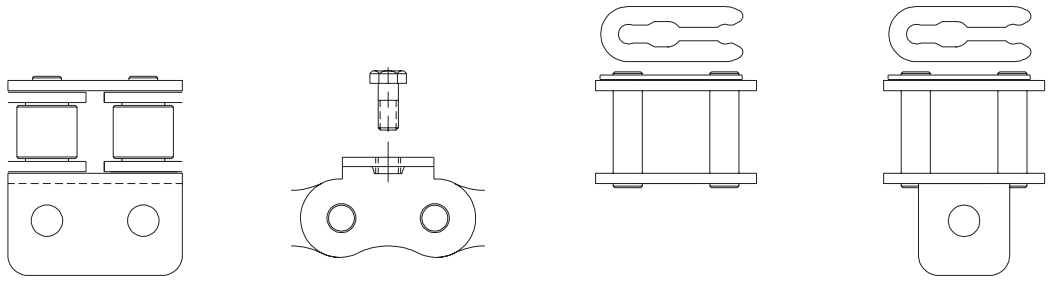
Other pitches available on request

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Bolt	Link dim.	Weight	Load
	Standard	**P**	**Ø R**	**B1**	**Ø Bo**	**H1**	**kg**	**kN DIN**
# 1901.006.000	ISO 04B-1	6	4	2,8	1,85	5	0,15	3.000
# 1901.008.000	ISO 05B-1	8	5	3	2,31	7,1	0,18	5.000
# 1901.038.000	ISO 06B-1	9,525	6,35	5,72	3,28	8,3	0,42	9.000
# 1901.012.000	ISO 08B-1	12,7	8,51	7,75	4,45	11,6	0,7	18.000
# 1901.012.081	ISO 081-1	12,7	7,75	3,3	3,66	9,9	0,3	8.200
# 1901.012.083	ISO 083-1	12,7	7,75	4,88	4,09	10,3	0,42	12.000
# 1901.012.085	ISO 085-1	12,7	7,75	6,38	3,58	9,9	0,4	6.800
# 1901.058.000	ISO 10B-1	15,875	10,16	9,65	5,08	14,6	0,91	22.400
# 1901.034.000	ISO 12B-1	19,05	12,07	11,68	5,72	16,1	1,25	29.000
# 1901.100.000	ISO 16B-1	25,4	15,88	17,02	8,28	20,5	2,68	60.000
# 1901.114.000	ISO 20B-1	31,75	19,05	19,56	10,19	25,7	3,7	95.000
# 1901.112.000	ISO 24B-1	38,1	25,4	25,4	14,63	33	7	160.000
# 1901.134.000	ISO 28B-1	44,45	27,94	30,99	15,9	37	8,9	200.000
# 1901.200.000	ISO 32B-1	50,8	29,21	30,99	17,81	41,2	10,5	250.000
# 1901.012.111	ANSI 40	12,7	7,92	7,95	3,96	11,6	0,6	14.100
# 1901.058.111	ANSI 50	15,875	10,16	9,53	5,08	14,6	1,1	22.200
# 1901.034.111	ANSI 60	19,05	11,91	12,7	5,94	17,6	1,6	31.800
# 1901.100.111	ANSI 80	25,4	15,88	15,88	7,92	23,5	2,4	56.700
# 1901.114.111	ANSI 100	31,75	19,05	19,05	9,53	29,2	3,8	88.500
# 1901.112.111	ANSI 120	38,1	22,23	25,4	11,1	34,4	5,5	127.000



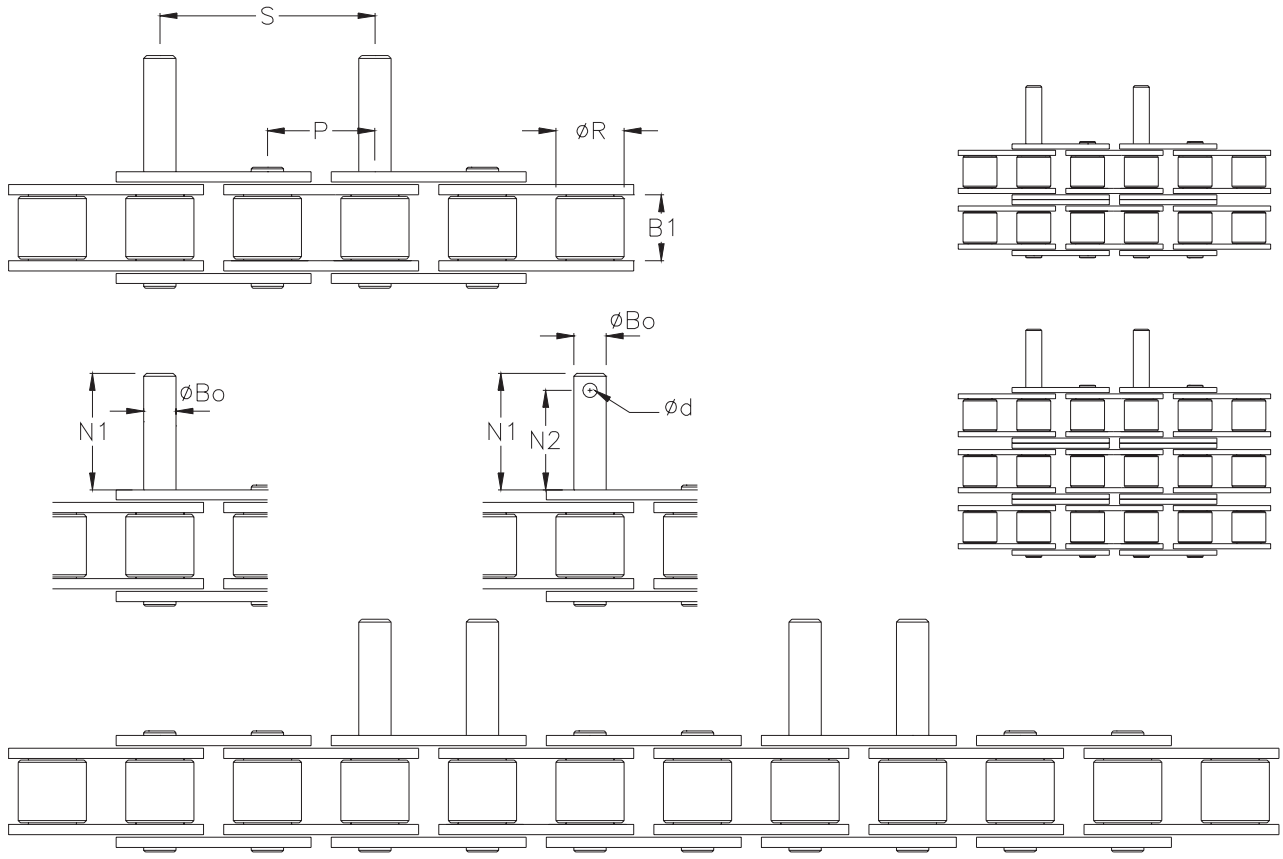




Other pitches and attachment measures available on request

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Bore	Link dim.	Attachm. angle form		
	Standard	**P**	**Ø R**	**B1**	**Ø d**	**H1 x H2**	**W1**	**W2**	**W3**
# 1903.012.260	ISO 08B-1	12,7	8,51	7,75	4,3	11,6 x 1,6	10,6	13	8,5
# 1903.012.270	ISO 08B-1	12,7	8,51	7,75	5,3	11,6 x 1,6	10,6	13	8,5
# 1903.012.462	ISO 08B-1	12,7	8,51	7,75	M4	11,6 x 1,6	12,5	13,1	10
# 1903.058.302	ISO 10B-1	15,875	10,16	9,65	5,3	14,6 x 1,6	12,7	15	10,2
# 1903.058.304	ISO 10B-1	15,875	10,16	9,65	5	14,6 x 1,6	12,7	15,9	10,2
# 1903.058.501	ISO 10B-1	15,875	10,16	9,65	M5	14,6 x 1,6	15	16,7	10
# 1903.034.400	ISO 12B-1	19,05	12,07	11,68	5,3	16,1 x 1,8	16	17,25	11,9
# 1903.034.488	ISO 12B-1	19,05	12,07	11,68	7,2	16,1 x 1,8	16	19,05	13,5
# 1903.034.513	ISO 12B-1	19,05	12,07	11,68	M6	16,1 x 1,8	18,5	18,6	11
# 1903.100.500	ISO 16B-1	25,4	15,88	17,02	6,6	20,5 x 3	19	26,5	16
# 1903.100.548	ISO 16B-1	25,4	15,88	17,02	M8	20,5 x 3	25	28,9	18



Other pitches and extended bolt measures available on request

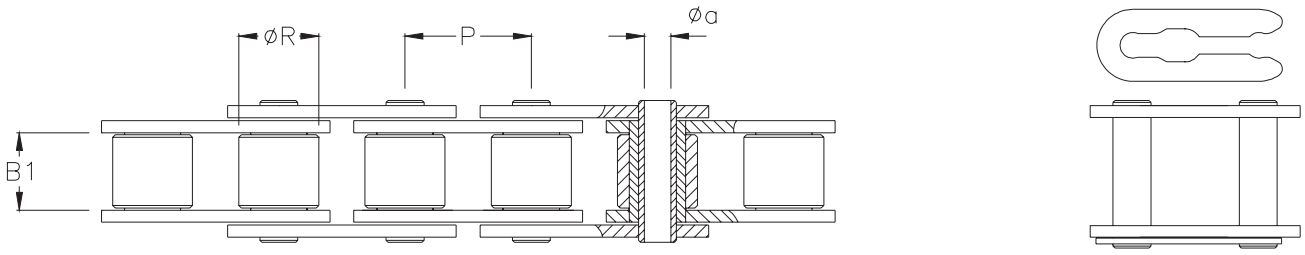
mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Bolt			
	Standard	**P**	**Ø R**	**B1**	**Ø Bo**	**N1**	**N2**	**Ø d**
# 1905.012.200	ISO 08B-1	12,7	8,51	7,75	4,45	15	-	-
# 1905.012.300	ISO 08B-1	12,7	8,51	7,75	4,45	29,2	-	-
# 1905.012.615	ISO 08B-1	12,7	8,51	7,75	6	15	-	-
# 1905.012.999	ISO 08B-1	12,7	8,51	7,75	4,45	variable	variable	max. 2
# 1905.058.200	ISO 10B-1	15,875	10,16	9,65	5,08	17,6	-	-
# 1905.058.300	ISO 10B-1	15,875	10,16	9,65	5,08	34,2	-	-
# 1905.058.999	ISO 10B-1	15,875	10,16	9,65	5,08	variable	variable	max. 2,5
# 1905.034.200	ISO 12B-1	19,05	12,07	11,68	5,72	20,6	-	-
# 1905.034.300	ISO 12B-1	19,05	12,07	11,68	5,72	40,1	-	-
# 1905.034.999	ISO 12B-1	19,05	12,07	11,68	5,72	variable	variable	max. 3
# 1905.012.111	ANSI 40	12,7	7,92	7,95	3,96	15,2	-	-
# 1905.058.111	ANSI 50	15,875	10,16	9,53	5,08	19,2	-	-
# 1905.034.111	ANSI 60	19,05	11,91	12,7	5,94	24	-	-

ROLLER CHAINS

With hollow bolts

INDUSTRIE-KONTOR
SINCE 1971



Other pitches and hollow bolt measures available on request

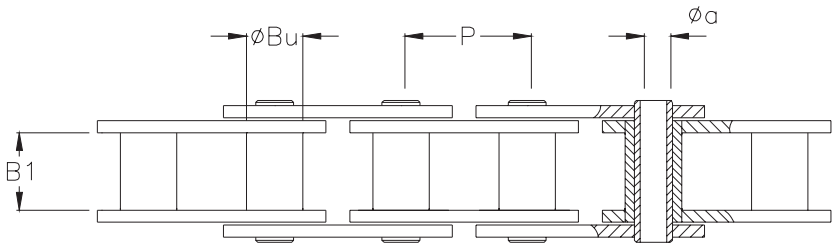
mm when not indicated

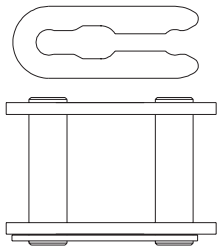
Article ID. No	Chain	Pitch	Roller	Inner width	Bore	Weight	Load
	Standard	**P**	**Ø R**	**B1**	**Ø a**	**kg/m**	**kN DIN**
# 1907.058.000	ISO 10B-1	15,875	10,16	9,65	4	1	17.000
# 1907.034.000	ISO 12B-1	19,05	12,07	11,68	4	1,25	21.000
# 1907.034.111	ANSI 60	19,05	11,91	12,7	5	1,35	28.500
# 1907.034.112	ANSI 60-2	19,05	11,91	2x 12,7	5	2,7	55.500
# 1907.028.015	OEM	28,575	15,88	17,02	5	2,1	36.000
# 1907.038.022	OEM	38,1	22,23	12,7	6	2,1	26.500

BUSHING CHAINS

With hollow bolts

INDUSTRIE-KONTOR
SINCE 1971



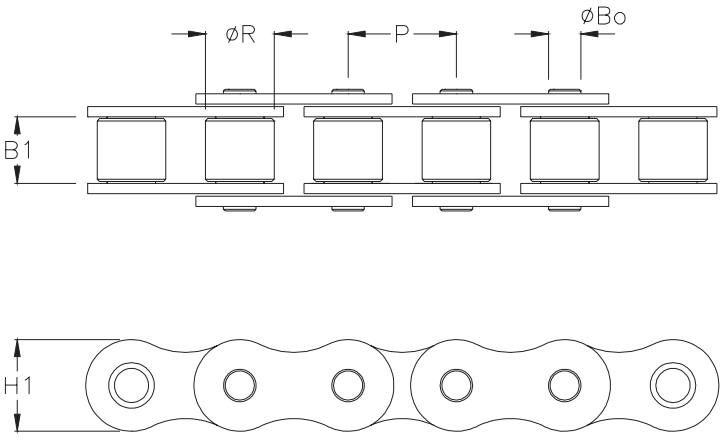


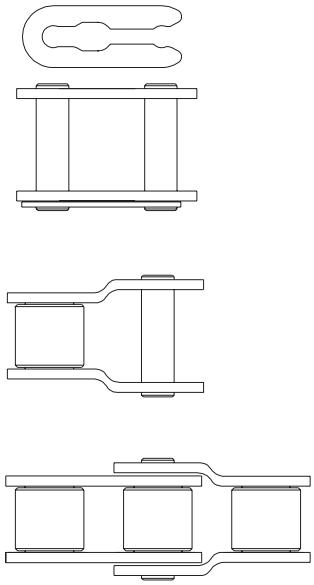
Other pitches and hollow bolt measures available on request

mm when not indicated

Article ID. No	Chain	Pitch	Bushing	Inner width	Bore	Weight	Load
	Standard	**P**	**Ø Bu**	**B1**	**Ø a**	**kg/m**	**kN DIN**
# 1908.012.111	ANSI 40	12,7	7,92	7,95	4	0,7	10.000
# 1908.058.111	ANSI 50	15,875	10,16	9,53	5,1	1	17.000
# 1908.034.000	ISO 12B-1	19,05	12,07	11,68	5	1,25	21.000
# 1908.100.111	ANSI 80	25,4	15,88	15,88	8	2,2	56.000
# 1908.038.018	OEM	38,1	18	15,2	10,2	2,6	45.000

Article group: # 1908





Other pitches and hollow bolt measures available on request

mm when not indicated

Article ID. No	Chain	Pitch	Roller	Inner width	Bolt	Link dim.	Weight	Load
	Standard	**P**	**Ø R**	**B1**	**Ø Bo**	**H1**	**kg/m**	**kN DIN**
# 1909.012.000	ISO 08B-1	12,7	8,51	7,75	4,45	11,8	0,7	12.000
# 1909.058.000	ISO 10B-1	15,875	10,16	9,65	5,08	14,7	0,9	14.500
# 1909.034.000	ISO 12B-1	19,05	12,07	11,68	5,72	16,1	1,2	18.500
# 1909.012.111	ANSI 40	12,7	7,93	7,85	3,96	11,6	0,6	10.500
# 1909.034.111	ANSI 60	19,05	11,91	12,57	5,94	18	1,6	20.000